## PHILIPPINE BIDDING DOCUMENTS

# PROCUREMENT OF ASPHALT OVERLAY OF RUNWAY AT ILOILO AIRPORT

Government of the Republic of the Philippines

**BID NO. 25-02-02 ALPHA** 

Sixth Edition July 2020

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## Glossary of Terms, Abbreviations, and Acronyms

**ABC** – Approved Budget for the Contract.

**ARCC** – Allowable Range of Contract Cost.

**BAC** – Bids and Awards Committee.

**Bid** – A signed offer or proposal to undertake a contract submitted by a bidder in response to and in consonance with the requirements of the bidding documents. Also referred to as *Proposal* and *Tender*. (2016 revised IRR, Section 5[c])

**Bidder** – Refers to a contractor, manufacturer, supplier, distributor and/or consultant who submits a bid in response to the requirements of the Bidding Documents. (2016 revised IRR, Section 5[d])

**Bidding Documents** – The documents issued by the Procuring Entity as the bases for bids, furnishing all information necessary for a prospective bidder to prepare a bid for the Goods, Infrastructure Projects, and/or Consulting Services required by the Procuring Entity. (2016 revised IRR, Section 5[e])

**BIR** – Bureau of Internal Revenue.

**BSP** – Bangko Sentral ng Pilipinas.

**CDA** – Cooperative Development Authority.

Consulting Services – Refer to services for Infrastructure Projects and other types of projects or activities of the GOP requiring adequate external technical and professional expertise that are beyond the capability and/or capacity of the GOP to undertake such as, but not limited to: (i) advisory and review services; (ii) pre-investment or feasibility studies; (iii) design; (iv) construction supervision; (v) management and related services; and (vi) other technical services or special studies. (2016 revised IRR, Section 5[i])

**Contract** – Refers to the agreement entered into between the Procuring Entity and the Supplier or Manufacturer or Distributor or Service Provider for procurement of Goods and Services; Contractor for Procurement of Infrastructure Projects; or Consultant or Consulting Firm for Procurement of Consulting Services; as the case may be, as recorded in the Contract Form signed by the parties, including all attachments and appendices thereto and all documents incorporated by reference therein.

**Contractor** – is a natural or juridical entity whose proposal was accepted by the Procuring Entity and to whom the Contract to execute the Work was awarded. Contractor as used in these Bidding Documents may likewise refer to a supplier, distributor, manufacturer, or consultant.

CPI - Consumer Price Index.

**DOLE –** Department of Labor and Employment.

**DTI** – Department of Trade and Industry.

Foreign-funded Procurement or Foreign-Assisted Project – Refers to procurement whose funding source is from a foreign government, foreign or international financing institution as specified in the Treaty or International or Executive Agreement. (2016 revised IRR, Section 5[b]).

**GFI** – Government Financial Institution.

**GOCC** – Government-owned and/or –controlled corporation.

Goods – Refer to all items, supplies, materials and general support services, except Consulting Services and Infrastructure Projects, which may be needed in the transaction of public businesses or in the pursuit of any government undertaking, project or activity, whether in the nature of equipment, furniture, stationery, materials for construction, or personal property of any kind, including non-personal or contractual services such as the repair and maintenance of equipment and furniture, as well as trucking, hauling, janitorial, security, and related or analogous services, as well as procurement of materials and supplies provided by the Procuring Entity for such services. The term "related" or "analogous services" shall include, but is not limited to, lease or purchase of office space, media advertisements, health maintenance services, and other services essential to the operation of the Procuring Entity. (2016 revised IRR, Section 5[r])

**GOP** – Government of the Philippines.

**Infrastructure Projects** – Include the construction, improvement, rehabilitation, demolition, repair, restoration or maintenance of roads and bridges, railways, airports, seaports, communication facilities, civil works components of information technology projects, irrigation, flood control and drainage, water supply, sanitation, sewerage and solid waste management systems, shore protection, energy/power and electrification facilities, national buildings, school buildings, hospital buildings, and other related construction projects of the government. Also referred to as *civil works or works*. (2016 revised IRR, Section 5[u])

LGUs - Local Government Units.

**NFCC** – Net Financial Contracting Capacity.

**NGA** – National Government Agency.

**PCAB** – Philippine Contractors Accreditation Board.

**PhilGEPS -** Philippine Government Electronic Procurement System.

**Procurement Project** – refers to a specific or identified procurement covering goods, infrastructure project or consulting services. A Procurement Project shall be described, detailed, and scheduled in the Project Procurement Management Plan prepared by the agency which shall be consolidated in the procuring entity's Annual Procurement Plan. (GPPB Circular No. 06-2019 dated 17 July 2019)

**PSA** – Philippine Statistics Authority.

**SEC –** Securities and Exchange Commission.

**SLCC** – Single Largest Completed Contract.

**UN -** United Nations.

## Section I. Invitation to Bid

# Invitation to Bid for IMPROVEMENT/ASPHALT OVERLAY OF RUNWAY AT ILOILO AIRPORT Bid No. 25-02-02 ALPHA

- 1. The Civil Aviation Authority of the Philippines, through the APP CY 2025 CAAP Corporate Fund intends to apply the sum of FORTY-NINE MILLION NINE HUNDRED EIGHTY-ONE THOUSAND SEVEN HUNDRED NINETEEN AND 12/100 (Php 49,981,719.12) being the Approved Budget for the Contract (ABC) to payments under the contract for ASPHALT OVERLAY OF RUNWAY AT ILOILO AIRPORT (Bid No. 25-02-02 ALPHA). Bids received in excess of the ABC shall be automatically rejected at bid opening.
- 2. The Civil Aviation Authority of the Philippines now invites bids for the above Procurement Project. Completion of the Works requires **FORTY-FIVE (45) CALENDAR DAYS.** Bidders should have completed a contract similar to the Project. The description of an eligible bidder is contained in the Bidding Documents, particularly, in Section II (Instructions to Bidders).
- 3. Bidding will be conducted through open competitive bidding procedures using nondiscretionary "pass/fail" criterion as specified in the 2016 revised Implementing Rules and Regulations (IRR) of Republic Act (RA) No. 9184.
- 4. Interested bidders may obtain further information from the Civil Aviation Authority of the Philippines, BAC Office and inspect the Bidding Documents at the address given below from 08:00 AM to 05:00 PM from Monday to Friday.
- 5. A complete set of Bidding Documents may be acquired by interested bidders on 11 February 2025 deadline of submission of bid from given address and website/s below and upon payment of the applicable fee for the Bidding Documents, pursuant to the latest Guidelines issued by the GPPB, in the amount of PHP 25,000.00 (exclusive of any/or taxes imposed by relevant government agencies). The Procuring Entity shall allow the bidder to present its proof of payment for the fees by presenting the official receipt in person.
- 6. Upon payment of the bid documents, bidders must provide their respective email addresses to the BAC Secretariat. All communications, including but not limited to Notices, Resolutions, and Replies, among others, will be sent to the email address provided by the bidder/s. The date when such email was sent shall be considered the date of receipt of the bidder/s for purposes of complying with the requirements under RA 9184.
- 7. Bidders must also check the PhilGEPS website, CAAPowebsite, and BACoSecreta of for any bid bulletins and announcements related to the bidding caap.gov.ph | https://caap.gov.ph |

- 8. The Civil Aviation Authority of the Philippines will hold a Pre-Bid Conference<sup>1</sup> on 20 2025 @ 9:30 **AM** through videoconferencing/webcasting Jitsi/Zoom/Google Meet, which shall be open to prospective bidders.
- Bids must be duly received by the BAC Secretariat through manual submission at the office address as indicated below on or before 04 March 2025 @ 9:30 AM. Late bids shall not be accepted.
- 10. All bids must be accompanied by a bid security in any of the acceptable forms and in the amount stated in ITB Clause 15.
- 11. Bid opening shall be on 04 March 2025 @ 9:30 AM at the given address below and/or Jitsi/Zoom/Google Meet. Bids will be opened in the presence of the bidders' representatives who choose to attend the activity.
- 12. The Civil Aviation Authority of the Philippines reserves the right to reject any and all bids, declare a failure of bidding, or not award the contract at any time prior to contract award in accordance with Sections 35.6 and 41 of the 2016 revised Implementing Rules and Regulations (IRR) of RA No. 9184, without thereby incurring any liability to the affected bidder or bidders.
- 13. For further information, please refer to:

#### **ENGR. LEANDRO R. VARQUEZ**

Head, BAC Secretariat **BAC Office** 3rd Floor Supply, Procurement Building Civil Aviation Authority of the Philippines MIA Road corner Ninoy Aquino Avenue 1300 Pasay City, Metro Manila Telephone number - (02) 8246-4988 loc. 2236

Email: bac@caap.gov.ph

14. You may visit the following websites:

For downloading of Bidding Documents: www.caap.gov.ph

CAPTAIN EDGARDO G. DIAZ

Chairperson, Bids and Awards Committee - Alpha

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May be deleted in case the ABC is less than One Million Pesos (PhP1,000,000) where the Procuring Entity may not hold a prehid conference

## Section II. Instructions to Bidders

#### 1. Scope of Bid

The Procuring Entity, Civil Aviation Authority of the Philippines invites Bids for the **ASPHALT OVERLAY OF RUNWAY AT ILOILO AIRPORT**, with Project Identification Number: **Bid No. 25-02-02 ALPHA**.

The Procurement Project (referred to herein as "Project") is for the construction of Works, as described in Section VI (Specifications).

#### 2. Funding Information

- 2.1. The GOP through the source of funding as indicated below for APP CY 2025 CAAP Corporate Fund in the amount of FORTY-NINE MILLION NINE HUNDRED EIGHTY-ONE THOUSAND SEVEN HUNDRED NINETEEN AND 12/100 (PHP 49,981,719.12).
- 2.2. The source of funding is GOCC and GFIs, the Corporate Operating Budget.

#### 3. Bidding Requirements

The Bidding for the Project shall be governed by all the provisions of RA No. 9184 and its 2016 revised IRR, including its Generic Procurement Manual and associated policies, rules and regulations as the primary source thereof, while the herein clauses shall serve as the secondary source thereof.

Any amendments made to the IRR and other GPPB issuances shall be applicable only to the ongoing posting, advertisement, or invitation to bid by the BAC through the issuance of a supplemental or bid bulletin.

The Bidder, by the act of submitting its Bid, shall be deemed to have inspected the site, determined the general characteristics of the contracted Works and the conditions for this Project, such as the location and the nature of the work; (b) climatic conditions; (c) transportation facilities; (c) nature and condition of the terrain, geological conditions at the site communication facilities, requirements, location and availability of construction aggregates and other materials, labor, water, electric power and access roads; and (d) other factors that may affect the cost, duration and execution or implementation of the contract, project, or work and examine all instructions, forms, terms, and project requirements in the Bidding Documents.

#### 4. Corrupt, Fraudulent, Collusive, Coercive, and Obstructive Practices

The Procuring Entity, as well as the Bidders and Contractors, shall observe the highest standard of ethics during the procurement and execution of the contract. They or through an agent shall not engage in corrupt, fraudulent, collusive, coercive, and obstructive practices defined under Annex "I" of the 2016 revised IRR of RA No. 9184 or other integrity violations in competing for the Project.

#### 5. Eligible Bidders

- 5.1. Only Bids of Bidders found to be legally, technically, and financially capable will be evaluated.
- 5.2. The Bidder must have an experience of having completed a Single Largest Completed Contract (SLCC) that is similar to this Project, equivalent to at least fifty percent (50%) of the ABC adjusted, if necessary, by the Bidder to current

prices using the PSA's CPI, except under conditions provided for in Section 23.4.2.4 of the 2016 revised IRR of RA No. 9184.

A contract is considered to be "similar" to the contract to be bid if it has the major categories of work stated in the **BDS**.

- 5.3. For Foreign-funded Procurement, the Procuring Entity and the foreign government/foreign or international financing institution may agree on another track record requirement, as specified in the Bidding Document prepared for this purpose.
- 5.4. The Bidders shall comply with the eligibility criteria under Section 23.4.2 of the 2016 IRR of RA No. 9184.

#### 6. Origin of Associated Goods

There is no restriction on the origin of Goods other than those prohibited by a decision of the UN Security Council taken under Chapter VII of the Charter of the UN.

#### 7. Subcontracts

7.1. The Procuring Entity has prescribed that subcontracting is not allowed.

#### 8. Pre-Bid Conference

The Procuring Entity will hold a pre-bid conference for this Project on the specified date and time and either at its physical address and/or through videoconferencing/webcasting as indicated in paragraph 8 of the **IB**.

#### 9. Clarification and Amendment of Bidding Documents

Prospective bidders may request clarification on and/or interpretation of any part of the Bidding Documents. Such requests must be in writing and received by the Procuring Entity, either at its given address or through electronic mail indicated in the **IB**, at least ten (10) calendar days before the deadline set for the submission and receipt of Bids.

#### 10. Documents Comprising the Bid: Eligibility and Technical Components

- 10.1. The first envelope shall contain the eligibility and technical documents of the Bid as specified in **Section IX. Checklist of Technical and Financial Documents**.
- 10.2. If the eligibility requirements or statements, the bids, and all other documents for submission to the BAC are in foreign language other than English, it must be accompanied by a translation in English, which shall be authenticated by the appropriate Philippine foreign service establishment, post, or the equivalent office having jurisdiction over the foreign bidder's affairs in the Philippines. For Contracting Parties to the Apostille Convention, only the translated documents shall be authenticated through an apostille pursuant to GPPB Resolution No. 13-2019 dated 23 May 2019. The English translation shall govern, for purposes of interpretation of the bid.
- 10.3. A valid special PCAB License in case of Joint Ventures, and registration for the type and cost of the contract for this Project. Any additional type of Contractor license or permit shall be indicated in the **BDS**.

- 10.4. A List of Contractor's key personnel (e.g., Project Manager, Project Engineers, Materials Engineers, and Foremen) assigned to the contract to be bid, with their complete qualification and experience data shall be provided. These key personnel must meet the required minimum years of experience set in the BDS.
- 10.5. A List of Contractor's major equipment units, which are owned, leased, and/or under purchase agreements, supported by proof of ownership, certification of availability of equipment from the equipment lessor/vendor for the duration of the project, as the case may be, must meet the minimum requirements for the contract set in the BDS.

#### 11. Documents Comprising the Bid: Financial Component

- 11.1. The second bid envelope shall contain the financial documents for the Bid as specified in **Section IX. Checklist of Technical and Financial Documents**.
- 11.2. Any bid exceeding the ABC indicated in paragraph 1 of the **IB** shall not be accepted.
- 11.3. For Foreign-funded procurement, a ceiling may be applied to bid prices provided the conditions are met under Section 31.2 of the 2016 revised IRR of RA No. 9184.

#### 12. Alternative Bids

Bidders shall submit offers that comply with the requirements of the Bidding Documents, including the basic technical design as indicated in the drawings and specifications. Unless there is a value engineering clause in the **BDS**, alternative Bids shall not be accepted.

#### 13. Bid Prices

All bid prices for the given scope of work in the Project as awarded shall be considered as fixed prices, and therefore not subject to price escalation during contract implementation, except under extraordinary circumstances as determined by the NEDA and approved by the GPPB pursuant to the revised Guidelines for Contract Price Escalation guidelines.

#### 14. Bid and Payment Currencies

- 14.1. Bid prices may be quoted in the local currency or tradeable currency accepted by the BSP at the discretion of the Bidder. However, for purposes of bid evaluation, Bids denominated in foreign currencies shall be converted to Philippine currency based on the exchange rate as published in the BSP reference rate bulletin on the day of the bid opening.
- 14.2. Payment of the contract price shall be made in Philippine Pesos.

#### 15. Bid Security

15.1. The Bidder shall submit a Bid Securing Declaration or any form of Bid Security in the amount indicated in the **BDS**, which shall be not less than the percentage of the ABC in accordance with the schedule in the **BDS**.

15.2. The Bid and bid security shall be valid until [indicate date]. Any bid not accompanied by an acceptable bid security shall be rejected by the Procuring Entity as non-responsive.

#### 16. Sealing and Marking of Bids

Each Bidder shall submit one copy of the first and second components of its Bid.

The Procuring Entity may request additional hard copies and/or electronic copies of the Bid. However, failure of the Bidders to comply with the said request shall not be a ground for disqualification.

If the Procuring Entity allows the submission of bids through online submission to the given website or any other electronic means, the Bidder shall submit an electronic copy of its Bid, which must be digitally signed. An electronic copy that cannot be opened or is corrupted shall be considered non-responsive and, thus, automatically disqualified.

#### 17. Deadline for Submission of Bids

The Bidders shall submit on the specified date and time and either at its physical address or through online submission as indicated in paragraph 9 of the **IB**.

#### 18. Opening and Preliminary Examination of Bids

18.1. The BAC shall open the Bids in public at the time, on the date, and at the place specified in paragraph 11 of the **IB**. The Bidders' representatives who are present shall sign a register evidencing their attendance. In case videoconferencing, webcasting or other similar technologies will be used, attendance of participants shall likewise be recorded by the BAC Secretariat.

In case the Bids cannot be opened as scheduled due to justifiable reasons, the rescheduling requirements under Section 29 of the 2016 revised IRR of RA No. 9184 shall prevail.

18.2. The preliminary examination of Bids shall be governed by Section 30 of the 2016 revised IRR of RA No. 9184.

#### 19. Detailed Evaluation and Comparison of Bids

- 19.1. The Procuring Entity's BAC shall immediately conduct a detailed evaluation of all Bids rated "passed" using non-discretionary pass/fail criteria. The BAC shall consider the conditions in the evaluation of Bids under Section 32.2 of 2016 revised IRR of RA No. 9184.
- 19.2. If the Project allows partial bids, all Bids and combinations of Bids as indicated in the BDS shall be received by the same deadline and opened and evaluated simultaneously so as to determine the Bid or combination of Bids offering the lowest calculated cost to the Procuring Entity. Bid Security as required by ITB Clause 15 shall be submitted for each contract (lot) separately.
- 19.3. In all cases, the NFCC computation pursuant to Section 23.4.2.6 of the 2016 revised IRR of RA No. 9184 must be sufficient for the total of the ABCs for all the lots participated in by the prospective Bidder.

#### 20. Post Qualification

Within a non-extendible period of five (5) calendar days from receipt by the Bidder of the notice from the BAC that it submitted the Lowest Calculated Bid, the Bidder shall submit its latest income and business tax returns filed and paid through the BIR Electronic Filing and Payment System (eFPS), and other appropriate licenses and permits required by law and stated in the **BDS**.

#### 21. Signing of the Contract

The documents required in Section 37.2 of the 2016 revised IRR of RA No. 9184 shall form part of the Contract. Additional Contract documents are indicated in the **BDS**.

### Section III. Bid Data Sheet

## **Bid Data Sheet**

	Dia Data	<u> </u>						
ITB								
Clause								
5.2	A. For this purpose, contracts similar to the Project refer to contracts which have the same major categories of work, which shall be:							
	Category ABC							
	1. ASPHALTING OF ROADS							
	AND/OR OTHER HORIZONTAL PHP 49,981,719.12 STRUCTURES							
	B. The statement of SLCC shall be accompanied by a Certificate of Final Acceptance issued by the owner, or a final rating of at least Satisfactory in the Constructors Performance Evaluation System (CPES). In the case of contracts with the private sector, an equivalent document shall be submitted. (Section 23.4.2.5 of the Revised IRR of Republic Act No. 9184).							
7.1	Subcontracting is not allowed.	•						
10.1	Bidder shall submit all eligibility and te IX. Checklist of Technical and Finance	chnical documents as specified in <b>Section</b>						
	Class "A" Documents Legal Documents							
	a. Valid PhilGEPS Registration Certificate (Platinum Membership) (all pages) in accordance with Section 8.5.2 of the IRR;							
	Technical Documents							
	b. Statement of the prospective bidder of all its ongoing government and private contracts, including contracts awarded but not yet started, if any, whether similar or not similar in nature and complexity to the contract to be bid. (Annex "A" Form 1); and							
	c. Statement of the bidder's Single Largest Completed Contract (SLCC) similar to the contract to be bid, except under conditions provided under the rules. (Annex "A" Form 2); and							
	1. The statement of SLCC shall be accompanied by a Certificate of Final Acceptance issued by the owner, or a final rating of at least Satisfactory in the Constructors Performance Evaluation System (CPES). In the case of contracts with the private sector, an equivalent document shall be submitted. (Section 23.4.2.5 of the Revised IRR of Republic Act No. 9184).; and							
	<ul><li>and cost of the contract to be bid;</li><li>e. Original copy of Bid Security. If in</li></ul>	Joint Ventures <b>and</b> registration for the type the form of a Surety Bond, submit also a e Commission <b>or</b> original copy of Notarized B" Form 1); and						
	f. Project Requirements, which shall	include the following:						

- 1. Organizational chart for the contract to be bid (Annex "B" Form 2); and
- 2. List of contractor's key personnel (e.g., Project Manager, Project Engineers, Materials Engineers, and Foremen), to be assigned to the contract to be bid, with their complete qualification and experience data (Annex "B" Form 3); and
- 3. List of contractor's major equipment units, which are owned, leased, and/or under purchase agreements, supported by proof of ownership or certification of availability of equipment from the equipment lessor/vendor for the duration of the project, as the case may be (Annex "B" Form 5); and
- g. Original duly signed Omnibus Sworn Statement (OSS) <u>and</u> if applicable, Original Notarized Secretary's Certificate in case of a corporation, partnership, or cooperative; or Original Special Power of Attorney of all members of the joint venture giving full power and authority to its officer to sign the OSS and do acts to represent the Bidder (*Annex "B" Form 6*)

This shall include all of the following documents as attachment to the Omnibus Sworn Statement:

- Certification, under oath, attesting that they have no pending case(s) against the Government, in addition to the eligibility requirements as prescribe under the 2016 Revise Implementing Rules and Regulation (R-IRR) of RA No. 9184; and
- 2. Legal Clearance to be issued by the CAAP Enforcement and Legal Service with respect to the non-pending cases of the prospective bidders against this Authority; and
- 3. Bid Bulletins (if applicable); and

#### **Financial Documents**

h. The prospective bidder's computation of Net Financial Contracting Capacity (NFCC).

#### Class "B" Documents

i. If applicable, duly signed joint venture agreement (JVA) in accordance with RA No. 4566 and its IRR in case the joint venture is already in existence; or duly notarized statements from all the potential joint venture partners stating that they will enter into and abide by the provisions of the JVA in the instance that the bid is successful.

#### II. FINANCIAL COMPONENT ENVELOPE

j. Original of duly signed and accomplished Financial Bid Form; and

#### Other documentary requirements under RA No. 9184

- k. Original of duly signed Bid Prices in the Bill of Quantities (Annex "C" Form 1); and
- I. Summary of Bid Proposal (Annex "C" Form 2).

	Bids not complying with the above instruction shall be disqualified.							
10.3	Valid PCAB License or a valid special PCAB License in case of Joint Ventures, and registration for the type and cost of the contract for this Project.							
	Medium A - License Category B (Road, Highway Pavement, Railways, Airport Horizontal Structures and Bridges)							
	No other contractor license or permit is required.							
10.4	The key personnel must meet the required minimum years of experience set below:							
	Key PersonnelGeneral ExperienceRelevant ExperienceProject (Civil) EngineerFive (5)Three (3) years inMaterials Engineeryears inRoad, HighwayGeodetic EngineerGeneralPavement,Construction Safety and HealthEngineeringRailways, AirportOfficerHorizontalConstruction ForemanStructures &Bridges							
	Use Annex "B" Forms 3, 4a, 4b & 4c							
10.5	The minimum major equipment requirements are the	following:						
	<u>Equipment</u> Asphalt Distributor/Sprayer Pen	Capacity Number of Units One (1)						
	Stake Truck Power Broom (Towed Type with Engine) Generator Set (with lighting assembly)	One (1) One (1) 51-100kW One (1)						
	Asphalt Paver Finisher with machine guidance (total station)	10ft width One (1)						
	Vibratory Tandem Roller Pneumatic Tire Roller Concrete Cutter	10.10 MT One (1) 20.00 MT One (1) One (1)						
	Dump Truck 10.00 cu.m. T Payloader 1.50 cu.m. C							
	Diesel Type Air Compressor  Pavement Milling Machine with machine guidance (total station)  One (1)  Two (2)							
	Use Annex "B" Form 5							
12	No further instructions.							
15.1	The bid security shall be in the form of a Bid Securing Declaration or any of the following forms and amounts:  a. The amount of not less than two percent (2%) of ABC, if bid security is in cash, cashier's/manager's check, bank draft/guarantee or irrevocable letter of credit;							
	b. The amount of not less than five percent (5%) of ABC if bid security is in Surety Bond.							

16 Each and every page thereof shall be initialed/signed by the duly authorized representative/s of the Bidder. Submitted Eligibility, Technical and Financial documents shall be properly marked with index tabs (ear tab) and must be sequentially paginated in accurate order in the form i.e. "page 3 of 100". Page number of last page of the document (per envelope basis). Pagination should be sequential based on the entire span of the whole documents inside the envelope. Bids not complying with the above instructions shall be automatically disqualified. 2. Each Bidder shall submit one copy of the first and second components of its bid. 19.2 Partial bid is not allowed. The infrastructure project is packaged in a single lot and the lot shall not be divided into sub-lots for the purpose of bidding, evaluation, and contract award. The Bidder with the Lowest Calculated Bid (LCB) that complies with and is 20 responsive to all the requirements and conditions shall submit its a) Updated Valid PhilGEPS Certificate of Registration; b) Latest income and business tax returns filed through the Electronic Filing and Payment System (EFPS); c) Key personnel licenses; d) Updated status of all ongoing contracts, including contracts awarded but not yet started, issued by the government agency or private concerned; Failure to submit any of the post-qualification requirements on time, or a finding against the veracity thereof, shall disqualify the bidder for award. Provided, that in the event that a finding against the veracity of any of the documents submitted is made, it shall cause the forfeiture of the Bid Security in accordance with Section 69 of the IRR of RA 9184. 21 The following relevant project documents are required to be submitted by the successful bidder who submitted the LCRB as part of the Contract Agreement during its signing: a) Construction schedule b) Bar Chart & S-curve c) PERT/CPM Network Diagram d) Manpower schedule e) Construction methods f) Equipment utilization schedule Construction safety & health programs approved by the Department of Labor & Employment (ASPHALT OVERLAY OF RUNWAY AT ILOILO AIRPORT)

## Section IV. General Conditions of Contract

#### 1. Scope of Contract

This Contract shall include all such items, although not specifically mentioned, that can be reasonably inferred as being required for its completion as if such items were expressly mentioned herein. All the provisions of RA No. 9184 and its 2016 revised IRR, including the Generic Procurement Manual, and associated issuances, constitute the primary source for the terms and conditions of the Contract, and thus, applicable in contract implementation. Herein clauses shall serve as the secondary source for the terms and conditions of the Contract.

This is without prejudice to Sections 74.1 and 74.2 of the 2016 revised IRR of RA No. 9184 allowing the GPPB to amend the IRR, which shall be applied to all procurement activities, the advertisement, posting, or invitation of which were issued after the effectivity of the said amendment.

#### 2. Sectional Completion of Works

If sectional completion is specified in the **Special Conditions of Contract (SCC)**, references in the Conditions of Contract to the Works, the Completion Date, and the Intended Completion Date shall apply to any Section of the Works (other than references to the Completion Date and Intended Completion Date for the whole of the Works).

#### 3. Possession of Site

- 3.1 The Procuring Entity shall give possession of all or parts of the Site to the Contractor based on the schedule of delivery indicated in the **SCC**, which corresponds to the execution of the Works. If the Contractor suffers delay or incurs cost from failure on the part of the Procuring Entity to give possession in accordance with the terms of this clause, the Procuring Entity's Representative shall give the Contractor a Contract Time Extension and certify such sum as fair to cover the cost incurred, which sum shall be paid by Procuring Entity.
  - 3.2 If possession of a portion is not given by the above date, the Procuring Entity will be deemed to have delayed the start of the relevant activities. The resulting adjustments in contract time to address such delay may be addressed through contract extension provided under Annex "E" of the 2016 revised IRR of RA No. 9184.

#### 4. The Contractor's Obligations

The Contractor shall employ the key personnel named in the Schedule of Key Personnel indicating their designation, in accordance with **ITB** Clause 10.4 and specified in the **BDS**, to carry out the supervision of the Works.

The Procuring Entity will approve any proposed replacement of key personnel only if their relevant qualifications and abilities are equal to or better than those of the personnel listed in the Schedule.

#### 5. Performance Security

5.1. Within ten (10) calendar days from receipt of the Notice of Award from the Procuring Entity but in no case later than the signing of the contract by both

parties, the successful Bidder shall furnish the performance security in any of the forms prescribed in Section 39 of the 2016 revised IRR.

5.2. The Contractor, by entering into the Contract with the Procuring Entity, acknowledges the right of the Procuring Entity to institute action pursuant to RA No. 3688 against any subcontractor be they an individual, firm, partnership, corporation, or association supplying the Contractor with labor, materials and/or equipment for the performance of this Contract.

#### 6. Site Investigation Reports

The Contractor, in preparing the Bid, shall rely on any Site Investigation Reports referred to in the **SCC** supplemented by any information obtained by the Contractor.

#### 7. Warranty

- 7.1. In case the Contractor fails to undertake the repair works under Section 62.2.2 of the 2016 revised IRR, the Procuring Entity shall forfeit its performance security, subject its property(ies) to attachment or garnishment proceedings, and perpetually disqualify it from participating in any public bidding. All payables of the GOP in his favor shall be offset to recover the costs.
- 7.2. The warranty against Structural Defects/Failures, except that occasioned-on force majeure, shall cover the period from the date of issuance of the Certificate of Final Acceptance by the Procuring Entity. Specific duration of the warranty is found in the **SCC**.

#### 8. Liability of the Contractor

Subject to additional provisions, if any, set forth in the **SCC**, the Contractor's liability under this Contract shall be as provided by the laws of the Republic of the Philippines.

If the Contractor is a joint venture, all partners to the joint venture shall be jointly and severally liable to the Procuring Entity.

#### 9. Termination for Other Causes

Contract termination shall be initiated in case it is determined *prima facie* by the Procuring Entity that the Contractor has engaged, before, or during the implementation of the contract, in unlawful deeds and behaviors relative to contract acquisition and implementation, such as, but not limited to corrupt, fraudulent, collusive, coercive, and obstructive practices as stated in **ITB** Clause 4.

#### 10. Dayworks

Subject to the guidelines on Variation Order in Annex "E" of the 2016 revised IRR of RA No. 9184, and if applicable as indicated in the **SCC**, the Dayworks rates in the Contractor's Bid shall be used for small additional amounts of work only when the Procuring Entity's Representative has given written instructions in advance for additional work to be paid for in that way.

#### 11. Program of Work

- 11.1. The Contractor shall submit to the Procuring Entity's Representative for approval the said Program of Work showing the general methods, arrangements, order, and timing for all the activities in the Works. The submissions of the Program of Work are indicated in the **SCC**.
- 11.2. The Contractor shall submit to the Procuring Entity's Representative for approval an updated Program of Work at intervals no longer than the period stated in the **SCC**. If the Contractor does not submit an updated Program of Work within this period, the Procuring Entity's Representative may withhold the amount stated in the **SCC** from the next payment certificate and continue to withhold this amount until the next payment after the date on which the overdue Program of Work has been submitted.

#### 12. Instructions, Inspections and Audits

The Contractor shall permit the GOP or the Procuring Entity to inspect the Contractor's accounts and records relating to the performance of the Contractor and to have them audited by auditors of the GOP or the Procuring Entity, as may be required.

#### 13. Advance Payment

The Procuring Entity shall, upon a written request of the Contractor which shall be submitted as a Contract document, make an advance payment to the Contractor in an amount not exceeding fifteen percent (15%) of the total contract price, to be made in lump sum, or at the most two installments according to a schedule specified in the **SCC**, subject to the requirements in Annex "E" of the 2016 revised IRR of RA No. 9184.

#### 14. Progress Payments

The Contractor may submit a request for payment for Work accomplished. Such requests for payment shall be verified and certified by the Procuring Entity's Representative/Project Engineer. Except as otherwise stipulated in the **SCC**, materials and equipment delivered on the site but not completely put in place shall not be included for payment.

#### 15. Operating and Maintenance Manuals

- 15.1. If required, the Contractor will provide "as built" Drawings and/or operating and maintenance manuals as specified in the **SCC.**
- 15.2. If the Contractor does not provide the Drawings and/or manuals by the dates stated above, or they do not receive the Procuring Entity's Representative's approval, the Procuring Entity's Representative may withhold the amount stated in the **SCC** from payments due to the Contractor.

## Section V. Special Conditions of Contract

## **Special Conditions of Contract**

GCC Clause	
2	Not applicable.
3.1	The CIVIL AVIATION AUTHORITY OF THE PHILIPPINES shall give possession of all parts of the Site to the Contractor upon receipt of the Notice to Proceed.
5	In addition to the Performance Security, winning bidder shall submit Contractor's All Risks Insurance (CARI) upon release of Notice to Proceed.
6	None.
7.2	Five (5) years.
10	No dayworks are applicable to the contract.
11.1	Not applicable.
11.2	Not applicable.
13	The amount of the advance payment shall not exceed 15% of the total contract price.
14	No further instructions.
15.1	The date by which operating and maintenance manuals are required is upon completion of the project
	The date by which "as built" drawings are required is upon completion of the project.
	PDF/AutoCAD File of the "as built" plans shall include as attachment to the required hard copy of the same upon completion of the project.
15.2	The amount to be withheld for failing to produce "as built" drawings and/or operating and maintenance manuals by the date required is percent (2.00%) of the Contract price.

## Section VI. Specifications and Scopes of Work

#### **SCOPES OF WORK**

Name of Project : **ASPHALT OVERLAY OF RUNWAY**Location : Iloilo Airport, Cabatuan, Iloilo City
Duration : Forty-Five (45) Calendar Days

The details of work are at best enumerated below, but be noted that the Contract includes all works and services although not specifically mentioned herein, but are needed to fully complete the Project:

The project covers the supply of labor, materials, tools/equipment's, and construction related permits necessary for **ASPHALT OVERLAY OF RUNWAY** with the following scope of works which shall be done in accordance with the approved plans, specifications, and provision of contract.

#### SPL-1 MOBILIZATION/ DEMOBILIZATION

This work includes mobilization and demobilization of the contractor's equipment necessary for performing the work required under the contract.

- a. Mobilization shall include all activities and associated costs for transportation of contractor's personnel, equipment, and establishment of offices, and other necessary facilities for the contractor's operations at the site.
- b. Demobilization shall include the disassembly of offices and other facilities on the site, as well as the removal and hauling of debris and rubbish materials.

#### SPL-2 CONSTRUCTION SAFETY AND HEALTH

This item covers the supply of materials intended for CAAP-PMO staff and resident engineers. The contractor shall further take all necessary precautions against damage to property of the airport or of others located at or adjacent to the site.

The Contractor shall at all times comply with any accident prevention regulations, and any safety regulations of local or national authorities or that shall be prescribe by CAAP.

The Contractor shall appoint a Part-Time Safety Officer/Practitioner and First Aider to hold periodical safety meetings with the workers and with his own supervisors and foreman. The Contractor shall report in writing within twenty-four (24) hours to the PMO all the accidents involving the death of and/or injury to any person, resulting from the Contractor's operation.

#### SPL-3 REMOVAL & DISPOSAL OF EXISTING ASPHALT PAVEMENT

The work includes supply of labor and equipment/tools to complete the removal & disposal of existing asphalt pavement ( $\pm50$ mm thick) with a total coverage area of 11, 250.00 sq.m. as indicated on the approved plans.

#### P-603 BIUMINOUS TACK COAT

The work includes supply of materials, labor, and equipment/tools to complete the application of bituminous tack coat using Emulsified Asphalt, CRS-1 with a total coverage of 9.00 MT as indicated on the approved plans. Likewise, the work includes cleaning of surface prior to application of CRS-1.

#### P-401 ASPHALT MIX PAVEMENT

The work includes supply of materials, labor, and equipment/tools to complete the laying of hot-laid asphalt mix ( $\pm 100$ mm thick) covering a total volume of 2,734.00 MT as indicated on the approved plans.

#### P-620 RUNWAY MARKINGS

The work includes supply of materials and labor to complete the repainting of runway markings that was affected by runway asphalt overlay with a total coverage area of 7,366.01 sq.m. as indicated on the approved plans. This includes the removal of affected runway markings, painting of the displaced runway markings (also removal upon completion of asphalt overlay) and repainting of the runway markings upon the completion of asphalt overlay.

#### **GENERAL PROVISIONS**

Provisions for staff house, service vehicles, laptops, printers, cameras, plotters, furniture and other materials, devices and equipment under Special Item or Temporary Facilities shall not include OCM & CP.

The contractor shall be responsible for providing safety perimeter fence or security fences, personal protective equipment (PPE) for staffs and workers on site while construction is ongoing. Safety reports should be prepared regularly.

The contractor shall be responsible for all laboratory, material testing, building and safety permits and survey instruments necessary in the project implementation. These expenses shall be incorporated in the contractor's overhead cost and shall not be considered as pay item.

#### **SPECIFICATIONS**

#### **Section 105 Mobilization**

**105-1 Description.** This item shall consist of work and operations, but is not limited to, work and operations necessary for the movement of personnel, equipment, material and supplies to and from the project site for work on the project except as provided in the contract as separate pay items.

**105-1.1 Posted notices.** Prior to commencement of construction activities the Contractor must post the following documents in a prominent and accessible place where they may be easily viewed by all employees of the prime Contractor and by all employees of subcontractors engaged by the prime Contractor: Equal Employment Opportunity (EEO) Poster "Equal Employment Opportunity is the Law" in accordance with the Office of Federal Contract Compliance Programs Executive Order 11246, as amended; Davis Bacon Wage Poster (WH 1321) - DOL "Notice to All Employees" Poster; and Applicable Davis-Bacon Wage Rate Determination. These notices must remain posted until final acceptance of the work by the Owner.

The Owr	ner may include e law.	additional	posted	notices	as r	equired	by	local
and otat	0 14111							

\*

**105-2 Basis of measurement and payment.** Based upon the contract lump sum price for "Mobilization" partial payments will be allowed as follows:

- a. With first pay request, 25%.
- **b.** When 25% or more of the original contract is earned, an additional 25%.
- c. When 50% or more of the original contract is earned, an additional 40%.
- **d.** After Final Inspection, Staging area clean-up and delivery of all Project Closeout materials as required by 90-11, the final 10%.

Item Mobilization may be added to project at Owner's discretion. Rather than paying Contractor 100% of mobilization on first pay request, many Sponsors have found a payment schedule to be an effective way to reimburse Contractor for mobilization and demobilization. It is not required but it is recommended that the final 10% of this bid item not be paid until the Contractor has cleaned up the project staging area. The payment schedule can be altered, e.g., on small projects may not be appropriate to have more than two (2) payments.

\*

#### **END OF SECTION 105**

#### Item P-620 Runway and Taxiway Marking

#### 7.1. DESCRIPTION

**620-1.1** This item shall consist of the preparation and painting of numbers, markings, and stripes on the surface of runways, taxiways, and aprons, in accordance with these specifications and at the locations shown on the plans, or as directed by the Resident Project Representative (RPR). The terms "paint" and "marking material" as well as "painting" and "application of markings" are interchangeable throughout this specification.

#### 7.2. MATERIALS

**620-2.1 Materials acceptance.** The Contractor shall furnish manufacturer's certified test reports, for materials shipped to the project. The certified test reports shall include a statement that the materials meet the specification requirements. This certification along with a copy of the paint manufacturer's surface preparation; marking materials, including adhesion, flow promoting and/or floatation additive; and application requirements must be submitted and approved by the Resident Project Representative (RPR) prior to the initial application of markings. The reports can be used for material acceptance or the RPR may perform verification testing. The reports shall not be interpreted as a basis for payment. The Contractor shall notify the RPR upon arrival of a shipment of materials to the site. All material shall arrive in sealed containers that are easily quantifiable for inspection by the RPR.

#### 620-2.2 Marking materials.

**Table 1. Marking Materials** 

• Paint <sup>1</sup>							• Glass Beads <sup>2</sup>		
Type Color			Application Rate Maximum	Туре	Application Rate Minimum				
•	*	•	*	• *	• *	• *	*		
•	*	•	*	• *	*	• *	*		

<sup>&</sup>lt;sup>1</sup> See paragraph 620-2.2a

\*

Make the appropriate selections for paint type, color, Fed Std 595 number, application rates, and glass bead type and application rates and inserted into Table 1. Asterisks denote insert points.

\*

**a. Paint**. Paint shall be [ waterborne ] [ epoxy ] [ methacrylate ] [ solvent-base ] [ and ] [ preformed thermoplastic ] in accordance with the requirements of this paragraph. Paint colors shall comply with Federal Standard No. 595. [\_\_]

\*

The Engineer must specify paint type (s), colors and glass beads to be used for the project and populate that information above in Table 1. When more than one paint type is specified, the plans should clearly indicate paint type, paint color and bead type required for each marking.

Select type of paint.

Types: Waterborne, Epoxy, Methacrylate, solvent-base, or preformed Thermoplastic

For waterborne or solvent based paints, specify Type I, II, or III:

- Type I intended for locations where slower tracking is not a problem.
- Type II intended for locations where faster curing is desirable.
- Type III intended for locations that require a thicker, more durable coating.
- 1. Select paint color(s) from the following Table:

• Color	Paint	• Color	Fed Std. No 595 Number
•	White	•	37925
•	Red	•	31136
•	Yellow	•	33538 or 33655
•	Black	•	37038
•	Pink	• 37925	1 part 31136 to 2 parts
•	Green	•	34108

<sup>&</sup>lt;sup>2</sup> See paragraph 620-2.2b

Waterborne or solvent base black paint should be used to outline a border at least 6 inches (150 mm) wide around markings on all light-colored pavements. Preformed thermoplastic markings shall have a non-reflectorized black border integral to the marking.

Select appropriate application rates for type of paint and bead selected:

#### **Application Rates for Paint and Glass Beads for Table 1**

Paint		Glass Beads			
Туре	Application Rate Maximum	Type I, Gradation A <sup>1</sup> Minimum	Type III Minimum	Type IV <sup>1</sup> Minimum	
Waterborne Type I or II	115 ft²/gal (2.8 m²/l)	7 lb/gal (0.85 kg/l)	10 lb/gal (1.2 kg/l)		
Waterborne Type	90 ft²/gal (2.2 m²/l)	7 lb/gal (0.85 kg/l)	8 lb/gal (1.0 kg/l)		
Waterborne Type	55 ft²/gal (1.4 m²/l)		6 lb/gal (.8 kg/l)	5 lb/gal (.7 kg/l)	
Solvent Base	115 ft²/gal (2.8 m²/l)	7 lb/gal (0.85 kg/l)	10 lb/gal (1. 2 kg/l)		
Solvent Base	55 ft²/gal (2.2 m²/l)			5 lb/gal (.7 kg/l)	
Ероху	90 ft²/gal (2.2 m²/l)	15 lb/gal (1.8 kg/l)	20 lb/gal (2.4 kg/l)	16 lb/gal (1.9 kg/l)	
Methacrylate	45 ft²/gal (1.1 m²/l)	15 lb/gal (1.8 kg/l)	20 lb/gal (2.4 kg/l)	16 lb/gal (1.9 kg/l)	
Methacrylate Splatter-Profile	24ft²/gal. (0.6 m²/l)	8 lb/gal. (0.1 kg/l)	10 lb/gal. (1.2 kg/l)	10 lb/gal (1.2 kg/l)	
Temporary Marking Waterborne Type I or II	230 ft²/gal (5.6 m²/l)	No beads	No beads	No beads	

• ¹Glass bead application rate for Red and Pink paint shall be reduced by 2 lb/gal (0.24 kg/l) for Type I and Type IV beads.

The Engineer shall specify the time period in paragraph 620-3.5 in order to allow adequate curing of the pavement surface. The Engineer should contact the paint manufacturer to determine the wait period. A 24- to 30-day waiting period is recommended for all types of paint used for pavement marking. The final application should occur after the waiting period has passed. The final marking application must be at a rate equal to 100% of the full application rate with glass beads.

Markings may be required before paving operations are complete. The Engineer may wish to specify waterborne or solvent-based materials for temporary markings at 30% to 50% of the specified application rates. Glass beads will not adhere well at the low application rates for temporary markings.

CAUTION: Prior to reopening pavements at Part 139 airports verify that all markings comply with Part 139 requirements. Temporary markings not in compliance with AC 150/5340-1 will require a NOTAM regarding any non-standard marking be issued. For example, temporary markings without beads.

When painting Porous Friction Course, the paint should be applied to the pavement in two coats from opposite directions. The first coat should be applied at a rate equal to 50% of the full application rate with no glass beads. The second coat should be applied from the opposite direction at a rate equal to 100% of the full application rate with glass beads.

Preformed thermoplastic pavement markings shall yield at least 225 mcd/m²/lux on white markings at installation and at least 100 mcd/m²/lux on yellow markings at installation.

Retroreflectivity shall be measured by a portable retroreflectometer according to ASTM E1710 and the practices in ASTM D7585 shall be followed for taking retroreflectivity readings with a portable retroreflectometer and computing measurement averages. A vehicle-mounted retroreflectometer may also be used.

\*

[ Waterborne. Paint shall meet the requirements of Federal Specification TT-P-1952F, [ Type I ] [ Type II ]. The non-volatile portion of the vehicle for all paint types shall be composed of a 100% acrylic polymer as determined by infrared spectral analysis. [ The acrylic resin used for Type III shall be 100% cross linking acrylic as evidenced by infrared peaks at wavelengths 1568, 1624, and 1672 cm-I with intensities equal to those produced by an acrylic resin known to be 100% cross linking. ]

**Epoxy.** Paint shall be a two component, minimum 99% solids type system conforming to the following:

(1) Pigments. Component A. Percent by weight.

#### (a) White:

• Titanium Dioxide, ASTM D476, type II shall be 18% minimum (16.5% minimum at 100% purity).

#### (b) Yellow and Colors:

- Titanium Dioxide, ASTM D476, type II shall be 14 to 17%.
- Epoxy resin shall be 75 to 79%.
- Organic yellow, other colors, and tinting as required to meet color standard.
- **(2) Epoxy content.** Component A. The weight per epoxy equivalent, when tested in accordance with ASTM D1652 shall be the manufacturer's target ±50.
- (3) Amine number. Component B. When tested in accordance with ASTM D2074 shall be the manufacturer's target ±50.
- (4) Prohibited materials. The manufacturer shall certify that the product does not contain mercury, lead, hexavalent chromium, halogenated solvents, nor any carcinogen as

defined in 29 CFR 1910.1200 in amounts exceeding permissible limits as specified in relevant federal regulations.

# (5) Daylight directional reflectance.

- (a) White: The daylight directional reflectance of the white paint shall not be less than 75% (relative to magnesium oxide), when tested in accordance with ASTM E2302.
- **(b) Yellow**: The daylight directional reflectance of the yellow paint shall not be less than 55% (relative to magnesium oxide), when tested in accordance with ASTM E2302. The x and y values shall be consistent with the federal Hegman yellow color standard chart for traffic yellow standard 33538, or shall be consistent with the tolerance listed below:

Χ	.462	Χ	.470	Χ	.479	Χ	.501
У	.438	У	.455	٧	.428	У	.452

# (6) Accelerated weathering.

- (a) Sample preparation. Apply the paint at a wet film thickness of 0.013-inch (0.33 mm) to four  $3 \times 6$ -inch ( $8 \times 15$  cm) aluminum panels prepared as described in ASTM E2302. Air dry the sample 48 hours under standard conditions.
- **(b) Testing conditions**. Test in accordance with ASTM G154 using both Ultra Violet (UV-B) Light and condensate exposure, 72 hours total, alternating four (4) hour UV exposure at 140°F (60°C), and four (4) hours condensate exposure at 104°F (40°C).
- **(c) Evaluation**. Remove the samples and condition for 24 hours under standard conditions. Determine the directional reflectance and color match using the procedures in paragraph 5 above. Evaluate for conformance with the color requirements.
- **(7) Volatile organic content**. Determine the volatile organic content in accordance with 40 CFR Part 60 Appendix A, Method 24.
- **(8) Dry opacity**. Use ASTM E2302. The wet film thickness shall be 0.015 inch (0.38 mm). The minimum opacity for white and colors shall be 0.92.
- **(9) Abrasion resistance**. Subject the panels prepared in paragraph 620-2.2b(6) to the abrasion test in accordance with ASTM D968, Method A, except that the inside diameter of the metal guide tube shall be from 0.747 to 0.750 inch (18.97 to 19.05 mm). Five liters (17.5 lb (7.94 kg)) of unused sand shall be used for each test panel. The test shall be run on two test panels Both baked and weathered paint films shall require not less than 150 liters (525 lbs (239 kg)) of sand for the removal of the paint films.
- (10) Hardness, shore. Hardness shall be at least 80 when tested in accordance with ASTM D2240. ]

[ **Methacrylate.** Paint shall be a two component, minimum 99% solids-type system conforming to the following:

(1) Pigments. Component A. Percent by weight.

#### (a) White:

- Titanium Dioxide, ASTM D476, type II shall be 10% minimum.
- Methacrylate resin shall be 18% minimum.

# (b) Yellow and Colors:

- Titanium Dioxide, ASTM D476, type II shall be 1% minimum.
  - Organic yellow, other colors, and tinting as required to meet color standard.
- Methacrylate resin shall be 18% minimum.
- (2) Prohibited materials. The manufacturer shall certify that the product does not contain mercury, lead, hexavalent chromium, halogenated solvents, nor any carcinogen as

defined in 29 CFR 1910.1200 in amounts exceeding permissible limits as specified in relevant federal regulations.

# (3) Daylight directional reflectance:

- (a) White: The daylight directional reflectance of the white paint shall not be less than 80% (relative to magnesium oxide), when tested in accordance with ASTM E2302.
- **(b) Yellow**: The daylight directional reflectance of the yellow paint shall not be less than 55% (relative to magnesium oxide), when tested in accordance with ASTM E2302. The x and y values shall be consistent with the federal Hegman yellow color standard chart for traffic yellow standard 33538, or shall be consistent with the tolerance listed below:

Χ	.462	Χ	.470	Χ	.479	Χ	.501
У	.438	٧	.455	V	.428	У	.452

# (4) Accelerated weathering.

- (a) Sample preparation. Apply the paint at a wet film thickness of 0.013-inch (0.33 mm) to four  $3 \times 6$ -inch ( $8 \times 15$  cm) aluminum panels prepared as described in ASTM E2302. Air dry the sample 48 hours under standard conditions.
- **(b) Testing conditions.** Test in accordance with ASTM G154 using both Ultra Violet (UV-B) Light and condensate exposure, 72 hours total, alternating four (4) hour UV exposure at 140°F (60°C), and four (4) hours condensate exposure at 104°F (40°C).
- **(c) Evaluation**. Remove the samples and condition for 24 hours under standard conditions. Determine the directional reflectance and color match using the procedures in paragraph 3 above. Evaluate for conformance with the color requirements.
- **(5) Volatile organic content**. Determine the volatile organic content in accordance with 40 CFR Part 60 Appendix A, Method 24.
- **(6) Dry opacity**. Use ASTM E2302. The wet film thickness shall be 0.015 inch (0.38 mm). The minimum opacity for white and colors shall be 0.92.
- (7) Abrasion resistance. Subject the panels prepared in paragraph 620-2.2c(4) to the abrasion test in accordance with ASTM D968, Method A, except that the inside diameter of the metal guide tube shall be from 0.747 to 0.750 inch (18.97 to 19.05 mm). Five liters (17.5 lb (7.94 kg)) of unused sand shall be used for each test panel. The test shall be run on two test panels Both baked and weathered paint films shall require not less than 150 liters (525 lbs (239 kg) of sand for the removal of the paint films.
- **(8) Hardness, shore**. Hardness shall be at least 60 when tested in accordance with ASTM D2240.
- (9) Additional requirements for methacrylate splatter profiled pavement marking. Pavement markings of this type shall comply with all above requirements for methacrylate paint, except as noted below:
- (a) The thickness of the marking will be irregular ranging from 0.000 to 0.250 inches (0.00 to 6.4 mm), applied in a splatter pattern which comprises a minimum of 80% of the visible line (when traveling at 5 mph the line appears to be solid.).
  - (b) The hardness shall be 48 Shore D minimum. 1

[	Solvent-Base.	Paint shall	meet the	requirements	of Commercial	Item Description [	A-A-
28	86B Type I, Ty <sub>l</sub>	pe II, and Ty	pe III ].	]			

[ Preformed Thermoplastic Airport Pavement Markings. Markings must be composed of ester modified resins in conjunction with aggregates, pigments, and binders that have been

factory produced as a finished product. The material must be impervious to degradation by aviation fuels, motor fuels, and lubricants.

- (1) The markings must be able to be applied in temperatures as low as 35°F without any special storage, preheating, or treatment of the material before application.
  - (a) The markings must be supplied with an integral, non-reflectorized black border.

# (2) Graded glass beads.

- (a) The material must contain a minimum of 30% intermixed graded glass beads by weight. The intermixed beads shall conform to Federal Specification TT-B-1325D, Type I, gradation A and Federal Specification TT-B-1325D, Type IV.
- **(b)** The material must have factory applied coated surface beads in addition to the intermixed beads at a rate of one (1) lb (0.45 kg) (±10%) per 10 square feet (1 sq m). These factory-applied coated surface beads shall have a minimum of 90% true spheres, minimum refractive index of 1.50, and meet the following gradation.

# **Preformed Thermoplastic Bead Gradation**

Size Gradatio	n	Datained 9/	Passing, %	
U.S. Mesh	μm	Retained, %		
12	1700	0 - 2	98 - 100	
14	1400	0 - 3.5	96.5 - 100	
16	1180	2 - 25	75 - 98	
18	1000	28 - 63	37 - 72	
20	850	63 - 72	28 - 37	
30	600	67 - 77	23 - 33	
50 300		89 - 95	5 - 11	
80	200	97 - 100	0 - 3	

- **(3) Heating indicators**. The material manufacturer shall provide a method to indicate that the material has achieved satisfactory adhesion and proper bead embedment during application and that the installation procedures have been followed.
  - (4) Pigments. Percent by weight.
    - (a) White:
      - Titanium Dioxide, ASTM D476, type II shall be 10% minimum.
    - **(b)** Yellow and Colors:
      - Titanium Dioxide, ASTM D476, type II shall be 1% minimum.
      - Organic yellow, other colors, and tinting as required to meet color standard.
- **(5) Prohibited materials.** The manufacturer shall certify that the product does not contain mercury, lead, hexavalent chromium, halogenated solvents, nor any carcinogen as defined in 29 CFR 1910.1200 in amounts exceeding permissible limits as specified in relevant federal regulations.

# (6) Daylight directional reflectance.

- (a) White: The daylight directional reflectance of the white paint shall not be less than 75% (relative to magnesium oxide), when tested in accordance with ASTM E2302.
- **(b)** Yellow: The daylight directional reflectance of the yellow paint shall not be less than 45% (relative to magnesium oxide), when tested in accordance with ASTM E2302. The x and y values shall be consistent with the federal Hegman yellow color standard chart for traffic yellow standard 33538, or shall be consistent with the tolerance listed below:

Χ	.462	Χ	.470	Χ	.479	Χ	.501
V	.438	٧	.455	V	.428	٧	.452

- **(7) Skid resistance**. The surface, with properly applied and embedded surface beads, must provide a minimum resistance value of 45 BPN when tested according to ASTM E303.
- (8) Thickness. The material must be supplied at a nominal thickness of 65 mil (1.7 mm).
- **(9) Environmental resistance**. The material must be resistant to deterioration due to exposure to sunlight, water, salt, or adverse weather conditions and impervious to aviation fuels, gasoline, and oil.
- (10) Retroreflectivity. The material, when applied in accordance with manufacturer's guidelines, must demonstrate a uniform level of nighttime retroreflection when tested in accordance to ASTM E1710.
- **(11) Packaging**. Packaging shall protect the material from environmental conditions until installation.

# (12) Preformed thermoplastic airport pavement marking requirements.

- (a) The markings must be a resilient thermoplastic product with uniformly distributed glass beads throughout the entire cross-sectional area. The markings must be resistant to the detrimental effects of aviation fuels, motor fuels and lubricants, hydraulic fluids, deicers, anti-icers, protective coatings, etc. Lines, legends, and symbols must be capable of being affixed to asphalt and/or Portland cement concrete pavements by the use of a large radiant heater. Colors shall be available as required.
- **(b)** The markings must be capable of conforming to pavement contours, breaks, and faults through the action of airport traffic at normal pavement temperatures. The markings must be capable of fully conforming to grooved pavements, including pavement grooving per advisory circular (AC) 150/5320-12, current version. The markings shall have resealing characteristics, such that it is capable of fusing with itself and previously applied thermoplastics when heated with a heat source per manufacturer's recommendation.
- **(c)** Multicolored markings must consist of interconnected individual pieces of preformed thermoplastic pavement marking material, which through a variety of colors and patterns, make up the desired design. The individual pieces in each large marking segment (typically more than 20 feet (6 m) long) must be factory assembled with a compatible material and interconnected so that in the field it is not necessary to assemble the individual pieces within a marking segment. Obtaining multicolored effect by overlaying materials of different colors is not acceptable due to resulting inconsistent marking thickness and inconsistent application temperature in the marking/substrate interface.
- (d) The marking material must set up rapidly, permitting the access route to be reopened to traffic after application.
- **(e)** The marking material shall have an integral color throughout the thickness of the marking material. ]

-
*************
Thermoplastic airport markings will be subject to an Engineering life- cycle cost analysis prior to inclusion in specifications.

**b. Reflective media.** Glass beads for white and yellow paint shall meet the requirements for Federal Specification TT-B-1325D [ Type I, Gradation A ] [ Type III ] [ Type IV, Gradation A ].

Glass beads for red and pink paint shall meet the requirements for [ Type I, Gradation A ].

Glass beads shall be treated with all compatible coupling agents recommended by the manufacturers of the paint and reflective media to ensure adhesion and embedment.

Glass beads shall not be used in black and green paint.

Type III glass beads shall not be used in red and pink paint.

\*

The Engineer should insert all that will be used in the project. When more than one bead type is specified, the plans should indicate the bead type for each marking.

Federal Specification TT-B-1325D, Type I, gradation A shall be used when remarking on a frequent basis (at least every six months), and typically yield 300 mcd/m²/lux on white markings at installation and 175 mcd/m²/lux on yellow markings at installation.

Federal Specification TT-B-1325D, Type III. Initial readings typically yield 600 mcd/m²/lux on white markings and 300 mcd/m²/lux on yellow markings at installation and once in service, the reflectance values are approximately the same as Type I beads.

Federal Specification TT-B-1325D, Type IV, gradation A shall be used with TT-P-1952F, Type III paint. The glass beads are larger than either Type I or Type III, thus requiring more of the coating material to properly anchor. The Engineer should consult with the paint and bead manufacturer on the use of adhesion, flow promoting, and/or flotation additives.

Preformed thermoplastic pavement markings should yield at least 225 mcd/m<sup>2</sup>/lux on white markings at installation and at least 100 mcd/m<sup>2</sup>/lux on yellow markings at installation.

\*

#### 7.3. CONSTRUCTION METHODS

**620-3.1 Weather limitations.** Painting shall only be performed when the surface is dry, and the ambient temperature and the pavement surface temperature meet the manufacturer's recommendations in accordance with paragraph 620-2.1. Painting operations shall be discontinued when the ambient or surface temperatures does not meet the manufacturer's recommendations. Markings shall not be applied when the wind speed exceeds 10 mph unless windscreens are used to shroud the material guns. Markings shall not be applied when weather conditions are forecasts to not be within the manufacturers' recommendations for application and dry time.

**620-3.2 Equipment.** Equipment shall include the apparatus necessary to properly clean the existing surface, a mechanical marking machine, a bead dispensing machine, and such auxiliary hand-painting equipment as may be necessary to satisfactorily complete the job.

The mechanical marker shall be an atomizing spray-type or airless type marking machine with automatic glass bead dispensers suitable for application of traffic paint. It shall produce an even and uniform film thickness and appearance of both paint and glass beads at the required coverage and shall apply markings of uniform cross-sections and clear-cut edges without

running or spattering and without over spray. The marking equipment for both paint and beads shall be calibrated daily.

- **620-3.3 Preparation of surfaces.** Immediately before application of the paint, the surface shall be dry and free from dirt, grease, oil, laitance, or other contaminates that would reduce the bond between the paint and the pavement. Use of any chemicals or impact abrasives during surface preparation shall be approved in advance by the RPR. After the cleaning operations, sweeping, blowing, or rinsing with pressurized water shall be performed to ensure the surface is clean and free of grit or other debris left from the cleaning process.
- **a. Preparation of new pavement surfaces.** The area to be painted shall be cleaned by broom, blower, water blasting, or by other methods approved by the RPR to remove all contaminants, including PCC curing compounds, minimizing damage to the pavement surface.
- **b. Preparation of pavement to remove existing markings.** Existing pavement markings shall be removed by rotary grinding, water blasting, or by other methods approved by the RPR minimizing damage to the pavement surface. The removal area may need to be larger than the area of the markings to eliminate ghost markings. After removal of markings on asphalt pavements, apply a fog seal or seal coat to 'block out' the removal area to eliminate 'ghost' markings.
- **c.** Preparation of pavement markings prior to remarking. Prior to remarking existing markings, loose existing markings must be removed minimizing damage to the pavement surface, with a method approved by the RPR. After removal, the surface shall be cleaned of all residue or debris.

Prior to the application of markings, the Contractor shall certify in writing that the surface is dry and free from dirt, grease, oil, laitance, or other foreign material that would prevent the bond of the paint to the pavement or existing markings. This certification along with a copy of the paint manufactures application and surface preparation requirements must be submitted to the RPR prior to the initial application of markings.

Loose markings should always be removed prior to remarking, whether or not existing markings need to be removed is up to the Engineer and the Airport Operator. The type of removal method used depends upon whether you need to remove loose markings or all existing markings.

**620-3.4 Layout of markings.** The proposed markings shall be laid out in advance of the paint application. The locations of markings to receive glass beads shall be shown on the plans. The locations of markings to receive silica sand shall be shown on the plans.

\*

Glass beads improve conspicuity and the friction characteristics of markings. At a minimum, the Engineer shall indicate the locations to receive glass beads per AC 150/5340-1, Standards for Airport Markings.

\*

**620-3.5 Application.** A period of [\_\_\_] days shall elapse between placement of surface course or seal coat and application of the permanent paint markings. Paint shall be applied at the locations and to the dimensions and spacing shown on the plans. Paint shall not be applied until the layout and condition of the surface has been approved by the RPR.

\*

Select timeframe between placement of surface course or seal coat and application of the paint based on type of surface course or seal coat in the project and environment at the project location. The typical timeframe is 30-days for volatiles and moisture vapor to dissipate.

\*

The edges of the markings shall not vary from a straight line more than 1/2 inch (12 mm) in 50 feet (15 m), and marking dimensions and spacing shall be within the following tolerances:

# **Marking Dimensions and Spacing Tolerance**

Dimension and Spacing	Tolerance
36 inch (910 mm) or less	±1/2 inch (12 mm)
greater than 36 inch to 6 feet (910 mm to 1.85 m)	±1 inch (25 mm)
greater than 6 feet to 60 feet (1.85 m to 18.3 m)	±2 inch (50 mm)
greater than 60 feet (18.3 m)	±3 inch (76 mm)

The paint shall be mixed in accordance with the manufacturer's instructions and applied to the pavement with a marking machine at the rate shown in Table 1. The addition of thinner will not be permitted.

Glass beads shall be distributed upon the marked areas at the locations shown on the plans to receive glass beads immediately after application of the paint. A dispenser shall be furnished that is properly designed for attachment to the marking machine and suitable for dispensing glass beads. Glass beads shall be applied at the rate shown in Table 1. Glass beads shall not be applied to black paint or green paint. Glass beads shall adhere to the cured paint or all marking operations shall cease until corrections are made. Different bead types shall not be mixed. Regular monitoring of glass bead embedment and distribution should be performed.

# 620-3.6 Application--preformed thermoplastic airport pavement markings.

[ Preformed thermoplastic pavement markings not used. ]

[ To ensure minimum single-pass application time and optimum bond in the marking/substrate interface, the materials must be applied using a variable speed self-propelled mobile heater with an effective heating width of no less than 16 feet (5 m) and a free span between supporting wheels of no less than 18 feet (5.5 m). The heater must emit thermal radiation to the marking material in such a manner that the difference in temperature of 2 inches (50 mm) wide linear segments in the direction of heater travel must be within 5% of the overall average temperature of the heated thermoplastic material as it exits the heater. The material must be able to be applied at ambient and pavement temperatures down to 35°F (2°C) without any preheating of the pavement to a specific temperature. The material must be able to be applied without the use of a thermometer. The pavement shall be clean, dry, and free of debris. A non-volatile organic content (non-VOC) sealer with a maximum applied viscosity of 250 centiPoise must be applied to the pavement shortly before the markings are applied. The supplier must enclose application instructions with each box/package. ]

\*

The Engineer will make the appropriate selection for thermoplastic markings.

\*

**620-3.7 Control strip.** Prior to the full application of airfield markings, the Contractor shall prepare a control strip in the presence of the RPR. The Contractor shall demonstrate the surface preparation method and all striping equipment to be used on the project. The marking equipment must achieve the prescribed application rate of paint and population of glass beads (per Table 1) that are properly embedded and evenly distributed across the full width of the marking. Prior to acceptance of the control strip, markings must be evaluated during darkness to ensure a uniform appearance.

**620-3.8 Retro-reflectance**. [Reflectance shall be measured with a portable retro-reflectometer meeting ASTM E1710 (or equivalent). A total of 6 reading shall be taken over a 6 square foot area with 3 readings taken from each direction. The average shall be equal to or above the minimum levels of all readings which are within 30% of each other.

#### Minimum Retro-Reflectance Values

Material	Retro-reflectance mcd/m²/lux				
	White	Yellow	Red		
Initial Type I	300	175	35		
Initial Type III	600	300	35		
Initial Thermoplastic	225	100	35		
All materials, remark when less than <sup>1</sup>	100	75	10		

<sup>&</sup>lt;sup>1</sup> 'Prior to remarking determine if removal of contaminants on markings will restore retroreflectance][not used]

\*

Include tests of retro-reflectance at Part 139 airports, recommend testing at least 2 times per day. Enter Not Used at all other locations.

\*

**620-3.9 Protection and cleanup.** After application of the markings, all markings shall be protected from damage until dry. All surfaces shall be protected from excess moisture and/or rain and from disfiguration by spatter, splashes, spillage, or drippings. The Contractor shall remove from the work area all debris, waste, loose reflective media, and by-products generated by the surface preparation and application operations to the satisfaction of the RPR. The Contractor shall dispose of these wastes in strict compliance with all applicable state, local, and federal environmental statutes and regulations.

#### 7.4. METHOD OF MEASUREMENT

**620-4.1a** The quantity of surface preparation shall be measured by [ the number of square feet (square meters) for each type of surface preparation specified in paragraph 620-3.3 ] [ lump sum ].

**620-4.1b** The quantity of markings shall be paid for shall be measured [ by the number of square feet (square meters) of painting ][ by lump sum ].

**620-4.1c** The quantity of reflective media shall be paid for by [ the number of pounds (km) ] [ lump sum ] of reflective media.

**620-4.1d** [ The quantity of temporary markings to be paid for shall be [ the number of square feet (square meters) of painting ] [ lump sum price ] performed in accordance with the specifications and accepted by the RPR. Temporary marking includes surface preparation, application and complete removal of the temporary marking. ] [ Temporary markings not required. ]

[ 620-4.1e The quantity of preformed marking	ngs to	be paid for s	sha	ıll be [	the number of	square
feet (square meters) of preformed markings	][	lump sum	]	].		

\*

Separate pay items for surface preparation, marking, and reflective media is recommended, however on small jobs, lump sum pay items is acceptable.

\*

#### 7.5. BASIS OF PAYMENT

**620-5.1** This price shall be full compensation for furnishing all materials and for all labor, equipment, tools, and incidentals necessary to complete the item complete in place and accepted by the RPR in accordance with these specifications.

**620-5.1a** Payment for surface preparation shall be made at the contract price for [ the number of square feet (square meters) for each type of surface preparation specified in paragraph 620-3.3 ][ lump sum ].

**620-5.2b** Payment for markings shall be made at the contract price for [ the number of square feet (square meters) of painting and the number of pounds (km) of reflective media ] [ by the number of square feet (square meters) of painting ] [ by lump sum ].

**620-5.3c** Payment for reflective media shall be made at the contract unit price for [ the number of pounds (km) of reflective media ] [ lump sum ].

**620-5.4d** Payment for temporary markings shall be made at the contract price for [ the number of square feet (square meters) of painting ] [ lump sum price ]. This price shall be full compensation for furnishing all materials and for all labor, equipment, tools, and incidentals necessary to complete the item. [ Temporary markings are not required. ]

[ 620-5.5e Payment for preformed markings shall be made at the contract price for [ the number of square feet (square meters) of preformed markings ] [ lump sum price ]. ]

# Payment will be made under:

	Item P-620-5.1a	Surface Preparation [ per square foot (square meter) ] [ lump sum ]
	Item P-620-5.2b	Marking [ per square foot (square meter) ] [ lump sum ]
	Item P-620-5.3c	Reflective Media [ per pound (km) ] [ lump sum ]
	Item P-620-5.4d	Temporary runway and taxiway marking [ per square foot ] [ per square meter ] [ lump sum ].
[	Item 620-5.5e Prefor	med markings per [ the number of square feet (square meters)

of preformed markings ] [ lump sum price ]. ]

# **Item P-401 Asphalt Mix Pavement**

This specification is intended to be used for the surface course for airfield flexible pavements subject to aircraft loadings of gross weights greater than 30,000 pounds (13,600 kg) and is to apply within the limits of the pavement designed for full load bearing capacity. Item P-401 may also be used as a stabilized base course. For airfield pavement projects at non primary airports, serving aircraft less than 60,000 pounds (27216 kg), state highway specifications may be used in states where the state has requested and received FAA approval to use state highway specifications.

The dimensions and depth of the "surface course" this specification applies to shall be as defined by the Engineer's pavement design performed in accordance with advisory circular (AC) 150/5320-6, Airport Pavement Design and Evaluation and FAARFIELD. The current version of FAARFIELD is available at: <a href="https://www.faa.gov/airports/engineering/design\_software/">www.faa.gov/airports/engineering/design\_software/</a>

For small maintenance and repair projects less than 3000 tons (2720 tonnes), P-403 may be used for the surface course.

For courses other than the surface course, such as stabilized base courses, asphalt binder courses and/or truing and leveling courses; for pavements designed to accommodate aircraft gross weights of 30,000 pounds (13,600 kg) or less; and for pavements intended to be used for

roads, shoulder pavements, blast pads, and other pavements not subject to full aircraft loading, specification Item P-403 may be used.

This specification contains job mix formula options for both Marshall and Gyratory Mix Design Methods. The Engineer shall select the method to be used for the project, considering the prevalent method in use in the local project area. The specifications must be edited to follow one methodology or the other. The bid documents can not include both design methodologies.

\*

# **DESCRIPTION**

**401-1.1** This item shall consist of pavement courses composed of mineral aggregate and asphalt binder mixed in a central mixing plant and placed on a prepared base or stabilized course in accordance with these specifications and shall conform to the lines, grades, thicknesses, and typical cross-sections shown on the plans. Each course shall be constructed to the depth, typical section, and elevation required by the plans and shall be rolled, finished, and approved before the placement of the next course.

#### **MATERIALS**

**401-2.1 Aggregate.** Aggregates shall consist of crushed stone, crushed gravel, crushed slag, screenings, natural sand, and mineral filler, as required. The aggregates should have no known history of detrimental pavement staining due to ferrous sulfides, such as pyrite. Coarse aggregate is the material retained on the No. 4 (4.75 mm) sieve. Fine aggregate is the material passing the No. 4 (4.75 mm) sieve.

Some aggregates may contain ferrous sulfides and iron oxides which can cause stains on exposed surfaces. In areas where staining has been a problem or is suspected, the Engineer should verify that producers and aggregate suppliers have taken steps to minimize the inclusion of any ferrous sulfides or iron oxides in aggregate to be used in the project.

On large projects and/or projects that span multiple construction seasons, additional aggregate tests may be necessary to validate consistency of aggregate produced and delivered for the project.

\*

**a. Coarse aggregate.** Coarse aggregate shall consist of sound, tough, durable particles, free from films of matter that would prevent thorough coating and bonding with the asphalt material and free from organic matter and other deleterious substances. Coarse aggregate material requirements are given in the table below.

# **Coarse Aggregate Material Requirements**

Material Test	Requirement	Standard
Resistance to Degradation	Loss: 40% maximum	ASTM C131
Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate	Loss after 5 cycles: 12% maximum using Sodium sulfate - or - 18% maximum using magnesium sulfate	ASTM C88
Clay lumps and friable particles	1.0 % maximum	ASTM C142
Percentage of Fractured Particles	For pavements designed for aircraft gross weights of 60,000 pounds (27200 kg) or more:  Minimum 75% by weight of particles with at least two fractured faces and 85% with at least one fractured face <sup>1</sup> For pavements designed for aircraft gross weights less than 60,000 pounds (27200 kg):  Minimum 50% by weight of particles with at least two fractured faces and 65% with at least one fractured face <sup>1</sup>	ASTM D5821
Flat, Elongated, or Flat and Elongated Particles	8% maximum, by weight, of flat, elongated, or flat and elongated particles at 5:1 <sup>2</sup>	ASTM D4791
Bulk density of slag <sup>3</sup>	Weigh not less than 70 pounds per cubic foot (1.12 Mg/cubic meter)	ASTM C29.

<sup>&</sup>lt;sup>1</sup> The area of each face shall be equal to at least 75% of the smallest mid-sectional area of the piece. When two fractured faces are contiguous, the angle between the planes of fractures shall be at least 30 degrees to count as two fractured faces.

**b. Fine aggregate.** Fine aggregate shall consist of clean, sound, tough, durable, angular shaped particles produced by crushing stone, slag, or gravel and shall be free from coatings of clay, silt, or other objectionable matter. Natural (non-manufactured) sand may be used to obtain the gradation of the fine aggregate blend or to improve the workability of the mix. Fine aggregate material requirements are listed in the table below.

<sup>&</sup>lt;sup>2</sup> A flat particle is one having a ratio of width to thickness greater than five (5); an elongated particle is one having a ratio of length to width greater than five (5).

<sup>&</sup>lt;sup>3</sup> Only required if slag is specified.

# **Fine Aggregate Material Requirements**

Material Test	Requirement	Standard		
1. Liquid limit	25 maximum	ASTM D4318		
2. Plasticity Index	4 maximum	ASTM D4318		
<ul><li>3. Soundness of Aggregates</li><li>4. by Use of Sodium Sulfate or Magnesium Sulfate</li></ul>	Loss after 5 cycles: 10% maximum using Sodium sulfate - or - 15% maximum using magnesium sulfate	ASTM C88		
5. Clay lumps and friable particles	1.0% maximum	ASTM C142		
6. Sand equivalent	[ 45 minimum ]	ASTM D2419		
7. [ Natural Sand	[ 0% to 15% ] maximum by weight of total aggregate	ASTM D1073 ]		

\*

The addition of natural sand to a mix containing all crushed coarse and fine aggregates will normally increase its workability and compactability. The addition of natural sand tends to decrease the stability of the mixture, therefore, it is recommended to not use natural sand. However, if natural sand is used, use the minimum amount necessary to achieve a workable mixture.

c. Sampling. ASTM D75 shall be used in sampling coarse and fine aggregate.

**401-2.2 Mineral filler.** Mineral filler (baghouse fines) may be added in addition to material naturally present in the aggregate. Mineral filler shall meet the requirements of ASTM D242.

# **Mineral Filler Requirements**

Material Test	Requirement	Standard
8. Plasticity Index	4 maximum	ASTM D4318

**401-2.3 Asphalt binder.** Asphalt binder shall conform to ASTM D6373 Performance Grade (PG) [ ].

# **Asphalt Binder PG Plus Test Requirements**

	<b>Material Test</b>	Requirement	Standard
9	. Elastic Recovery	[75%] minimum	ASTM D6084 <sup>1</sup>

<sup>&</sup>lt;sup>1</sup> Follow procedure B on RTFO aged binder.]

\*

The Engineer should use the following guidance in selecting the asphalt binder PG to include in the above paragraph.

Prior to bumping for traffic, the initial asphalt binder PG should be consistent with the recommendations of the applicable State DOT requirements for pavement environmental conditions. Additional guidance on selecting the asphalt binder PG prior to bumping include the following:

- Asphalt Institute MS-26, The Asphalt Binder Handbook.
- The Asphalt Institute's State Binder Specification Database at: <a href="http://www.asphaltinstitute.org/specification-databases/us-state-binder-specification-database/">http://www.asphaltinstitute.org/specification-databases/us-state-binder-specification-database/</a>
- The Long Term Pavement Performance Binder program at <a href="https://infopave.fhwa.dot.gov/">https://infopave.fhwa.dot.gov/</a>

Using the initial PG selected, apply the applicable grade bump in accordance with the table below; which will determine the PG that will be inserted in the above paragraph.

# Required Grade Bump

	High Temperature Adjustment to Asphalt binder Grade	
Aircraft Gross Weight	All Pavement Types	Pavement area with slow or stationary aircraft
≤ 12,500 lbs (5670 kg)		1 Grade
< 100,000 lbs (45360 kg)	1 Grade	2 Grade
≥ 100,000 lbs (45360 kg)	2 Grade	3 Grade

Typically, when the PG spread between the high and low temperature is 92 or more, the asphalt binder has been modified. The Engineer may use the PG Plus Test found in the Asphalt Institute's State Binder Specification Database for the project location which requires modification of the table. If the PG spread is less than 92, delete the Asphalt Binder PG Plus Test Requirements table.

Note asphalt industry is in a state of change regarding binder designations. Some States are following ASTM D6373, while others are following AASHTO M332. Ensure that the binder supplied meets minimum requirements of ASTM D6373.

\*

**401-2.4 Anti-stripping agent.** Any anti-stripping agent or additive (anti-strip) shall be heat stable and shall not change the asphalt binder grade beyond specifications. Anti-strip shall be an approved material of the Department of Transportation of the State in which the project is located.

#### COMPOSITION

- **401-3.1 Composition of mixture(s).** The asphalt mix shall be composed of a mixture of aggregates, filler and anti-strip agent if required, and asphalt binder. The aggregate fractions shall be sized, handled in separate size groups, and combined in such proportions that the resulting mixture meets the grading requirements of the job mix formula (JMF).
- **401-3.2 Job mix formula (JMF) laboratory.** The laboratory used to develop the JMF shall possess a current certificate of accreditation, listing D3666 from a national accrediting

authority and all test methods required for developing the JMF; and be listed on the accrediting authority's website. A copy of the laboratory's current accreditation and accredited test methods shall be submitted to the Resident Project Representative (RPR) prior to start of construction.

**401-3.3 Job mix formula (JMF).** No asphalt mixture shall be placed until an acceptable mix design has been submitted to the RPR for review and accepted in writing. The RPR's review shall not relieve the Contractor of the responsibility to select and proportion the materials to comply with this section.

When the project requires asphalt mixtures of differing aggregate gradations and/or binders, a separate JMF shall be submitted for each mix. Add anti-stripping agent to meet tensile strength requirements.

The JMF shall be prepared by an accredited laboratory that meets the requirements of paragraph 401-3.2. The asphalt mixture shall be designed using procedures contained in Asphalt Institute MS-2 Mix Design Manual, 7th Edition. [ Samples shall be prepared and compacted using a Marshall compactor in accordance with ASTM D6926. ] [ Samples shall be prepared and compacted using the gyratory compactor in accordance with ASTM D6925. ]

Should a change in sources of materials be made, a new JMF must be submitted to the RPR for review and accepted in writing before the new material is used. After the initial production JMF has been approved by the RPR and a new or modified JMF is required for whatever reason, the subsequent cost of the new or modified JMF, including a new control strip when required by the RPR, will be borne by the Contractor.

The RPR may request samples at any time for testing, prior to and during production, to verify the quality of the materials and to ensure conformance with the applicable specifications.

\*

Select the method for mix design, Marshall Method, ASTM D6926 or Gyratory Method, ASTM D6925.

The design criteria in Table 1 are target values necessary to meet the acceptance requirements contained in paragraph 401-6.2. The criteria is based on a production process which has a material variability with the following standard deviations: Air Voids = 0.65%.

\*

The JMF shall be submitted in writing by the Contractor at least [ 30 ] days prior to the start of paving operations. The JMF shall be developed within the same construction season using aggregates proposed for project use.

The JMF shall be dated, and stamped or sealed by the responsible professional Engineer of the laboratory and shall include the following items as a minimum:

- Manufacturer's Certificate of Analysis (COA) for the asphalt binder used in the JMF in accordance with paragraph 401-2.3. Certificate of asphalt performance grade is with modifier already added, if used and must indicate compliance with ASTM D6373. For plant modified asphalt binder, certified test report indicating grade certification of modified asphalt binder.
- Manufacturer's Certificate of Analysis (COA) for the anti-stripping agent if used in the JMF in accordance with paragraph 401-2.4.
- Certified material test reports for the course and fine aggregate and mineral filler in accordance with paragraphs 401-2.1.

- Percent passing each sieve size for individual gradation of each aggregate cold feed and/or hot bin; percent by weight of each cold feed and/or hot bin used; and the total combined gradation in the JMF.
- Specific Gravity and absorption of each coarse and fine aggregate.
- Percent natural sand.
- Percent fractured faces.
- Percent by weight of flat particles, elongated particles, and flat and elongated particles (and criteria).
- Percent of asphalt.
- Number of blows or gyrations
- Laboratory mixing and compaction temperatures.
- Supplier-recommended field mixing and compaction temperatures.
- Plot of the combined gradation on a 0.45 power gradation curve.
- Graphical plots of air voids, voids in the mineral aggregate (VMA), and unit weight versus asphalt content. To achieve minimum VMA during production, the mix design needs to account for material breakdown during production.
- Tensile Strength Ratio (TSR).
- Type and amount of Anti-strip agent when used.
- Asphalt Pavement Analyzer (APA) results.
- Date the JMF was developed. Mix designs that are not dated or which are from a prior construction season shall not be accepted.
- [ Percentage and properties (asphalt content, asphalt binder properties, and aggregate properties) of reclaimed asphalt mix pavement (RAP) in accordance with paragraph 401-3.4. ]

Delete if RAP is not allowed per paragraph 401-3.4.
The Owner may add additional testing to meet local conditions with FAA concurrence.

Table 1. Asphalt Design Criteria

Test Property	Value	Test Method
Number of blows or gyrations	[ 75 ]	
Air voids (%)	3.5	ASTM D3203
Percent voids in mineral aggregate (VMA), minimum	See Table 2	ASTM D6995
Tensile Strength Ratio (TSR) <sup>1</sup>	not less than [ 80 ] at a saturation of 70-80%	ASTM D4867
[Asphalt Pavement Analyzer (APA) <sup>2,3]</sup>	[Less than 10 mm @ 4000 passes ]	[AASHTO T340 at 250 psi hose pressure at 64°C test temperature]

- Test specimens for TSR shall be compacted at 7 ± 1.0 % air voids. In areas subject to freeze-thaw, use freeze-thaw conditioning in lieu of moisture conditioning per ASTM D4867
- AASHTO T340 at 100 psi hose pressure at 64°C test temperature may be used in the interim. If this method is used the required Value shall be less than 5 mm @ 8000 passes
- Where APA not available, use Hamburg Wheel test (AASHTO T-324) 10mm @ 20,000 passes at 50°C.

\*

75 blows or gyrations shall be specified for airports serving aircraft greater than 60,000 pounds. 50 blows or gyrations may be specified for airports serving aircraft 60,000 pounds or less.

The APA procedure has shown that mixes that meet the requirements above perform well under aircraft loading. If APA is not available in an area, compacted mix design samples may be sent to a laboratory that has an APA or the Hamburg wheel test (AASHTO T 324) 10mm @ 20,000 passes at 50°C may be used with FAA approval of ADO. The use or APA or Hamburg is not required for pavements serving aircraft less than 60,000 pounds.

Specify a TSR of not less than 85 in areas with aggregate that have a history of stripping.

\*

The mineral aggregate shall be of such size that the percentage composition by weight, as determined by laboratory sieves, will conform to the gradation or gradations specified in Table 2 when tested in accordance with ASTM C136 and ASTM C117.

The gradations in Table 2 represent the limits that shall determine the suitability of aggregate for use from the sources of supply; be well graded from coarse to fine and shall not vary from the low limit on one sieve to the high limit on the adjacent sieve, or vice versa.

**Table 2. Aggregate - Asphalt Pavements** 

Sieve Size	Percentage by Weight Passing Sieve
1 inch (25.0 mm)	*
3/4 inch (19.0 mm)	*
1/2 inch (12.5 mm)	*
3/8 inch (9.5 mm)	*
No. 4 (4.75 mm)	*
No. 8 (2.36 mm)	*
No. 16 (1.18 mm)	*
No. 30 (600 μm)	*
No. 50 (300 µm)	*
No. 100 (150 μm)	*
No. 200 (75 μm)	*
Minimum Voids in Mineral Aggregate (VMA) <sup>1</sup>	*
Asphalt Percent:	
Stone or gravel	*
Slag	*
Recommended Minimum Construction Lift Thickness	*

<sup>&</sup>lt;sup>1</sup>To achieve minimum VMA during production, the mix design needs to account for material breakdown during production.

The aggregate gradations shown are based on aggregates of uniform specific gravity. The percentages passing the various sieves shall be corrected when aggregates of varying specific gravities are used, as indicated in the Asphalt Institute MS-2 Mix Design Manual, 7th Edition.

\*

The aggregate gradation shall be specified by the Engineer from the gradations shown in this note. The gradation shall be inserted into Table 2. Asterisks denote insert points.

Where locally available aggregates cannot be economically blended to meet the grading requirements of the gradations shown, the gradations may be modified to fit the characteristics of such local aggregates with approval of the FAA. The modified gradation must produce a paving mixture that satisfies the mix design requirements.

**Table 2. Aggregate - Asphalt Pavements** 

Sieve Size	Percentage	ge by Weight Passing Sieves	
Sieve Size	Gradation 1	Gradation 2	Gradation 3 <sup>1</sup>
1 inch (25.0 mm)	100		
3/4 inch (19.0 mm)	90-100	100	
1/2 inch (12.5 mm)	68-88	90-100	100
3/8 inch (9.5 mm)	60-82	72-88	90-100
No. 4 (4.75 mm)	45-67	53-73	58-78
No. 8 (2.36 mm)	32-54	38-60	40-60
No. 16 (1.18 mm)	22-44	26-48	28-48
Νο. 30 (600 μm)	15-35	18-38	18-38
Νο. 50 (300 μm)	9-25	11-27	11-27
No. 100 (150 μm)	6-18	6-18	6-18
Νο. 200 (75 μm)	3-6	3-6	3-6
Minimum Voids in Mineral Aggregate (VMA)	14.0	15.0	16.0
Asphalt percent by total weight of mixture:			
Stone or gravel	4.5-7.0	5.0-7.5	5.5-8.0
Slag	5.0-7.5	6.5-9.5	7.0-10.5
Recommended Minimum Construction Lift Thickness	3 inch	2 inch	1 1/2 inch

<sup>&</sup>lt;sup>1</sup> Gradation 3 is intended for leveling courses. FAA approval is required for use in other locations.

**401-3.4 Reclaimed asphalt pavement (RAP).** [ RAP shall not be used. ] [ Reclaimed asphalt shall consist of reclaimed asphalt pavement (RAP), coarse aggregate, fine aggregate, mineral filler, and asphalt. The RAP shall be of a consistent gradation and asphalt content and properties. When RAP is fed into the plant, the maximum RAP size shall not exceed one inch (25 mm). The reclaimed asphalt pavement mix shall be designed using procedures contained in the Asphalt Institute MS-2 Mix Design Manual, 7th Edition. The percentage of asphalt in the RAP shall be established for the mixture design according to ASTM D2172 using the appropriate dust correction procedure. The JMF shall meet the requirements of paragraph 401-3.3. RAP shall only be used for shoulder surface course mixes and for any intermediate courses. The amount of RAP shall be limited to [\_\_\_\_] percent. In addition to the requirements of paragraph 401-3.3, the JMF shall indicate the percent of reclaimed asphalt pavement and the percent and grade of new asphalt binder. For the PG graded asphalt binder selected in 401-2.3, adjust as follows:

- a. For 0-20% RAP, there is no change in virgin asphalt binder content.
- b. For >20 to 30% RAP, select asphalt binder one grade softer, i.e., PG 64-22 would soften to PG 58-28.

RAP containing Coal Tar shall not be used. Coal Tar surface treatments must be removed prior to recycling underlying asphalt material.  Recycled asphalt shingles (RAS) shall not be used.
******************
Engineer will determine if RAP is/is not allowed and make appropriate selection.
RAP should not be used for surface mixes, except on shoulders. It can be used very effectively in lower layers or for shoulders. Engineer to specify the maximum percentage of reclaimed asphalt allowed in the mix. The amount of RAP shall be limited to 30%, as long as the resulting recycled mix meets all requirements that are specified for virgin mixtures. The Contractor may obtain the RAP from the job site or an existing source.
********************
<b>401-3.5 Control Strip.</b> [ A control strip is not required. ] [ Full production shall not begin until an acceptable control strip has been constructed and accepted in writing by the RPR. The Contractor shall prepare and place a quantity of asphalt according to the JMF. The underlying grade or pavement structure upon which the control strip is to be constructed shall be the same as the remainder of the course represented by the control strip.
The Contractor will not be allowed to place the control strip until the Contractor quality control program (CQCP), showing conformance with the requirements of paragraph 401-5.1, has been accepted, in writing, by the RPR.
The control strip will consist of at least 250 tons (227 metric tons) or 1/2 sublot, whichever is greater. The control strip shall be placed in two lanes of the same width and depth to be used in production with a longitudinal cold joint. The cold joint must be cut back in accordance with paragraph 401-4.14 using the same procedure that will be used during production. The cold joint for the control strip will be an exposed construction joint at least four (4) hours old or when the mat has cooled to less than 160°F (71°C). The equipment used in construction of the control strip shall be the same type, configuration and weight to be used on the project.
The control strip will be considered acceptable by the RPR if the gradation, asphalt content, and VMA are within the action limits specified in paragraph 401-5.5a; and Mat density greater than or equal to 94.5%, air voids 3.5% +/- 1%, and joint density greater than or equal to 92.5%.
If the control strip is unacceptable, necessary adjustments to the JMF, plant operation, placing procedures, and/or rolling procedures shall be made and another control strip shall be placed. Unacceptable control strips shall be removed at the Contractor's expense.
The control strip will be considered one lot for payment based upon the average of a minimum of 3 samples (no sublots required for control strip). Payment will only be made for an acceptable control strip in accordance with paragraph 401-8.1 using a lot pay factor equal to 100. ]

For small projects, less than 3,000 tons (2722 metric tons), a control strip

is not required.

#### **CONSTRUCTION METHODS**

**401-4.1 Weather limitations.** The asphalt shall not be placed upon a wet surface or when the surface temperature of the underlying course is less than specified in Table 4. The temperature requirements may be waived by the RPR, if requested; however, all other requirements including compaction shall be met.

Mat Thickness	Base Temperature (Minimum)	
Mat Thickness	°F	°C
3 inches (7.5 cm) or greater	40 <sup>1</sup>	4
Greater than 2 inches (50 mm) but less than 3 inches (7.5 cm)	45	7

**Table 4. Surface Temperature Limitations of Underlying Course** 

- **401-4.2 Asphalt plant.** Plants used for the preparation of asphalt shall conform to the requirements of American Association of State Highway and Transportation Officials (AASHTO) M156 including the following items.
- **a. Inspection of plant.** The RPR, or RPR's authorized representative, shall have access, at all times, to all areas of the plant for checking adequacy of equipment; inspecting operation of the plant: verifying weights, proportions, and material properties; and checking the temperatures maintained in the preparation of the mixtures.
- **b. Storage bins and surge bins.** The asphalt mixture stored in storage and/or surge bins shall meet the same requirements as asphalt mixture loaded directly into trucks. Asphalt mixture shall not be stored in storage and/or surge bins for a period greater than twelve (12) hours. If the RPR determines there is an excessive heat loss, segregation, or oxidation of the asphalt mixture due to temporary storage, temporary storage shall not be allowed.
- **401-4.3 Aggregate stockpile management.** Aggregate stockpiles shall be constructed in a manner that prevents segregation and intermixing of deleterious materials. Aggregates from different sources shall be stockpiled, weighed and batched separately at the asphalt batch plant. Aggregates that have become segregated or mixed with earth or foreign material shall not be used.

A continuous supply of materials shall be provided to the work to ensure continuous placement.

- **401-4.4 Hauling equipment.** Trucks used for hauling asphalt shall have tight, clean, and smooth metal beds. To prevent the asphalt from sticking to the truck beds, the truck beds shall be lightly coated with a minimum amount of paraffin oil, lime solution, or other material approved by the RPR. Petroleum products shall not be used for coating truck beds. Each truck shall have a suitable cover to protect the mixture from adverse weather. When necessary, to ensure that the mixture will be delivered to the site at the specified temperature, truck beds shall be insulated or heated and covers shall be securely fastened.
- **401-4.4.1 Material transfer vehicle (MTV).** [ Material transfer vehicles used to transfer the material from the hauling equipment to the paver, shall use a self-propelled, material transfer vehicle with a swing conveyor that can deliver material to the paver without making contact with the paver. The MTV shall be able to move back and forth between the hauling equipment and the paver providing material transfer to the paver, while allowing the paver to operate at a constant speed. The Material Transfer Vehicle will have remixing and storage capability to prevent physical and thermal segregation. **1**[ Material transfer vehicles are not required. **1**

\*

An MTV is required for runway and taxiway construction on pavements designed for aircraft weighing 100,000 lbs (45360 kg) or more. The MTV is recommended for all pavements where the weight of the MTV will not damage the pavement structure. The use of an MTV is optional for shoulder construction.

\*

**401-4.5 Asphalt pavers.** Asphalt pavers shall be self-propelled with an activated heated screed, capable of spreading and finishing courses of asphalt that will meet the specified thickness, smoothness, and grade. The paver shall have sufficient power to propel itself and the hauling equipment without adversely affecting the finished surface. The asphalt paver shall be equipped with a control system capable of automatically maintaining the specified screed grade and elevation.

If the spreading and finishing equipment in use leaves tracks or indented areas, or produces other blemishes in the pavement that are not satisfactorily corrected by the scheduled operations, the use of such equipment shall be discontinued.

The paver shall be capable of paving to a minimum width specified in paragraph 401-4.12.

- **401-4.6 Rollers.** The number, type, and weight of rollers shall be sufficient to compact the asphalt to the required density while it is still in a workable condition without crushing of the aggregate, depressions or other damage to the pavement surface. Rollers shall be in good condition, clean, and capable of operating at slow speeds to avoid displacement of the asphalt. All rollers shall be specifically designed and suitable for compacting asphalt concrete and shall be properly used. Rollers that impair the stability of any layer of a pavement structure or underlying soils shall not be used.
- **401-4.7 Density device.** The Contractor shall have on site a density gauge during all paving operations in order to assist in the determination of the optimum rolling pattern, type of roller and frequencies, as well as to monitor the effect of the rolling operations during production paving. The Contractor shall supply a qualified technician during all paving operations to calibrate the gauge and obtain accurate density readings for all new asphalt. These densities shall be supplied to the RPR upon request at any time during construction. No separate payment will be made for supplying the density gauge and technician.
- **401-4.8 Preparation of asphalt binder.** The asphalt binder shall be heated in a manner that will avoid local overheating and provide a continuous supply of the asphalt binder to the mixer at a uniform temperature. The temperature of unmodified asphalt binder delivered to the mixer shall be sufficient to provide a suitable viscosity for adequate coating of the aggregate particles, but shall not exceed 325°F (160°C) when added to the aggregate. The temperature of modified asphalt binder shall be no more than 350°F (175°C) when added to the aggregate.
- **401-4.9 Preparation of mineral aggregate.** The aggregate for the asphalt shall be heated and dried. The maximum temperature and rate of heating shall be such that no damage occurs to the aggregates. The temperature of the aggregate and mineral filler shall not exceed 350°F (175°C) when the asphalt binder is added. Particular care shall be taken that aggregates high in calcium or magnesium content are not damaged by overheating. The temperature shall not be lower than is required to obtain complete coating and uniform distribution on the aggregate particles and to provide a mixture of satisfactory workability.
- **401-4.10 Preparation of Asphalt mixture.** The aggregates and the asphalt binder shall be weighed or metered and mixed in the amount specified by the JMF. The combined materials shall be mixed until the aggregate obtains a uniform coating of asphalt binder and is thoroughly distributed throughout the mixture. Wet mixing time shall be the shortest time that will produce a satisfactory mixture, but not less than 25 seconds for batch plants. The wet mixing time for all plants shall be established by the Contractor, based on the procedure for determining the

percentage of coated particles described in ASTM D2489, for each individual plant and for each type of aggregate used. The wet mixing time will be set to achieve 95% of coated particles. For continuous mix plants, the minimum mixing time shall be determined by dividing the weight of its contents at operating level by the weight of the mixture delivered per second by the mixer. The moisture content of all asphalt upon discharge shall not exceed 0.5%.

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For batch plants, wet mixing time begins with the introduction of asphalt binder into the mixer and ends with the opening of the mixer discharge gate. Mixing time should be the shortest time required to obtain uniform distribution of aggregate sizes and thorough coating of aggregate particles with asphalt binder.

\*

**401-4.11 Application of Prime and Tack Coat.** Immediately before placing the asphalt mixture, the underlying course shall be cleaned of all dust and debris.

[ A prime coat in accordance with Item P-602 shall be applied to aggregate base prior to placing the asphalt mixture.]

A tack coat shall be applied in accordance with Item P-603 to all vertical and horizontal asphalt and concrete surfaces prior to placement of the first and each subsequent lift of asphalt mixture.

**401-4.12 Laydown plan, transporting, placing, and finishing.** Prior to the placement of the asphalt, the Contractor shall prepare a laydown plan with the sequence of paving lanes and width to minimize the number of cold joints; the location of any temporary ramps; laydown temperature; and estimated time of completion for each portion of the work (milling, paving, rolling, cooling, etc.). The laydown plan and any modifications shall be approved by the RPR.

Deliveries shall be scheduled so that placing and compacting of asphalt is uniform with minimum stopping and starting of the paver. Hauling over freshly placed material shall not be permitted until the material has been compacted, as specified, and allowed to cool to approximately ambient temperature. The Contractor, at their expense, shall be responsible for repair of any damage to the pavement caused by hauling operations.

The contractor shall survey each lift of asphalt surface course and certify to RPR that every lot of each lift meets the grade tolerances of paragraph 401-6.2d before the next lift can be placed.

The edges of existing asphalt pavement abutting the new work shall be saw cut and the cut off material and laitance removed. Apply a tack coat in accordance with P-603 before new asphalt material is placed against it.

The speed of the paver shall be regulated to eliminate pulling and tearing of the asphalt mat.
Placement of the asphalt mix shall begin along the centerline of a crowned section or on the
high side of areas with a one-way slope unless shown otherwise on the laydown plan as
accepted by the RPR. The asphalt mix shall be placed in consecutive adjacent lanes having
a minimum width of [] feet (m) except where edge lanes require less width to complete the
area. Additional screed sections attached to widen the paver to meet the minimum lane width
requirements must include additional auger sections to move the asphalt mixture uniformly
along the screed extension. []

The Engineer should specify the widest paving lane practicable to hold the number of longitudinal joints to a minimum. Additional job specific

# construction limitations may be added as necessary covering such items as echelon paving, hot joint construction, etc.

\*

The longitudinal joint in one course shall offset the longitudinal joint in the course immediately below by at least one foot (30 cm); however, the joint in the surface top course shall be at the centerline of crowned pavements. Transverse joints in one course shall be offset by at least 10 feet (3 m) from transverse joints in the previous course. Transverse joints in adjacent lanes shall be offset a minimum of 10 feet (3 m). On areas where irregularities or unavoidable obstacles make the use of mechanical spreading and finishing equipment impractical, the asphalt may be spread and luted by hand tools.

The RPR may at any time, reject any batch of asphalt, on the truck or placed in the mat, which is rendered unfit for use due to contamination, segregation, incomplete coating of aggregate, or overheated asphalt mixture. Such rejection may be based on only visual inspection or temperature measurements. In the event of such rejection, the Contractor may take a representative sample of the rejected material in the presence of the RPR, and if it can be demonstrated in the laboratory, in the presence of the RPR, that such material was erroneously rejected, payment will be made for the material at the contract unit price.

Areas of segregation in the surface course, as determined by the RPR, shall be removed and replaced at the Contractor's expense. The area shall be removed by saw cutting and milling to a minimum of the construction lift thickness as specified in paragraph 401-3.3, Table 2 for the approved mix design. The area to be removed and replaced shall be a minimum width of the paver and a minimum of 10 feet (3 m) long.

**401-4.13 Compaction of asphalt mixture.** After placing, the asphalt mixture shall be thoroughly and uniformly compacted by self-propelled rollers. The surface shall be compacted as soon as possible when the asphalt has attained sufficient stability so that the rolling does not cause undue displacement, cracking, or shoving. The sequence of rolling operations and the type of rollers used shall be at the discretion of the Contractor. The speed of the roller shall, at all times, be sufficiently slow to avoid displacement of the hot mixture and be effective in compaction. Any surface defects and/or displacement occurring as a result of the roller, or from any other cause, shall be corrected at the Contractor's expense.

Sufficient rollers shall be furnished to handle the output of the plant. Rolling shall continue until the surface is of uniform texture, true to grade and cross-section, and the required field density is obtained. To prevent adhesion of the asphalt to the roller, the wheels shall be equipped with a scraper and kept moistened with water as necessary.

In areas not accessible to the roller, the mixture shall be thoroughly compacted with approved power tampers.

Any asphalt that becomes loose and broken, mixed with dirt, contains check-cracking, or in any way defective shall be removed and replaced with fresh hot mixture and immediately compacted to conform to the surrounding area. This work shall be done at the Contractor's expense. Skin patching shall not be allowed.

**401-4.14 Joints.** The formation of all joints shall be made to ensure a continuous bond between the courses and obtain the required density. All joints shall have the same texture as other sections of the course and meet the requirements for smoothness and grade.

The roller shall not pass over the unprotected end of the freshly laid asphalt except when necessary to form a transverse joint. When necessary to form a transverse joint, it shall be made by means of placing a bulkhead or by tapering the course. The tapered edge shall be cut back to its full depth and width on a straight line to expose a vertical face prior to placing the adjacent lane. In both methods, all contact surfaces shall be coated with an asphalt tack coat before placing any fresh asphalt against the joint.

Longitudinal joints which have been left exposed for more than four (4) hours; the surface temperature has cooled to less than 175°F (80°C); or are irregular, damaged, uncompacted or otherwise defective shall be cut back with a cutting wheel or pavement saw a maximum of 3 inches (75 mm) to expose a clean, sound, uniform vertical surface for the full depth of the course. All cutback material and any laitance produced from cutting joints shall be removed from the project. Asphalt tack coat in accordance with P-603 shall be applied to the clean, dry joint prior to placing any additional fresh asphalt against the joint. The cost of this work shall be considered incidental to the cost of the asphalt.

\*

Cutting back of all cold joints is required as specified above.

The Contractor may provide additional joint density QC by use of joint heaters at the Contractor's expense. Electrically powered infrared heating equipment should consist of one or more low-level radiant energy heaters to uniformly heat and soften the pavement joints. The heaters should be configured to uniformly heat an area up to 18 inches (0.5 m) in width and 3 inches (75 mm) in depth. Infrared equipment shall be thermostatically controlled to provide a uniform, consistent temperature increases throughout the layer being heated up to a maximum temperature range of 200 to 300°F (93 to 150°C).

Propane powered infrared heating equipment shall be attached to the paving machine and the output of infrared energy shall be in the one to six-micron range. Converters shall be arranged end to end directly over the joint to be heated in sufficient numbers to continuously produce, when in operation, a minimum of 240,000 BTU per hour. The joint heater shall be positioned not more than one inch (25 mm) above the pavement to be heated and in front of the paver screed and shall be fully adjustable. Heaters will be required to be in operation at all times.

The heaters shall be operated so they do not produce excessive heat when the units pass over new or previously paved material.

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**401-4.15 Saw-cut grooving.** Saw-cut grooves shall be provided as specified in Item P-621. Saw-cut grooving is not required.

**401-4.16 Diamond grinding.** Diamond grinding shall be completed prior to pavement grooving. Diamond grinding shall be accomplished by sawing with saw blades impregnated with industrial diamond abrasive.

Diamond grinding shall be performed with a machine designed specifically for diamond grinding capable of cutting a path at least 3 feet (0.9 m) wide. The saw blades shall be 1/8-inch (3-mm) wide with a sufficient number of blades to create grooves between 0.090 and 0.130 inches (2 and 3.5 mm) wide; and peaks and ridges approximately 1/32 inch (1 mm) higher than the bottom of the grinding cut. The actual number of blades will be determined by the Contractor and depend on the hardness of the aggregate. Equipment or grinding procedures that cause ravels, aggregate fractures, spalls or disturbance to the pavement will not be permitted. Contractor shall demonstrate to the RPR that the grinding equipment will produce satisfactory results prior to making corrections to surfaces. Grinding will be tapered in all directions to provide smooth transitions to areas not requiring grinding. The slurry resulting from the grinding operation shall be continuously removed and the pavement left in a clean condition. The Contractor shall apply a surface treatment per P-608 to all areas that have been subject to grinding.

**401-4.17 Nighttime paving requirements.** The Contractor shall provide adequate lighting during any nighttime construction. A lighting plan shall be submitted by the Contractor and approved by the RPR prior to the start of any nighttime work. All work shall be in accordance with the approved CSPP and lighting plan.

# **CONTRACTOR QUALITY CONTROL (CQC)**

All federally funded projects over \$500K dollars where paving is the major work item must have a CQCP. It is strongly encouraged that a Contractor Quality Control Program (CQCP) be developed for all projects.

For projects that do not include a formal CQCP, this section can be edited to remove reference to a CQCP. However, QC testing is still required regardless of project size.

\*

- **401-5.1 General.** [ The Contractor shall develop a Contractor Quality Control Program (CQCP) in accordance with Item C-100. No partial payment will be made for materials without an approved CQCP. ]
- **401-5.2 Contractor quality control (QC) facilities.** [ The Contractor shall provide or contract for testing facilities in accordance with Item C-100. The RPR shall be permitted unrestricted access to inspect the Contractor's QC facilities and witness QC activities. The RPR will advise the Contractor in writing of any noted deficiencies concerning the QC facility, equipment, supplies, or testing personnel and procedures. When the deficiencies are serious enough to be adversely affecting the test results, the incorporation of the materials into the work shall be suspended immediately and will not be permitted to resume until the deficiencies are satisfactorily corrected. ]
- **401-5.3 Contractor QC testing.** The Contractor shall perform all QC tests necessary to control the production and construction processes applicable to these specifications [ and as set forth in the approved CQCP. The testing program shall include, but not necessarily be limited to, tests for the control of asphalt content, aggregate gradation, temperatures, aggregate moisture, field compaction, and surface smoothness. A QC Testing Plan shall be developed as part of the CQCP. 1
- **a. Asphalt content.** A minimum of two tests shall be performed per day in accordance with ASTM D6307 or ASTM D2172 for determination of asphalt content. When using ASTM D6307, the correction factor shall be determined as part of the first test performed at the beginning of plant production; and as part of every tenth test performed thereafter. The asphalt content for the day will be determined by averaging the test results.
- **b. Gradation.** Aggregate gradations shall be determined a minimum of twice per day from mechanical analysis of extracted aggregate in accordance with ASTM D5444, ASTM C136, and ASTM C117.
- **c. Moisture content of aggregate.** The moisture content of aggregate used for production shall be determined a minimum of once per day in accordance with ASTM C566.
- **d. Moisture content of asphalt.** The moisture content shall be determined once per day in accordance with AASHTO T329 or ASTM D1461.
- **e. Temperatures.** Temperatures shall be checked, at least four times per day, at necessary locations to determine the temperatures of the dryer, the asphalt binder in the storage tank, the asphalt at the plant, and the asphalt at the job site.

- **f. In-place density monitoring.** The Contractor shall conduct any necessary testing to ensure that the specified density is being achieved. A nuclear gauge may be used to monitor the pavement density in accordance with ASTM D2950.
  - g. Smoothness for Contractor Quality Control.

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Note change in deviations on final surface course that require grinding, limited to deviations greater than 1/4 inch that trap water, intent here is to focus on areas that may cause issues with the safe operation of aircraft and to minimize grinding if it will not improve safety

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The Contractor shall perform smoothness testing in transverse and longitudinal directions daily to verify that the construction processes are producing pavement with variances less than ¼ inch in 12 feet, identifying areas that may pond water which could lead to hydroplaning of aircraft. If the smoothness criteria is not met, appropriate changes and corrections to the construction process shall be made by the Contractor before construction continues

The Contractor may use a 12-foot (3.7 m) "straightedge, a rolling inclinometer meeting the requirements of ASTM E2133 or rolling external reference device that can simulate a 12-foot (3.7m) straightedge approved by the RPR. Straight-edge testing shall start with one-half the length of the straightedge at the edge of pavement section being tested and then moved ahead one-half the length of the straightedge for each successive measurement. Testing shall be continuous across all joints. The surface irregularity shall be determined by placing the freestanding (unleveled) straightedge on the pavement surface and allowing it to rest upon the two highest spots covered by its length, and measuring the maximum gap between the straightedge and the pavement surface in the area between the two high points. If the rolling inclinometer or external reference device is used, the data may be evaluated using either the FAA profile program, ProFAA, or FHWA ProVal, using the 12-foot straightedge simulation function.

Smoothness readings shall not be made across grade changes or cross slope transitions. The transition between new and existing pavement shall be evaluated separately for conformance with the plans.

Include detail for transition between new and existing pavement including smoothness and grade limitations.

\*

- (1) Transverse measurements. Transverse measurements shall be taken for each day's production placed. Transverse measurements shall be taken perpendicular to the pavement centerline each 50 feet (15 m) or more often as determined by the RPR. The joint between lanes shall be tested separately to facilitate smoothness between lanes.
- (2) Longitudinal measurements. Longitudinal measurements shall be taken for each day's production placed. Longitudinal tests shall be parallel to the centerline of paving; at the center of paving lanes when widths of paving lanes are less than 20 feet (6 m); and at the third points of paving lanes when widths of paving lanes are 20 ft (6 m) or greater. When placement abuts previously placed material the first measurement shall start with one half the length of the straight edge on the previously placed material.

Deviations on the final surface course in either the transverse or longitudinal direction that will trap water greater than 1/4 inch (6 mm) shall be corrected with diamond grinding per paragraph 401-4.16 or by removing and replacing the surface course to full depth. Grinding

shall be tapered in all directions to provide smooth transitions to areas not requiring grinding. All areas in which diamond grinding has been performed shall be subject to the final pavement thickness tolerances specified in paragraph 401-6.1d(3). Areas that have been ground shall be sealed with a surface treatment in accordance with Item P-608. To avoid the surface treatment creating any conflict with runway or taxiway markings, it may be necessary to seal a larger area.

Control charts shall be kept to show area of each day's placement and the percentage of corrective grinding required. Corrections to production and placement shall be initiated when corrective grinding is required. If the Contractor's machines and/or methods produce significant areas that need corrective actions in excess of 10 percent of a day's production, production shall be stopped until corrective measures are implemented by the Contractor.

**h. Grade.** Grade shall be evaluated daily to allow adjustments to paving operations when grade measurements do not meet specifications. As a minimum, grade shall be evaluated prior to and after the placement of the first lift and after placement of the surface lift.

Measurements will be taken at appropriate gradelines (as a minimum at center and edges of paving lane) and longitudinal spacing as shown on cross-sections and plans. The final surface of the pavement will not vary from the gradeline elevations and cross-sections shown on the plans by more than 1/2 inch (12 mm) vertically [ and 0.1 feet (30 mm) laterally ]. The documentation will be provided by the Contractor to the RPR [ within 24 hours ] [ by the end of the following working day ].

Areas with humps or depressions that exceed grade or smoothness criteria and that retain water on the surface must be ground off provided the course thickness after grinding is not more than 1/2 inch (12 mm) less than the thickness specified on the plans. Grinding shall be in accordance with paragraph 401-4.16.

The Contractor shall repair low areas or areas that cannot be corrected by grinding by removal of deficient areas to the depth of the final course plus  $\frac{1}{2}$  inch and replacing with new material. Skin patching is not allowed.

- **401-5.4 Sampling.** When directed by the RPR, the Contractor shall sample and test any material that appears inconsistent with similar material being sampled, unless such material is voluntarily removed and replaced or deficiencies corrected by the Contractor. All sampling shall be in accordance with standard procedures specified.
- **401-5.5 Control charts.** The Contractor shall maintain linear control charts for both individual measurements and range (i.e. difference between highest and lowest measurements) for aggregate gradation, asphalt content, and VMA. The VMA for each day will be calculated and monitored by the QC laboratory.

Control charts shall be posted in a location satisfactory to the RPR and kept current. As a minimum, the control charts shall identify the project number, the contract item number, the test number, each test parameter, the Action and Suspension Limits applicable to each test parameter, and the Contractor's test results. The Contractor shall use the control charts as part of a process control system for identifying potential problems and assignable causes before they occur. If the Contractor's projected data during production indicates a problem and the Contractor is not taking satisfactory corrective action, the RPR may suspend production or acceptance of the material.

**a. Individual measurements.** Control charts for individual measurements shall be established to maintain process control within tolerance for aggregate gradation, asphalt content, and VMA. The control charts shall use the job mix formula target values as indicators of central tendency for the following test parameters with associated Action and Suspension Limits:

#### **Control Chart Limits for Individual Measurements**

Sieve	Action Limit	Suspension Limit
3/4 inch (19.0 mm)	±6%	±9%
1/2 inch (12.5 mm)	±6%	±9%
3/8 inch (9.5 mm)	±6%	±9%
No. 4 (4.75 mm)	±6%	±9%
No. 16 (1.18 mm)	±5%	±7.5%
No. 50 (300 µm)	±3%	±4.5%
No. 200 (75 μm)	±2%	±3%
Asphalt Content	±0.45%	±0.70%
Minimum VMA	-0.5%	-1.0%

**b. Range.** Control charts shall be established to control gradation process variability. The range shall be plotted as the difference between the two test results for each control parameter. The Suspension Limits specified below are based on a sample size of n=2. Should the Contractor elect to perform more than two tests per lot, the Suspension Limits shall be adjusted by multiplying the Suspension Limit by 1.18 for n=3 and by 1.27 for n=4.

# **Control Chart Limits Based on Range**

Sieve	Suspension Limit
1/2 inch (12.5 mm)	11%
3/8 inch (9.5 mm)	11%
No. 4 (4.75 mm)	11%
No. 16 (1.18 mm)	9%
No. 50 (300 μm)	6%
No. 200 (75 μm)	3.5%
Asphalt Content	0.8%

- **c. Corrective Action.** [ The CQCP shall indicate that appropriate action shall be taken when the process is believed to be out of tolerance. The Plan shall contain rules to gauge when a process is out of control and detail what action will be taken to bring the process into control. As a minimum, a process shall be deemed out of control and production stopped and corrective action taken, if:
- (1) One point falls outside the Suspension Limit line for individual measurements or range; or
- (2) Two points in a row fall outside the Action Limit line for individual measurements.
- **401-5.6 QC reports.** The Contractor shall maintain records and shall submit reports of QC activities daily [ , in accordance with Item C-100 ].

#### MATERIAL ACCEPTANCE

**401-6.1 Acceptance sampling and testing.** Unless otherwise specified, all acceptance sampling and testing necessary to determine conformance with the requirements specified in this section will be performed by the RPR at no cost to the Contractor except that coring as required in this section shall be completed and paid for by the Contractor.

- **a. Quality assurance (QA) testing laboratory**. The QA testing laboratory performing these acceptance tests will be accredited in accordance with ASTM D3666. The QA laboratory accreditation will be current and listed on the accrediting authority's website. All test methods required for acceptance sampling and testing will be listed on the lab accreditation.
- **b. Lot size.** A standard lot will be equal to one day's production divided into approximately equal sublots of between 400 to 600 tons. When only one or two sublots are produced in a day's production, the sublots will be combined with the production lot from the previous or next day.

Where more than one plant is simultaneously producing asphalt for the job, the lot sizes will apply separately for each plant.

\*

For large projects with high production rates, the Engineer may adjust the lot size to be  $\frac{1}{2}$  days production.

For small projects, with multiple small placements or if the total project size is less than 3000 tons (2270 metric tons), acceptable material will be paid for by the ton (metric ton) placed per day.

For small maintenance and repair projects, P-403 should be used.

\*

- c. Asphalt air voids. Plant-produced asphalt will be tested for air voids on a sublot basis.
- (1) Sampling. Material from each sublot shall be sampled in accordance with ASTM D3665. Samples shall be taken from material deposited into trucks at the plant or at the job site in accordance with ASTM D979. The sample of asphalt may be put in a covered metal tin and placed in an oven for [ not less than 30 minutes nor more than 60 minutes ] to maintain the material at or above the compaction temperature as specified in the JMF.

\*

Engineer should increase hold times to not less than 60 minutes and not more than 90 minutes when absorptive aggregates are used.

\*

- (2) **Testing.** Air voids will be determined for each sublot in accordance with ASTM D3203 for a set of three compacted specimens prepared in accordance with [ ASTM D6926 ] [ ASTM D6925 ].
- **d. In-place asphalt mat and joint density.** Each sublot will be tested for in-place mat and joint density as a percentage of the theoretical maximum density (TMD).
- (1) Sampling. The [ Contractor ] [ RPR ] will cut minimum 5 inch (125 mm) diameter samples in accordance with ASTM D5361. The Contractor shall furnish all tools, labor, and materials for cleaning, and filling the cored pavement. Laitance produced by the coring operation shall be removed immediately after coring, and core holes shall be filled within one day after sampling in a manner acceptable to the RPR.
- **(2) Bond.** Each lift of asphalt shall be bonded to the underlying layer. If cores reveal that the surface is not bonded, additional cores shall be taken as directed by the RPR to determine the extent of unbonded areas. Unbonded areas shall be removed by milling and replaced at no additional cost as directed by the RPR.
- (3) Thickness. Thickness of each lift of surface course will be evaluated by the RPR for compliance to the requirements shown on the plans after any necessary corrections for grade. Measurements of thickness will be made using the cores extracted for each sublot for

density measurement. The maximum allowable deficiency at any point will not be more than 1/4 inch (6 mm) less than the thickness indicated for the lift. Average thickness of lift, or combined lifts, will not be less than the indicated thickness. Where the thickness tolerances are not met, the lot or sublot shall be corrected by the Contractor at his expense by removing the deficient area and replacing with new pavement. The Contractor, at his expense, may take additional cores as approved by the RPR to circumscribe the deficient area.

- (4) Mat density. One core shall be taken from each sublot. Core locations will be determined by the RPR in accordance with ASTM D3665. Cores for mat density shall not be taken closer than one foot (30 cm) from a transverse or longitudinal joint. The bulk specific gravity of each cored sample will be determined in accordance with ASTM D2726. The percent compaction (density) of each sample will be determined by dividing the bulk specific gravity of each sublot sample by the TMD for that sublot.
- **(5) Joint density**. One core centered over the longitudinal joint shall be taken for each sublot that has a longitudinal joint. Core locations will be determined by the RPR in accordance with ASTM D3665. The bulk specific gravity of each core sample will be determined in accordance with ASTM D2726. The percent compaction (density) of each sample will be determined by dividing the bulk specific gravity of each joint density sample by the average TMD for the lot. The TMD used to determine the joint density at joints formed between lots will be the lower of the average TMD values from the adjacent lots.

# 401-6.2 Acceptance criteria.

**a. General.** Acceptance will be based on the implementation of the Contractor Quality Control Program (CQCP) and the following characteristics of the asphalt and completed pavements: air voids, mat density, joint density, grade [ and Profilograph roughness ].

\*

Only include profilograph roughness for runway and/or taxiway pavement projects greater than 500 feet (150 m) in length.

\*

- **b.** Air Voids and Mat density. Acceptance of each lot of plant produced material for mat density and air voids will be based on the percentage of material within specification limits (PWL). If the PWL of the lot equals or exceeds 90%, the lot will be acceptable. Acceptance and payment will be determined in accordance with paragraph 401-8.1.
- **c. Joint density.** Acceptance of each lot of plant produced asphalt for joint density will be based on the PWL. If the PWL of the lot is equal to or exceeds 90%, the lot will be considered acceptable. If the PWL is less than 90%, the Contractor shall evaluate the reason and act accordingly. If the PWL is less than 80%, the Contractor shall cease operations and until the reason for poor compaction has been determined. If the PWL is less than 71%, the pay factor for the lot used to complete the joint will be reduced by five (5) percentage points. This lot pay factor reduction will be incorporated and evaluated in accordance with paragraph 401-8.1.
- **d. Grade.** The final finished surface of the pavement shall be surveyed to verify that the grade elevations and cross-sections shown on the plans do not deviate more than 1/2 inch (12 mm) vertically [ or 0.1 feet (30 mm) laterally ].

Cross-sections of the pavement shall be taken at a minimum [ 50-foot (15-m) ] longitudinal spacing, at all longitudinal grade breaks, and at start and end of each lane placed. Minimum cross-section grade points shall include grade at centerline, [  $\pm$  10 feet of centerline ], and edge of [ runway ] [ taxiway ] pavement.

The survey and documentation shall be stamped and signed by a licensed surveyor. Payment for sublots that do not meet grade for over 25% of the sublot shall not be more than 95%.

**e. Profilograph roughness for QA Acceptance.** [ The final profilograph shall be the full length of the project to facilitate testing of roughness between lots. The [ Contractor, in the presence of the RPR shall ] [ RPR will ] perform a profilograph roughness test on the completed project with a profilograph meeting the requirements of ASTM E1274 or a Class I inertial profiler meeting ASTM E950. Data and results shall be provided within [ 48 hrs ] of profilograph roughness tests.

The pavement shall have an average profile index less than 15 inches per mile per 1/10 mile. The equipment shall utilize electronic recording and automatic computerized reduction of data to indicate "must grind" bumps and the Profile Index for the pavement using a 0.2-inch (5 mm) blanking band. The bump template must span one inch (25 mm) with an offset of 0.4 inches (10 mm). The profilograph must be calibrated prior to use and operated by a factory or State DOT approved, trained operator. Profilograms shall be recorded on a longitudinal scale of one inch (25 mm) equals 25 feet (7.5 m) and a vertical scale of one inch (25 mm) equals one inch (25 mm). Profilograph shall be performed one foot right and left of project centerline and 15 feet (4.5 m) right and left of project centerline. Any areas that indicate "must grind" shall be corrected with diamond grinding per paragraph 401-4.16 or by removing and replacing full depth of surface course. as directed by the RPR. Where corrections are necessary, a second profilograph run shall be performed to verify that the corrections produced an average profile index of 15 inches per mile per 1/10 mile or less. ] [ Not used. ]

Edit as required for the project.

Profilograph roughness and acceptance paragraphs only apply when the overall project is a new and/or reconstructed runway(s) and/or taxiway(s) greater than 500 feet (152 m) in length.

Profilograph roughness is not applicable to aprons and should be used with caution on projects to rehabilitate runways and/or taxiways unless the project includes provisions to correct existing deficiencies.

Any changes to the profilograph roughness acceptance limits requires a modification to standards in accordance with FAA Order 5300.1, Modifications to Agency Airport Design, Construction, and Equipment Standards.

The Engineer must select who will provide the specified equipment and the timeframe for receiving the test data. The Airport should retain a copy of the profilograph roughness test and reports for inclusion in the Airport's Pavement Maintenance Management Program (PMP).

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**401-6.3 Percentage of material within specification limits (PWL).** The PWL will be determined in accordance with procedures specified in Item C-110. The specification tolerance limits (L) for lower and (U) for upper are contained in Table 5.

Table 5. Acceptance Limits for Air Voids and Density

Test Property	Pavements Specification Tolerance Limits	
	L	U
Air Voids Total Mix (%)	2.0	5.0
Surface Course Mat Density (%)	92.8	-
Base Course Mat Density (%)	92.0	-
Joint density (%)	90.5	

**a. Outliers.** All individual tests for mat density and air voids will be checked for outliers (test criterion) in accordance with ASTM E178, at a significance level of 5%. Outliers will be discarded, and the PWL will be determined using the remaining test values. The criteria in Table 5 is based on production processes which have a variability with the following standard deviations: Surface Course Mat Density (%), 1.30; Base Course Mat Density (%), 1.55; Joint Density (%), 1.55.

The Contractor should note that (1) 90 PWL is achieved when consistently producing a surface course with an average mat density of at least 94.5% with 1.30% or less variability, (2) 90 PWL is achieved when consistently producing a base course with an average mat density of at least 94.0% with 1.55% or less variability, and (3) 90 PWL is achieved when consistently producing joints with an average joint density of at least 92.5% with 1.55% or less variability.

# 401-6.4 Resampling pavement for mat density.

- **a. General.** Resampling of a lot of pavements will only be allowed for mat density, and then, only if the Contractor requests same, in writing, within 48 hours after receiving the written test results from the RPR. A retest will consist of all the sampling and testing procedures contained in paragraphs 401-6.1d and 401-6.2b. Only one resampling per lot will be permitted.
- (1) A redefined PWL will be calculated for the resampled lot. The number of tests used to calculate the redefined PWL will include the initial tests made for that lot plus the retests.
  - (2) The cost for resampling and retesting shall be borne by the Contractor.
- **b. Payment for resampled lots.** The redefined PWL for a resampled lot will be used to calculate the payment for that lot in accordance with Table 6.
  - c. Outliers. Check for outliers in accordance with ASTM E178, at a significant level of 5%.
- [ 401-6.5 Leveling course. The leveling course is the first variable thickness lift placed to correct surface irregularities prior to placement of subsequent courses. The leveling course shall meet the aggregate gradation in Table 2, paragraph 401-3.3. The leveling course shall meet the requirements of paragraph 401-3.3, 401-6.2b for air voids, but shall not be subject to the density requirements of paragraph 401-6.2b format density and 401-6.2c for joint density. The leveling course shall be compacted with the same effort used to achieve density of the control strip. The leveling course shall not exceed the lift thickness associated with each gradation in Table 2, paragraph 401-3.3. ]

\*

Use this paragraph only when there is a need to restore proper crosssection prior to overlaying. Areas of the pavement requiring a leveling course shall be shown on the plans.

\*

#### METHOD OF MEASUREMENT

**401-7.1 Measurement.** Asphalt shall be measured by the number of tons [ kg ] of asphalt used in the accepted work. Batch weights or truck scale weights will be used to determine the basis for the tonnage.

#### **BASIS OF PAYMENT**

- **401-8.1 Payment.** Payment for a lot of asphalt meeting all acceptance criteria as specified in paragraph 401-6.2 shall be made based on results of tests for mat density and air voids. Payment for acceptable lots shall be adjusted according to paragraph 401-8.1c format density and air voids; and paragraph 401-6.2c for joint density, subject to the limitation that:
- **a.** The total project payment for plant mix asphalt pavement shall not exceed [\_\_\_] percent of the product of the contract unit price and the total number of tons (kg) of asphalt used in the accepted work.
- **b.** The price shall be compensation for furnishing all materials, for all preparation, mixing, and placing of these materials, and for all labor, equipment, tools, and incidentals necessary to complete the item.

\*

The Engineer shall specify a value ranging from 100% to the maximum lot pay factor amount of 106%.

For mixtures that contain RAP, do not include separate payment for asphalt binder.

\*

c. Basis of adjusted payment. The pay factor for each individual lot shall be calculated in accordance with Table 6. A pay factor shall be calculated for both mat density and air voids. The lot pay factor shall be the higher of the two values when calculations for both mat density and air voids are 100% or higher. The lot pay factor shall be the product of the two values when only one of the calculations for either mat density or air voids is 100% or higher. The lot pay factor shall be the lower of the two values when calculations for both mat density and air voids are less than 100%. If PWL for joint density is less than 71% then the lot pay factor shall be reduced by 5% but be no higher than 95%.

For each lot accepted, the adjusted contract unit price shall be the product of the lot pay factor for the lot and the contract unit price. Payment shall be subject to the total project payment limitation specified in paragraph 401-8.1a. Payment in excess of 100% for accepted lots of asphalt shall be used to offset payment for accepted lots of asphalt pavement that achieve a lot pay factor less than 100%.

Payment for sublots which do not meet grade in accordance with paragraph 401-6.2d after correction for over 25% of the sublot shall be reduced by 5%.

Table 6. Price adjustment schedule<sup>1</sup>

Percentage of material within specification limits (PWL)	Lot pay factor (percent of contract unit price)
96 – 100	106
90 – 95	PWL + 10
75 – 89	0.5 PWL + 55
55 – 74	1.4 PWL – 12
Below 55	Reject <sup>2</sup>

Although it is theoretically possible to achieve a pay factor of 106% for each lot, actual payment above 100% shall be subject to the total project payment limitation specified in paragraph 401-8.1a.

**d. Profilograph Roughness.** [ The Contractor will receive full payment when the profilograph average profile index is in accordance with paragraph 401-6.2e. When the final average profile index for the entire length of pavement does not exceed 15 inches per mile per 1/10-mile, payment will be made at the contract unit price for the completed pavement.] [ Not used.]

# 401-8.1 Payment.

a. Payment will be made under:

Item P-401-8.1 Asphalt [ Surface ] [ Base ] [ Binder ] [ Leveling ] Course - per ton (kg)

#### **REFERENCES**

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

b. ASTM International (ASTM)

ASTM C29	Standard Test Method for Bulk Density ("Unit Weight") and Voids in Aggregate
ASTM C88	Standard Test Method for Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate
ASTM C117	Standard Test Method for Materials Finer than 75-µm (No. 200) Sieve in Mineral Aggregates by Washing
ASTM C127	Standard Test Method for Density, Relative Density (Specific Gravity) and Absorption of Coarse Aggregate
ASTM C131	Standard Test Method for Resistance to Degradation of Small- Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
ASTM C136	Standard Test Method for Sieve or Screen Analysis of Fine and Coarse Aggregates

<sup>&</sup>lt;sup>2</sup> The lot shall be removed and replaced. However, the RPR may decide to allow the rejected lot to remain. In that case, if the RPR and Contractor agree in writing that the lot shall not be removed, it shall be paid at 50% of the contract unit price and the total project payment shall be reduced by the amount withheld for the rejected lot.

ASTM C142	Standard Test Method for Clay Lumps and Friable Particles in Aggregates
ASTM C566	Standard Test Method for Total Evaporable Moisture Content of Aggregate by Drying
ASTM D75	Standard Practice for Sampling Aggregates
ASTM D242	Standard Specification for Mineral Filler for Bituminous Paving Mixtures
ASTM D946	Standard Specification for Penetration-Graded Asphalt Cement for Use in Pavement Construction
ASTM D979	Standard Practice for Sampling Asphalt Paving Mixtures
ASTM D1073	Standard Specification for Fine Aggregate for Asphalt Paving Mixtures
ASTM D1188	Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Coated Samples
ASTM D2172	Standard Test Method for Quantitative Extraction of Bitumen from Asphalt Paving Mixtures
ASTM D1461	Standard Test Method for Moisture or Volatile Distillates in Asphalt Paving Mixtures
ASTM D2041	Standard Test Method for Theoretical Maximum Specific Gravity and Density of Bituminous Paving Mixtures
ASTM D2419	Standard Test Method for Sand Equivalent Value of Soils and Fine Aggregate
ASTM D2489	Standard Practice for Estimating Degree of Particle Coating of Bituminous-Aggregate Mixtures
ASTM D2726	Standard Test Method for Bulk Specific Gravity and Density of Non-Absorptive Compacted Bituminous Mixtures
ASTM D2950	Standard Test Method for Density of Bituminous Concrete in Place by Nuclear Methods
ASTM D3203	Standard Test Method for Percent Air Voids in Compacted Dense and Open Bituminous Paving Mixtures
ASTM D3381	Standard Specification for Viscosity-Graded Asphalt Cement for Use in Pavement Construction
ASTM D3665	Standard Practice for Random Sampling of Construction Materials
ASTM D3666	Standard Specification for Minimum Requirements for Agencies Testing and Inspecting Road and Paving Materials
ASTM D4318	Standard Test Methods for Liquid Limit, Plastic Limit, and Plasticity Index of Soils
ASTM D4552	Standard Practice for Classifying Hot-Mix Recycling Agents
ASTM D4791	Standard Test Method for Flat Particles, Elongated Particles, or Flat and Elongated Particles in Coarse Aggregate
ASTM D4867	Standard Test Method for Effect of Moisture on Asphalt Concrete Paving Mixtures

ASTM D5821 Standard Test Method for Mechanical Size Analysis of Extracted Aggregate  ASTM D5821 Standard Test Method for Determining the Percentage of Fractured Particles in Coarse Aggregate  ASTM D6084 Standard Test Method for Elastic Recovery of Bituminous Materials by Ductiliometer  ASTM D6307 Standard Test Method for Asphalt Content of Hot Mix Asphalt by Ignition Method  ASTM D6373 Standard Specification for Performance Graded Asphalt Binder  ASTM D6752 Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Automatic Vacuum Sealing Method  ASTM D6925 Standard Test Method for Preparation and Determination of the Relative Density of Hot Mix Asphalt (HMA) Specimens by Means of the SuperPave Gyratory Compactor.  ASTM D6926 Standard Test Method for Preparation of Bituminous Specimens Using Marshall Apparatus  ASTM D6927 Standard Test Method for Marshall Stability and Flow of Bituminous Mixtures  ASTM D6995 Standard Test Method for Determining Field VMA based on the Maximum Specific Gravity of the Mix (Gmm)  ASTM E11 Standard Specification for Woven Wire Test Sieve Cloth and Test Sieves  ASTM E178 Standard Test Method for Measuring Pavement Roughness Using a Profilograph  ASTM E1274 Standard Test Method for Measuring Pavement Roughness Using a Profilograph  ASTM E2133 Standard Test Method for Measuring the Longitudinal Profile of Traveled Surfaces with an Accelerometer Established Inertial Profiling Reference  ASTM E2133 Standard Test Method for Using a Rolling Inclinometer to Measure Longitudinal and Transverse Profiles of a Traveled Surface  American Association of State Highway and Transportation Officials (AASHTO)  AASHTO M156 Standard Specification for Requirements for Mixing Plants for Hot-Mixed, Hot-Laid Bituminous Paving Mixtures.  ASHTO T329 Standard Method of Test for Determining the Rutting Susceptibility of Hot Mix Asphalt (APA) Using the Asphalt Pavement Analyzer (APA)	ASTM D5361	Standard Practice for Sampling Compacted Asphalt Mixtures for Laboratory Testing
ASTM D6084 Standard Test Method for Elastic Recovery of Bituminous Materials by Ductilometer  ASTM D6307 Standard Test Method for Asphalt Content of Hot Mix Asphalt by Ignition Method  ASTM D6373 Standard Specification for Performance Graded Asphalt Binder  ASTM D6752 Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Automatic Vacuum Sealing Method  ASTM D6925 Standard Test Method for Preparation and Determination of the Relative Density of Hot Mix Asphalt (HMA) Specimens by Means of the SuperPave Gyratory Compactor.  ASTM D6926 Standard Practice for Preparation of Bituminous Specimens Using Marshall Apparatus  ASTM D6927 Standard Test Method for Marshall Stability and Flow of Bituminous Mixtures  ASTM D6995 Standard Test Method for Determining Field VMA based on the Maximum Specific Gravity of the Mix (Gmm)  ASTM E11 Standard Specification for Woven Wire Test Sieve Cloth and Test Sieves  ASTM E178 Standard Practice for Dealing with Outlying Observations  ASTM E1274 Standard Test Method for Measuring Pavement Roughness Using a Profilograph  ASTM E950 Standard Test Method for Measuring the Longitudinal Profile of Traveled Surfaces with an Accelerometer Established Inertial Profiling Reference  ASTM E2133 Standard Test Method for Requirements for Mixing Plants for Hot-Mixed, Hot-Laid Bituminous Paving Mixtures.  ASHTO T329 Standard Method of Test for Moisture Content of Hot Mix Asphalt (HMA) by Oven Method  AASHTO T324 Standard Method of Test for Hamburg Wheel-Track Testing of Compacted Asphalt Mixtures  ASHTO T340 Standard Method of Test for Determining the Rutting Susceptibility of Hot Mix Asphalt (APA) Using the Asphalt	ASTM D5444	•
ASTM D6307 Standard Test Method for Asphalt Content of Hot Mix Asphalt by Ignition Method  ASTM D6373 Standard Specification for Performance Graded Asphalt Binder  ASTM D6752 Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Automatic Vacuum Sealing Method  ASTM D6925 Standard Test Method for Preparation and Determination of the Relative Density of Hot Mix Asphalt (HMA) Specimens by Means of the SuperPave Gyratory Compactor.  ASTM D6926 Standard Practice for Preparation of Bituminous Specimens Using Marshall Apparatus  ASTM D6927 Standard Test Method for Marshall Stability and Flow of Bituminous Mixtures  ASTM D6995 Standard Test Method for Determining Field VMA based on the Maximum Specific Gravity of the Mix (Gmm)  ASTM E11 Standard Specification for Woven Wire Test Sieve Cloth and Test Sieves  ASTM E178 Standard Practice for Dealing with Outlying Observations  ASTM E1274 Standard Test Method for Measuring Pavement Roughness Using a Profilograph  ASTM E950 Standard Test Method for Measuring Pavement Roughness Using a Profilograph  ASTM E950 Standard Test Method for Using a Rolling Inclinometer to Measure Longitudinal and Transverse Profiles of a Traveled Surface with an Accelerometer Established Inertial Profiling Reference  ASTM E2133 Standard Test Method for Using a Rolling Inclinometer to Measure Longitudinal and Transverse Profiles of a Traveled Surface  American Association of State Highway and Transportation Officials (AASHTO)  AASHTO M156 Standard Specification for Requirements for Mixing Plants for Hot-Mixed, Hot-Laid Bituminous Paving Mixtures.  AASHTO T329 Standard Method of Test for Moisture Content of Hot Mix Asphalt (HMA) by Oven Method  AASHTO T324 Standard Method of Test for Determining the Rutting Susceptibility of Hot Mix Asphalt (APA) Using the Asphalt	ASTM D5821	<u> </u>
ASTM D6373 Standard Specification for Performance Graded Asphalt Binder ASTM D6752 Standard Test Method for Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Automatic Vacuum Sealing Method  ASTM D6925 Standard Test Method for Preparation and Determination of the Relative Density of Hot Mix Asphalt (HMA) Specimens by Means of the SuperPave Gyratory Compactor.  ASTM D6926 Standard Practice for Preparation of Bituminous Specimens Using Marshall Apparatus  ASTM D6927 Standard Test Method for Marshall Stability and Flow of Bituminous Mixtures  ASTM D6995 Standard Test Method for Determining Field VMA based on the Maximum Specific Gravity of the Mix (Gmm)  ASTM E11 Standard Specification for Woven Wire Test Sieve Cloth and Test Sieves  ASTM E178 Standard Test Method for Measuring Pavement Roughness Using a Profilograph  ASTM E1274 Standard Test Method for Measuring Pavement Roughness Using a Profilograph  ASTM E950 Standard Test Method for Measuring the Longitudinal Profile of Traveled Surfaces with an Accelerometer Established Inertial Profiling Reference  ASTM E2133 Standard Test Method for Using a Rolling Inclinometer to Measure Longitudinal and Transverse Profiles of a Traveled Surface  American Association of State Highway and Transportation Officials (AASHTO)  AASHTO M156 Standard Specification for Requirements for Mixing Plants for Hot-Mixed, Hot-Laid Bituminous Paving Mixtures.  AASHTO T329 Standard Method of Test for Moisture Content of Hot Mix Asphalt (HMA) by Oven Method  AASHTO T324 Standard Method of Test for Determining the Rutting Susceptibility of Hot Mix Asphalt (APA) Using the Asphalt	ASTM D6084	
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Traveled Surfaces with an Accelerometer Established Inertial Profiling Reference  ASTM E2133 Standard Test Method for Using a Rolling Inclinometer to Measure Longitudinal and Transverse Profiles of a Traveled Surface  American Association of State Highway and Transportation Officials (AASHTO)  AASHTO M156 Standard Specification for Requirements for Mixing Plants for Hot-Mixed, Hot-Laid Bituminous Paving Mixtures.  AASHTO T329 Standard Method of Test for Moisture Content of Hot Mix Asphalt (HMA) by Oven Method  AASHTO T324 Standard Method of Test for Hamburg Wheel-Track Testing of Compacted Asphalt Mixtures  AASHTO T 340 Standard Method of Test for Determining the Rutting Susceptibility of Hot Mix Asphalt (APA) Using the Asphalt	ASTM E1274	
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Hot-Mixed, Hot-Laid Bituminous Paving Mixtures.  AASHTO T329  Standard Method of Test for Moisture Content of Hot Mix Asphalt (HMA) by Oven Method  AASHTO T324  Standard Method of Test for Hamburg Wheel-Track Testing of Compacted Asphalt Mixtures  AASHTO T 340  Standard Method of Test for Determining the Rutting Susceptibility of Hot Mix Asphalt (APA) Using the Asphalt	American Association	of State Highway and Transportation Officials (AASHTO)
Asphalt (HMA) by Oven Method  AASHTO T324 Standard Method of Test for Hamburg Wheel-Track Testing of Compacted Asphalt Mixtures  AASHTO T 340 Standard Method of Test for Determining the Rutting Susceptibility of Hot Mix Asphalt (APA) Using the Asphalt	AASHTO M156	·
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Susceptibility of Hot Mix Asphalt (APA) Using the Asphalt	AASHTO T324	•
	AASHTO T 340	Susceptibility of Hot Mix Asphalt (APA) Using the Asphalt

c.

d. Asphalt Institute (AI)

Asphalt Institute Handbook MS-26, Asphalt Binder

Asphalt Institute MS-2Mix Design Manual, 7th Edition

Al State Binder Specification Database

e. Federal Highway Administration (FHWA)

Long Term Pavement Performance Binder Program

f. Advisory Circulars (AC)

AC 150/5320-6 Airport Pavement Design and Evaluation

g. FAA Orders

5300.1 Modifications to Agency Airport Design, Construction, and

Equipment Standards

h. Software

**FAARFIELD** 

**END OF ITEM P-401** 

### Item P-620 Runway and Taxiway Marking

### **DESCRIPTION**

**620-1.1** This item shall consist of the preparation and painting of numbers, markings, and stripes on the surface of runways, taxiways, and aprons, in accordance with these specifications and at the locations shown on the plans, or as directed by the Resident Project Representative (RPR). The terms "paint" and "marking material" as well as "painting" and "application of markings" are interchangeable throughout this specification.

### **MATERIALS**

**620-2.1 Materials acceptance.** The Contractor shall furnish manufacturer's certified test reports, for materials shipped to the project. The certified test reports shall include a statement that the materials meet the specification requirements. This certification along with a copy of the paint manufacturer's surface preparation; marking materials, including adhesion, flow promoting and/or floatation additive; and application requirements must be submitted and approved by the Resident Project Representative (RPR) prior to the initial application of markings. The reports can be used for material acceptance or the RPR may perform verification testing. The reports shall not be interpreted as a basis for payment. The Contractor shall notify the RPR upon arrival of a shipment of materials to the site. All material shall arrive in sealed containers that are easily quantifiable for inspection by the RPR.

### 620-2.3 Marking materials.

**Table 1. Marking Materials** 

Paint <sup>1</sup>				Glass Beads <sup>2</sup>		
Туре	Color		Application Rate Maximum	Туре	Application Rate Minimum	
*	*	*	*	*	*	
*	*	*	*	*	*	

<sup>&</sup>lt;sup>1</sup> See paragraph 620-2.2a

Make the appropriate selections for paint type, color, Fed Std 595 number, application rates, and glass bead type and application rates and inserted

into Table 1. Asterisks denote insert points.

*************
a. Paint. Paint shall be [ waterborne ][ epoxy ][ methacrylate ][ solvent-base ] [ and ] [ preformed thermoplastic ] in accordance with the requirements of this paragraph. Paint colors shall comply with Federal Standard No. 595. []
***********

The Engineer must specify paint type (s), colors and glass beads to be used for the project and populate that information above in Table 1. When more than one paint type is specified, the plans should clearly indicate paint type, paint color and bead type required for each marking.

<sup>&</sup>lt;sup>2</sup> See paragraph 620-2.2b

Select type of paint.

Types: Waterborne, Epoxy, Methacrylate, solvent-base, or preformed Thermoplastic

For waterborne or solvent based paints, specify Type I, II, or III:

- Type I intended for locations where slower tracking is not a problem.
- Type II intended for locations where faster curing is desirable.
- Type III intended for locations that require a thicker, more durable coating.
- 2. Select paint color(s) from the following Table:

Paint Color	Fed Std. No 595 Color Number
White	37925
Red	31136
Yellow	33538 or 33655
Black	37038
Pink	1 part 31136 to 2 parts 37925
Green	34108

Waterborne or solvent base black paint should be used to outline a border at least 6 inches (150 mm) wide around markings on all light-colored pavements. Preformed thermoplastic markings shall have a non-reflectorized black border integral to the marking.

### Select appropriate application rates for type of paint and bead selected:

### **Application Rates for Paint and Glass Beads for Table 1**

Paint			Glass Beads				
Туре	Application Rate Maximum		Type I, Gradation A <sup>1</sup> Minimum		Type III Minimum	Type IV <sup>1</sup> Minimum	
Waterborne Type I or II	115 (2.8 m <sup>2</sup> /l)	ft²/gal	7 (0.85 kg/l)	lb/gal	10 lb/gal (1.2 kg/l)		
Waterborne Type	90 (2.2 m²/l)	ft²/gal	7 lb/gal (0.85 kg/l)		8 lb/gal (1.0 kg/l)		
Waterborne Type	55 (1.4 m²/l)	ft²/gal			6 lb/gal (.8 kg/l)	5 lb/gal (.7 kg/l)	
Solvent Base	115 (2.8 m²/l)	ft²/gal	7 (0.85 kg/l)	lb/gal	10 lb/gal (1. 2 kg/l)		
Solvent Base	55 (2.2 m²/l)	ft²/gal				5 lb/gal (.7 kg/l)	
Ероху	90 (2.2 m²/l)	ft²/gal	15 (1.8 kg/l)	lb/gal	20 lb/gal (2.4 kg/l)	16 lb/gal (1.9 kg/l)	
Methacrylate	45 (1.1 m <sup>2</sup> /l)	ft²/gal	15 (1.8 kg/l)	lb/gal	20 lb/gal (2.4 kg/l)	16 lb/gal (1.9 kg/l)	
Methacrylate Splatter-Profile	24ft²/gal. (0.6 m²/l)		8 lb/gal. (0.1 kg/l)		10 lb/gal. (1.2 kg/l)	10 lb/gal (1.2 kg/l)	
Temporary Marking Waterborne Type I or II	230 (5.6 m²/l)	ft²/gal	No beads		No beads	No beads	

<sup>&</sup>lt;sup>1</sup>Glass bead application rate for Red and Pink paint shall be reduced by 2 lb/gal (0.24 kg/l) for Type I and Type IV beads.

The Engineer shall specify the time period in paragraph 620-3.5 in order to allow adequate curing of the pavement surface. The Engineer should contact the paint manufacturer to determine the wait period. A 24- to 30-day waiting period is recommended for all types of paint used for pavement marking. The final application should occur after the waiting period has passed. The final marking application must be at a rate equal to 100% of the full application rate with glass beads.

Markings may be required before paving operations are complete. The Engineer may wish to specify waterborne or solvent-based materials for temporary markings at 30% to 50% of the specified application rates. Glass beads will not adhere well at the low application rates for temporary markings.

CAUTION: Prior to reopening pavements at Part 139 airports verify that all markings comply with Part 139 requirements. Temporary markings not in compliance with AC 150/5340-1 will require a NOTAM regarding any non-standard marking be issued. For example, temporary markings without beads.

When painting Porous Friction Course, the paint should be applied to the pavement in two coats from opposite directions. The first coat should be applied at a rate equal to 50% of the full application rate with no glass beads. The second coat should be applied from the opposite direction at a rate equal to 100% of the full application rate with glass beads.

Preformed thermoplastic pavement markings shall yield at least 225 mcd/m²/lux on white markings at installation and at least 100 mcd/m²/lux on yellow markings at installation.

Retroreflectivity shall be measured by a portable retroreflectometer according to ASTM E1710 and the practices in ASTM D7585 shall be followed for taking retroreflectivity readings with a portable retroreflectometer and computing measurement averages. A vehicle-mounted retroreflectometer may also be used.

\*

[ Waterborne. Paint shall meet the requirements of Federal Specification TT-P-1952F, [ Type I ] [ Type II ]. The non-volatile portion of the vehicle for all paint types shall be composed of a 100% acrylic polymer as determined by infrared spectral analysis. [ The acrylic resin used for Type III shall be 100% cross linking acrylic as evidenced by infrared peaks at wavelengths 1568, 1624, and 1672 cm-I with intensities equal to those produced by an acrylic resin known to be 100% cross linking. ]

[ Epoxy. Paint shall be a two component, minimum 99% solids type system conforming to the following:

- (1) Pigments. Component A. Percent by weight.
  - (a) White:
    - Titanium Dioxide, ASTM D476, type II shall be 18% minimum (16.5% minimum at 100% purity).
  - (b) Yellow and Colors:
    - Titanium Dioxide, ASTM D476, type II shall be 14 to 17%.
    - Epoxy resin shall be 75 to 79%.
    - Organic yellow, other colors, and tinting as required to meet color standard.
- (2) Epoxy content. Component A. The weight per epoxy equivalent, when tested in accordance with ASTM D1652 shall be the manufacturer's target ±50.
- (3) Amine number. Component B. When tested in accordance with ASTM D2074 shall be the manufacturer's target ±50.
- (4) Prohibited materials. The manufacturer shall certify that the product does not contain mercury, lead, hexavalent chromium, halogenated solvents, nor any carcinogen as defined in 29 CFR 1910.1200 in amounts exceeding permissible limits as specified in relevant federal regulations.
  - (5) Daylight directional reflectance.
- (a) White: The daylight directional reflectance of the white paint shall not be less than 75% (relative to magnesium oxide), when tested in accordance with ASTM E2302.

(b) Yellow: The daylight directional reflectance of the yellow paint shall not be less than 55% (relative to magnesium oxide), when tested in accordance with ASTM E2302. The x and y values shall be consistent with the federal Hegman yellow color standard chart for traffic yellow standard 33538, or shall be consistent with the tolerance listed below:

- (6) Accelerated weathering.
- (a) Sample preparation. Apply the paint at a wet film thickness of 0.013-inch (0.33 mm) to four  $3 \times 6$ -inch ( $8 \times 15$  cm) aluminum panels prepared as described in ASTM E2302. Air dry the sample 48 hours under standard conditions.
- (b) Testing conditions. Test in accordance with ASTM G154 using both Ultra Violet (UV-B) Light and condensate exposure, 72 hours total, alternating four (4) hour UV exposure at 140°F (60°C), and four (4) hours condensate exposure at 104°F (40°C).
- (c) Evaluation. Remove the samples and condition for 24 hours under standard conditions. Determine the directional reflectance and color match using the procedures in paragraph 5 above. Evaluate for conformance with the color requirements.
- (7) Volatile organic content. Determine the volatile organic content in accordance with 40 CFR Part 60 Appendix A, Method 24.
- (8) Dry opacity. Use ASTM E2302. The wet film thickness shall be 0.015 inch (0.38 mm). The minimum opacity for white and colors shall be 0.92.
- (9) Abrasion resistance. Subject the panels prepared in paragraph 620-2.2b(6) to the abrasion test in accordance with ASTM D968, Method A, except that the inside diameter of the metal guide tube shall be from 0.747 to 0.750 inch (18.97 to 19.05 mm). Five liters (17.5 lb (7.94 kg)) of unused sand shall be used for each test panel. The test shall be run on two test panels Both baked and weathered paint films shall require not less than 150 liters (525 lbs (239 kg)) of sand for the removal of the paint films.
- (10) Hardness, shore. Hardness shall be at least 80 when tested in accordance with ASTM D2240. 1

[ **Methacrylate.** Paint shall be a two component, minimum 99% solids-type system conforming to the following:

- (1) Pigments. Component A. Percent by weight.
  - (a) White:
    - Titanium Dioxide, ASTM D476, type II shall be 10% minimum.
    - Methacrylate resin shall be 18% minimum.
  - (b) Yellow and Colors:
    - Titanium Dioxide, ASTM D476, type II shall be 1% minimum.

      Organic vellow other colors and tinting as required to mee

Organic yellow, other colors, and tinting as required to meet color standard.

- Methacrylate resin shall be 18% minimum.
- (2) Prohibited materials. The manufacturer shall certify that the product does not contain mercury, lead, hexavalent chromium, halogenated solvents, nor any carcinogen as defined in 29 CFR 1910.1200 in amounts exceeding permissible limits as specified in relevant federal regulations.
  - (3) Daylight directional reflectance:
- (a) White: The daylight directional reflectance of the white paint shall not be less than 80% (relative to magnesium oxide), when tested in accordance with ASTM E2302.

(b) Yellow: The daylight directional reflectance of the yellow paint shall not be less
than 55% (relative to magnesium oxide), when tested in accordance with ASTM E2302. The
x and y values shall be consistent with the federal Hegman yellow color standard chart for
traffic yellow standard 33538, or shall be consistent with the tolerance listed below:

- (4) Accelerated weathering.
- (a) Sample preparation. Apply the paint at a wet film thickness of 0.013-inch (0.33 mm) to four  $3 \times 6$ -inch ( $8 \times 15$  cm) aluminum panels prepared as described in ASTM E2302. Air dry the sample 48 hours under standard conditions.
- (b) Testing conditions. Test in accordance with ASTM G154 using both Ultra Violet (UV-B) Light and condensate exposure, 72 hours total, alternating four (4) hour UV exposure at 140°F (60°C), and four (4) hours condensate exposure at 104°F (40°C).
- (c) Evaluation. Remove the samples and condition for 24 hours under standard conditions. Determine the directional reflectance and color match using the procedures in paragraph 3 above. Evaluate for conformance with the color requirements.
- (5) Volatile organic content. Determine the volatile organic content in accordance with 40 CFR Part 60 Appendix A, Method 24.
- (6) Dry opacity. Use ASTM E2302. The wet film thickness shall be 0.015 inch (0.38 mm). The minimum opacity for white and colors shall be 0.92.
- (7) Abrasion resistance. Subject the panels prepared in paragraph 620-2.2c(4) to the abrasion test in accordance with ASTM D968, Method A, except that the inside diameter of the metal guide tube shall be from 0.747 to 0.750 inch (18.97 to 19.05 mm). Five liters (17.5 lb (7.94 kg)) of unused sand shall be used for each test panel. The test shall be run on two test panels Both baked and weathered paint films shall require not less than 150 liters (525 lbs (239 kg) of sand for the removal of the paint films.
- (8) Hardness, shore. Hardness shall be at least 60 when tested in accordance with ASTM D2240.
- **(9)** Additional requirements for methacrylate splatter profiled pavement marking. Pavement markings of this type shall comply with all above requirements for methacrylate paint, except as noted below:
- (a) The thickness of the marking will be irregular ranging from 0.000 to 0.250 inches (0.00 to 6.4 mm), applied in a splatter pattern which comprises a minimum of 80% of the visible line (when traveling at 5 mph the line appears to be solid.).
  - (b) The hardness shall be 48 Shore D minimum. ]

[ Solvent-Base. Paint shall meet the requirements of Commercial Item Description [ A-A-2886B Type I, Type II, and Type III ]. ]

- [ Preformed Thermoplastic Airport Pavement Markings. Markings must be composed of ester modified resins in conjunction with aggregates, pigments, and binders that have been factory produced as a finished product. The material must be impervious to degradation by aviation fuels, motor fuels, and lubricants.
- (1) The markings must be able to be applied in temperatures as low as 35°F without any special storage, preheating, or treatment of the material before application.
  - (a) The markings must be supplied with an integral, non-reflectorized black border.
  - (2) Graded glass beads.

- (a) The material must contain a minimum of 30% intermixed graded glass beads by weight. The intermixed beads shall conform to Federal Specification TT-B-1325D, Type I, gradation A and Federal Specification TT-B-1325D, Type IV.
- (b) The material must have factory applied coated surface beads in addition to the intermixed beads at a rate of one (1) lb (0.45 kg) (±10%) per 10 square feet (1 sq m). These factory-applied coated surface beads shall have a minimum of 90% true spheres, minimum refractive index of 1.50, and meet the following gradation.

### **Preformed Thermoplastic Bead Gradation**

Size Gradatio	n	Botoined 9/	Passing, %	
U.S. Mesh	μm	Retained, %		
12	1700	0 - 2	98 - 100	
14	1400	0 - 3.5	96.5 - 100	
16	1180	2 - 25	75 - 98	
18	1000	28 - 63	37 - 72	
20	850	63 - 72	28 - 37	
30	600	67 - 77	23 - 33	
50	300	89 - 95	5 - 11	
80	200	97 - 100	0 - 3	

- (3) Heating indicators. The material manufacturer shall provide a method to indicate that the material has achieved satisfactory adhesion and proper bead embedment during application and that the installation procedures have been followed.
  - (4) Pigments. Percent by weight.
    - (a) White:
      - Titanium Dioxide, ASTM D476, type II shall be 10% minimum.
    - (b) Yellow and Colors:
      - Titanium Dioxide, ASTM D476, type II shall be 1% minimum.
      - Organic yellow, other colors, and tinting as required to meet color standard.
- (5) Prohibited materials. The manufacturer shall certify that the product does not contain mercury, lead, hexavalent chromium, halogenated solvents, nor any carcinogen as defined in 29 CFR 1910.1200 in amounts exceeding permissible limits as specified in relevant federal regulations.
  - (6) Daylight directional reflectance.
- (a) White: The daylight directional reflectance of the white paint shall not be less than 75% (relative to magnesium oxide), when tested in accordance with ASTM E2302.
- (b) Yellow: The daylight directional reflectance of the yellow paint shall not be less than 45% (relative to magnesium oxide), when tested in accordance with ASTM E2302. The x and y values shall be consistent with the federal Hegman yellow color standard chart for traffic yellow standard 33538, or shall be consistent with the tolerance listed below:

Χ	.462	Х	.470	Χ	.479	Х	.501
у	.438	у	.455	у	.428	у	.452

- (7) Skid resistance. The surface, with properly applied and embedded surface beads, must provide a minimum resistance value of 45 BPN when tested according to ASTM E303.
- (8) Thickness. The material must be supplied at a nominal thickness of 65 mil (1.7 mm).

- (9) Environmental resistance. The material must be resistant to deterioration due to exposure to sunlight, water, salt, or adverse weather conditions and impervious to aviation fuels, gasoline, and oil.
- (10) Retroreflectivity. The material, when applied in accordance with manufacturer's guidelines, must demonstrate a uniform level of nighttime retroreflection when tested in accordance to ASTM E1710.
- (11) Packaging. Packaging shall protect the material from environmental conditions until installation.

### (12) Preformed thermoplastic airport pavement marking requirements.

- (a) The markings must be a resilient thermoplastic product with uniformly distributed glass beads throughout the entire cross-sectional area. The markings must be resistant to the detrimental effects of aviation fuels, motor fuels and lubricants, hydraulic fluids, deicers, anti-icers, protective coatings, etc. Lines, legends, and symbols must be capable of being affixed to asphalt and/or Portland cement concrete pavements by the use of a large radiant heater. Colors shall be available as required.
- (b) The markings must be capable of conforming to pavement contours, breaks, and faults through the action of airport traffic at normal pavement temperatures. The markings must be capable of fully conforming to grooved pavements, including pavement grooving per advisory circular (AC) 150/5320-12, current version. The markings shall have resealing characteristics, such that it is capable of fusing with itself and previously applied thermoplastics when heated with a heat source per manufacturer's recommendation.
- (c) Multicolored markings must consist of interconnected individual pieces of preformed thermoplastic pavement marking material, which through a variety of colors and patterns, make up the desired design. The individual pieces in each large marking segment (typically more than 20 feet (6 m) long) must be factory assembled with a compatible material and interconnected so that in the field it is not necessary to assemble the individual pieces within a marking segment. Obtaining multicolored effect by overlaying materials of different colors is not acceptable due to resulting inconsistent marking thickness and inconsistent application temperature in the marking/substrate interface.
- (d) The marking material must set up rapidly, permitting the access route to be reopened to traffic after application.
- (e) The marking material shall have an integral color throughout the thickness of the marking material. ]

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*****	***********
	Thermoplastic airport markings will be subject to an Engineering life- cycle cost analysis prior to inclusion in specifications.

**b. Reflective media.** Glass beads for white and yellow paint shall meet the requirements for Federal Specification TT-B-1325D [ Type I, Gradation A ] [ Type III ] [ Type IV, Gradation A ].

Glass beads for red and pink paint shall meet the requirements for [ Type I, Gradation A ].

Glass beads shall be treated with all compatible coupling agents recommended by the manufacturers of the paint and reflective media to ensure adhesion and embedment.

Glass beads shall not be used in black and green paint.

\*

\*

The Engineer should insert all that will be used in the project. When more than one bead type is specified, the plans should indicate the bead type for each marking.

Federal Specification TT-B-1325D, Type I, gradation A shall be used when remarking on a frequent basis (at least every six months), and typically yield 300 mcd/m²/lux on white markings at installation and 175 mcd/m²/lux on yellow markings at installation.

Federal Specification TT-B-1325D, Type III. Initial readings typically yield 600 mcd/m²/lux on white markings and 300 mcd/m²/lux on yellow markings at installation and once in service, the reflectance values are approximately the same as Type I beads.

Federal Specification TT-B-1325D, Type IV, gradation A shall be used with TT-P-1952F, Type III paint. The glass beads are larger than either Type I or Type III, thus requiring more of the coating material to properly anchor. The Engineer should consult with the paint and bead manufacturer on the use of adhesion, flow promoting, and/or flotation additives.

Preformed thermoplastic pavement markings should yield at least 225 mcd/m²/lux on white markings at installation and at least 100 mcd/m²/lux on yellow markings at installation.

\*

### **CONSTRUCTION METHODS**

**620-3.1 Weather limitations.** Painting shall only be performed when the surface is dry, and the ambient temperature and the pavement surface temperature meet the manufacturer's recommendations in accordance with paragraph 620-2.1. Painting operations shall be discontinued when the ambient or surface temperatures does not meet the manufacturer's recommendations. Markings shall not be applied when the wind speed exceeds 10 mph unless windscreens are used to shroud the material guns. Markings shall not be applied when weather conditions are forecasts to not be within the manufacturers' recommendations for application and dry time.

**620-3.2 Equipment.** Equipment shall include the apparatus necessary to properly clean the existing surface, a mechanical marking machine, a bead dispensing machine, and such auxiliary hand-painting equipment as may be necessary to satisfactorily complete the job.

The mechanical marker shall be an atomizing spray-type or airless type marking machine with automatic glass bead dispensers suitable for application of traffic paint. It shall produce an even and uniform film thickness and appearance of both paint and glass beads at the required coverage and shall apply markings of uniform cross-sections and clear-cut edges without running or spattering and without over spray. The marking equipment for both paint and beads shall be calibrated daily.

**620-3.3 Preparation of surfaces.** Immediately before application of the paint, the surface shall be dry and free from dirt, grease, oil, laitance, or other contaminates that would reduce the bond between the paint and the pavement. Use of any chemicals or impact abrasives during surface preparation shall be approved in advance by the RPR. After the cleaning operations, sweeping, blowing, or rinsing with pressurized water shall be performed to ensure the surface is clean and free of grit or other debris left from the cleaning process.

- **a. Preparation of new pavement surfaces.** The area to be painted shall be cleaned by broom, blower, water blasting, or by other methods approved by the RPR to remove all contaminants, including PCC curing compounds, minimizing damage to the pavement surface.
- **b. Preparation of pavement to remove existing markings.** Existing pavement markings shall be removed by rotary grinding, water blasting, or by other methods approved by the RPR minimizing damage to the pavement surface. The removal area may need to be larger than the area of the markings to eliminate ghost markings. After removal of markings on asphalt pavements, apply a fog seal or seal coat to 'block out' the removal area to eliminate 'ghost' markings.
- **c.** Preparation of pavement markings prior to remarking. Prior to remarking existing markings, loose existing markings must be removed minimizing damage to the pavement surface, with a method approved by the RPR. After removal, the surface shall be cleaned of all residue or debris.

Prior to the application of markings, the Contractor shall certify in writing that the surface is dry and free from dirt, grease, oil, laitance, or other foreign material that would prevent the bond of the paint to the pavement or existing markings. This certification along with a copy of the paint manufactures application and surface preparation requirements must be submitted to the RPR prior to the initial application of markings.

Loose markings should always be removed prior to remarking, whether or not existing markings need to be removed is up to the Engineer and the Airport Operator. The type of removal method used depends upon whether you need to remove loose markings or all existing markings. \* **620-3.4 Layout of markings.** The proposed markings shall be laid out in advance of the paint application. The locations of markings to receive glass beads shall be shown on the plans. The locations of markings to receive silica sand shall be shown on the plans. Glass beads improve conspicuity and the friction characteristics of markings. At a minimum, the Engineer shall indicate the locations to receive glass beads per AC 150/5340-1, Standards for Airport Markings. \* **620-3.5 Application.** A period of [\_\_\_] days shall elapse between placement of surface course or seal coat and application of the permanent paint markings. Paint shall be applied at the locations and to the dimensions and spacing shown on the plans. Paint shall not be applied until the layout and condition of the surface has been approved by the RPR.

\*

Select timeframe between placement of surface course or seal coat and application of the paint based on type of surface course or seal coat in the project and environment at the project location. The typical timeframe is 30-days for volatiles and moisture vapor to dissipate.

\*

The edges of the markings shall not vary from a straight line more than 1/2 inch (12 mm) in 50 feet (15 m), and marking dimensions and spacing shall be within the following tolerances:

### **Marking Dimensions and Spacing Tolerance**

Dimension and Spacing	Tolerance
36 inch (910 mm) or less	±1/2 inch (12 mm)
greater than 36 inch to 6 feet (910 mm to 1.85 m)	±1 inch (25 mm)
greater than 6 feet to 60 feet (1.85 m to 18.3 m)	±2 inch (50 mm)
greater than 60 feet (18.3 m)	±3 inch (76 mm)

The paint shall be mixed in accordance with the manufacturer's instructions and applied to the pavement with a marking machine at the rate shown in Table 1. The addition of thinner will not be permitted.

Glass beads shall be distributed upon the marked areas at the locations shown on the plans to receive glass beads immediately after application of the paint. A dispenser shall be furnished that is properly designed for attachment to the marking machine and suitable for dispensing glass beads. Glass beads shall be applied at the rate shown in Table 1. Glass beads shall not be applied to black paint or green paint. Glass beads shall adhere to the cured paint or all marking operations shall cease until corrections are made. Different bead types shall not be mixed. Regular monitoring of glass bead embedment and distribution should be performed.

### 620-3.6 Application--preformed thermoplastic airport pavement markings.

[ Preformed thermoplastic pavement markings not used. ]

[ To ensure minimum single-pass application time and optimum bond in the marking/substrate interface, the materials must be applied using a variable speed self-propelled mobile heater with an effective heating width of no less than 16 feet (5 m) and a free span between supporting wheels of no less than 18 feet (5.5 m). The heater must emit thermal radiation to the marking material in such a manner that the difference in temperature of 2 inches (50 mm) wide linear segments in the direction of heater travel must be within 5% of the overall average temperature of the heated thermoplastic material as it exits the heater. The material must be able to be applied at ambient and pavement temperatures down to 35°F (2°C) without any preheating of the pavement to a specific temperature. The material must be able to be applied without the use of a thermometer. The pavement shall be clean, dry, and free of debris. A non-volatile organic content (non-VOC) sealer with a maximum applied viscosity of 250 centiPoise must be applied to the pavement shortly before the markings are applied. The supplier must enclose application instructions with each box/package. ]

\*

The Engineer will make the appropriate selection for thermoplastic markings.

\*

**620-3.7 Control strip.** Prior to the full application of airfield markings, the Contractor shall prepare a control strip in the presence of the RPR. The Contractor shall demonstrate the surface preparation method and all striping equipment to be used on the project. The marking equipment must achieve the prescribed application rate of paint and population of glass beads (per Table 1) that are properly embedded and evenly distributed across the full width of the

marking. Prior to acceptance of the control strip, markings must be evaluated during darkness to ensure a uniform appearance.

**620-3.8 Retro-reflectance**. [Reflectance shall be measured with a portable retro-reflectometer meeting ASTM E1710 (or equivalent). A total of 6 reading shall be taken over a 6 square foot area with 3 readings taken from each direction. The average shall be equal to or above the minimum levels of all readings which are within 30% of each other.

### Minimum Retro-Reflectance Values

Material	Retro-reflectance mcd/m²/lux			
	White	Yellow	Red	
Initial Type I	300	175	35	
Initial Type III	600	300	35	
Initial Thermoplastic	225	100	35	
All materials, remark when less than1	100	75	10	

<sup>&</sup>lt;sup>1</sup> 'Prior to remarking determine if removal of contaminants on markings will restore retroreflectance][not used]

\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*

Include tests of retro-reflectance at Part 139 airports, recommend testing at least 2 times per day. Enter Not Used at all other locations.

\*

**620-3.9 Protection and cleanup.** After application of the markings, all markings shall be protected from damage until dry. All surfaces shall be protected from excess moisture and/or rain and from disfiguration by spatter, splashes, spillage, or drippings. The Contractor shall remove from the work area all debris, waste, loose reflective media, and by-products generated by the surface preparation and application operations to the satisfaction of the RPR. The Contractor shall dispose of these wastes in strict compliance with all applicable state, local, and federal environmental statutes and regulations.

### **METHOD OF MEASUREMENT**

- **620-4.1a** The quantity of surface preparation shall be measured by [ the number of square feet (square meters) for each type of surface preparation specified in paragraph 620-3.3 ] [ lump sum ].
- **620-4.1b** The quantity of markings shall be paid for shall be measured [ by the number of square feet (square meters) of painting ] [ by lump sum ].
- **620-4.1c** The quantity of reflective media shall be paid for by [ the number of pounds (km) ] [ lump sum ] of reflective media.

**620-4.1d** [ The quantity of temporary markings to be paid for shall be [ the number of square feet (square meters) of painting ] [ lump sum price ] performed in accordance with the specifications and accepted by the RPR. Temporary marking includes surface preparation, application and complete removal of the temporary marking. ] [ Temporary markings not required. ]

[ 620-4.1e The quantity of preformed markings to be paid for shall be [ the number of square feet (square meters) of preformed markings ] [ lump sum ] ].

\*

Separate pay items for surface preparation, marking, and reflective media is recommended, however on small jobs, lump sum pay items is acceptable.

### **BASIS OF PAYMENT**

**620-5.1** This price shall be full compensation for furnishing all materials and for all labor, equipment, tools, and incidentals necessary to complete the item complete in place and accepted by the RPR in accordance with these specifications.

**620-5.1a** Payment for surface preparation shall be made at the contract price for [ the number of square feet (square meters) for each type of surface preparation specified in paragraph 620-3.3 ][ lump sum ].

**620-5.2b** Payment for markings shall be made at the contract price for [ the number of square feet (square meters) of painting and the number of pounds (km) of reflective media ] [ by the number of square feet (square meters) of painting ] [ by lump sum ].

**620-5.3c** Payment for reflective media shall be made at the contract unit price for [ the number of pounds (km) of reflective media ] [ lump sum ].

**620-5.4d** Payment for temporary markings shall be made at the contract price for [ the number of square feet (square meters) of painting ] [ lump sum price ]. This price shall be full compensation for furnishing all materials and for all labor, equipment, tools, and incidentals necessary to complete the item. [ Temporary markings are not required. ]

[ 620-5.5e Payment for preformed markings shall be made at the contract price for [ the number of square feet (square meters) of preformed markings ] [ lump sum price ]. ]

Payment will be made under:

Item P-620-5.1a	Surface Preparation [ per square foot (square meter) ] [ lump sum ]
Item P-620-5.2b	Marking [ per square foot (square meter) ] [ lump sum ]
Item P-620-5.3c	Reflective Media [ per pound (km) ] [ lump sum ]
Item P-620-5.4d	Temporary runway and taxiway marking [ per square foot ] [ per square meter ] [ lump sum ].

[ Item 620-5.5e Preformed markings per [ the number of square feet (square meters) of preformed markings ] [ lump sum price ].

# Section VII. Drawings

[Insert here a list of Drawings. The actual Drawings, including site plans, should be attached to this section, or annexed in a separate folder.]

## Section VIII. Bill of Quantities

Bill of Quantities, Summary of Bid Proposal & Detailed Estimate should be submitted together with the Annex "C" Form 4 to 7.

Non-attachment of Annex "C" Form 1 to 7 shall be automatically disqualified.

### **{ATTACH COMPANY LETTERHEAD/LOGO} BILL OF QUANTITIES**

PROJECT: Asphalt Overlay of Runway

LOCATION: Ilollo Airport, Cabatuan, Ilo Ilo City

ITEM NO.	DESCRIPTION OF WORK	QUANTITY	UNIT	TOTAL COST	UNIT COST
SPL-1	MOBILIZATION / DEMOBILIZATION	1.00	lot		
	Pesos Amount in Words				
	and	-			
	centavos				
SPL-2	CONSTRUCTION SAFETY & HEALTH	1.00	lot		
	Pesos Amount in Words				
	and	-			
	centavos				
SPL-3	REMOVAL & DISPOSAL OF EXISTING ASPHALT PAVEMENT	11,250.00	sq.m.		
	Pesos Amount in Words				
	and	-			
	centavos				
P-603	BITUMINOUS TACK COAT	9.00	M.T.		
	Pesos Amount in Words				
	and	-			
	centavos				
P-401	ASPHALT MIX PAVEMENT	2,734.00	M.T.		
	Pesos Amount in Words	,			
	and	-			
	centavos				
P-620	RUNWAY MARKINGS	7,366.01	sq.m.		
	Pesos Amount in Words	1,200.02			
	and				
	centavos				
	TOTAL AMOUNT				
TOTAL BI	TOTAL AMOUNT  D AMOUNT (Php)				<u> </u>
TOTAL BI	D AMOUNT IN WORDS				
	P	rinted Name:			
		Position:			
D 0	Nam	ne Company: Date:			

{ATTACH COMPANY LETTERHEAD/LOGO}

SUMMARY OF BID PROPOSAL

PROJECT: ASPHALT OVERLAY OF RUNWAY LOCATION: Iloilo International Airport, Cabatuan, Iloilo City

IEM NO.	DESCRIPTION OF WORK	VΔ	- N	ESTIMATED	MARK- PERC	MARK-UPS IN PERCENT	TOTAL N	TOTAL MARK-UP	.A.T.	TOTAL	TOTAL COST	UNIT COST
		,		DIRECT COST	OCM	PROFIT	%	VALUE		COST		
[1]	[2]	[3]	[4]	[5]	[9]	[2]	[8]	[9] [5] × [8]	[10]	[11] [9] + [10]	[12] [5] + [11]	[13] [12] / [3]
SPL-1	MOBILIZATION / DEMOBILIZATION	1.00	lot									
SPL-2	CONSTRUCTION SAFETY & HEALTH	1.00	lot									
SPL-3	REMOVAL & DISPOSAL OF EXISTING ASPHALT PAVEME 11,250.00	11,250.00	.m.ps									
P-603	BITUMINOUS TACK COAT	9.00	M.T.									
P-401	ASPHALT MIX PAVEMENT	2,734.00	M.T.									
P-620	RUNWAY MARKINGS	7,366.01	.m.ps									
	TOTAL AMOUNT											

Signature:
Printed Name:
Position:
Name Company:
Date:

Submitted by:

NA ME O	F PROJECT :	ASPHALT OVERLAY OF RUNWAY				
LOCATIO	ON:	Iloilo Airport, Cabatuan, Iloilo City				
SUBJE	CT:	Bill of Quantities & Cost Estim	ates			
					QUANTITY	UNIT
					1.00	lot
ITEM		DESCRIPTION	QUANTITY	UNIT	UNIT COST	AMOUNT
SPL-1	Mobilization and D	emobilization				
С	Equipment		# of EQPT	DUR. (DAYS)	RATE/DAY	
VARIOUS EQUIPMENT NEEDED TO COMPLETE THE PROJECT			1.00	lot		
				Equipment Cost		
С	TOTAL EQUIPMENT					
D	TOTAL DIRECT COS	т				
		INDIRECT	COSTS			
	(0% of TDC)					
	RACTOR's PROFIT (0					
E. TOTA	L OCM & CONTRACT	OR's PROFIT				
	E ADDED TAX, (VAT		of (D + E)			
		ECT COST ( E + F ), P				
н. тота	L ESTIMATED UNIT 1	INDIRECT COST ( G / Quantity), P/Unit				
TOTAL E	STIMATED COST ( D	0 + G), P				
TOTAL E	STIMATED UNIT COS	ST (Total Estimated Cost / Quantity), P/	Unit	<del></del>		

Signature:	
Printed Name:	
Position:	
Name Company:	
Date:	

NA ME OF PROJECT : ASPHALT OVERLAY OF RUNWAY LOCATION: Iloilo Airport, Cabatuan, Iloilo City SUBJECT: **Bill of Quantities & Cost Estimates** 1.00 lot ITEM DESCRIPTION QUANTITY UNIT UNIT COST AMOUNT SPL-2 Construction Safety & Health **Materials** Rubber Boots (Long w/ Steel Toe) 2.00 pairs Safety Hats 2.00 pcs Safety Gloves 2.00 pairs Safety Vest 2.00 pcs 2.00 Rain Coats pcs 2.00 First-aid kit units Material Cost В DUR. (DAYS) Labor QTY RATE/DAY Safety Officer 1.00 45 Safety Aide 1.00 45 Labor Cost **Total Material Cost** Α В **Total Labor Cost** D **Total Direct Cost** INDIRECT COSTS 1. OCM (0% of TDC) 2. CONTRACTOR'S PROFIT (0% of TDC) E. TOTAL OCM & PROFIT F. VALUE ADDED TAX, (VAT) 5.0% of (D + E)G. TOTAL ESTIMATED INDIRECT COST (F + E), P H. TOTAL ESTIMATED UNIT INDIRECT COST ( G / Quantity), P/Unit TOTAL ESTIMATED COST ( D + G ), P TOTAL ESTIMATED UNIT COST (Total Estimated Cost / Quantity), P/Unit

Signature:	
Printed Name:	
Position:	
Name Company:	
Date:	

NAME OF PROJECT: **ASPHALT OVERLAY OF RUNWAY** LOCATION: Iloilo Airport, Cabatuan, Iloilo City SUBJECT: **Bill of Quantities & Cost Estimates** QUANTITY UNIT 11,250.00 sq.m. QUANTITY ITEM DESCRIPTION UNIT UNIT COST AMOUNT SPL-3 REMOVAL & DISPOSAL OF EXISTING ASPHALT PAVEMENT QTY. DUR. (DAYS) RATE/DAY R Labor Construction Foreman Skilled Worker Common Laborer Labor Cost # of EQPT DUR. (DAYS) RATE/DAY C Equipment Dumptruck, 10cu.m. Payloader (1.5cu.m.) Concrete Cutter Diesel Type Air Compressor Pavement Milling Machine with machine guidance (total station) (0-280mmD, 1000mmW), 15T 180KW **Equipment Cost** В **Total Labor Cost** С **Total Equipment Cost Total Direct Cost** INDIRECT COSTS 1. OCM (0% - 12% of TDC) of Estimated Direct Cost 2. CONTRACTOR'S PROFIT (0% - 8% of TDC) of Estimated Direct Cost E. TOTAL OCM & CONTRACTOR'S PROFIT of D F. VALUE ADDED TAX, (VAT) 5.0% of (D + E) G. TOTAL ESTIMATED INDIRECT COST (E + F), P H. TOTAL ESTIMATED UNIT INDIRECT COST ( G / Quantity), P/Unit TOTAL ESTIMATED COST (D + G), P TOTAL ESTIMATED UNIT COST (Total Estimated Cost / Quantity), P/Unit

Signature:	
Printed Name:	
Position:	
Name Company:	
Date:	

NAME	OF PROJECT: ASPHALT OVERLAY OF RUI	WAY			
LOCAT	ION: Iloilo Airport, Cabatuan, Iloilo	City			
SUBJ	ECT: Bill of Quantities & Co	st Estimates	<u>-</u>		
			_	QUANTITY	UNIT
				9.00	M.T.
ITEM	DESCRIPTION	QUANTITY	UNIT	UNIT COST	AMOUNT
P-603	BITUMINOUS TACK COAT				
A	Materials				
	Emulsified Asphalt, CRS-1				
			Material Cost		
В	Labor	QTY.	DUR. (DAYS)	RATE/DAY	
	Construction Foreman				
	Skilled Laborer				
	Common Laborer				
			Labor Cost		
С	Equipment	# of EQPT	DUR. (DAYS)	RATE/DAY	
	Asphalt Distributor/Sprayer Pen				
	Power Broom (Towed Type with Engine)				
	Stake Truck				
	Generator Set, 51-100kW (with lighting assembly)				
			Equipment Cost		
A	Total Materials Cost				
В	Total Labor Cost				
С	Total Equipment Cost				
D	Total Direct Cost				
	INDIF				
	1 (0% - 12% of TDC)	of Estimated D			
	NTRACTOR's PROFIT (0% - 8% of TDC)	of Estimated D	Pirect Cost		
	AL OCM & CONTRACTOR'S PROFIT	of D			
	UE ADDED TAX, (VAT) 5.0%	of (D + E)			
_	AL ESTIMATED INDIRECT COST (E + F), P				
	AL ESTIMATED UNIT INDIRECT COST ( G / Quantity	), P/Unit			
	ESTIMATED COST ( D + G ), P	> =/			
ΙΙΟΙΔΙ	ESTIMATED UNIT COST (Total Estimated Cost / Oi	iantity). P/Unii	Г		

Signature:	
Printed Name:	
Position:	
Name Company:	
Date:	

NA ME	OF PROJECT: ASPHALT OVERLAY OF RUNWA	lΥ			
LOCAT	ION: Iloilo Airport, Cabatuan, Iloilo City	/			
SUBJ	ECT: Bill of Quantities & Cost E	Estimates			
	-			QUANTITY	UNIT
				2,734.00	M.T.
ITEM	DESCRIPTION	QUANTITY	UNIT	UNIT COST	AMOUNT
P-401	ASPHALT MIX PAVEMENT				
Α	Materials				
	Asphalt Concrete Mix Hot Laid				
	(Delivered on site)		Material Cost		
В	Labor	QTY.	DUR. (DAYS)	RATE/DAY	
	Construction Foreman				
	Skilled Laborer				
	Common Laborer				
			Labor Cost		
С	Equipment	# of EQPT	DUR. (DAYS)	RATE/DAY	
	Asphalt Paver Finisher with machine guidance (total station), 10ft. Width				
	Vibratory Tandem Roller, 10.10MT				
	Pneumatic Tire Roller, 20MT				
	Generator Set, 51-100kW (with lighting assembly)				
			Equipment Cost		
A	Total Materials Cost				
В	Total Labor Cost				
С	Total Equipment Cost				
D	Total Direct Cost				
	INDIF	RECT COST	ΓS		
	1 (0% - 12% of TDC)	of Estimated Di	irect Cost		
	NTRACTOR's PROFIT (0% - 8% of TDC)	of Estimated Di	irect Cost		
	AL OCM & CONTRACTOR'S PROFIT	of D			
	UE ADDED TAX, (VAT) 5.0%	of (D + E)			
	AL ESTIMATED INDIRECT COST ( E + F ), P				
	AL ESTIMATED UNIT INDIRECT COST ( G / Quantity), P	/Unit			
	ESTIMATED COST ( D + G ), P				
TOTAL	ESTIMATED UNIT COST (Total Estimated Cost / Quant	tity), P/Unit			

Signature:	
Printed Name:	
Position:	
Name Company:	
Date:	

SUBJEC	T: Bill of Quantities & Co	st Estimates			
	-			QUANTITY	UNIT
				7,366.01	sq.m.
ITEM	DESCRIPTION	QUANTITY	UNIT	UNIT COST	AMOUNT
P-620	RUNWAY MARKINGS				
Α	Materials				
	White Latex Paint		gals		
	Yellow Latex Paint		gals		
	Black Latex Paint		gals		
	4" Paint Brush		pcs		
	9" Paint Roller with handle and tray		pcs		
	Form Lumber (2" x 3"),Coco		bd.ft		
	Assorted CWN		kgs		
			Materials Cost		
В	Labor	QTY.	DUR. (DAYS)	RATE/DAY	
	Construction Foreman			•	
	Common Laborer				
			Labor Cost		
Α	Total Material Cost				
В	Total Labor Cost				
D	Total Direct Cost				
	INDIR	ECT COSTS	S		
1. OCM	(0% - 12% of TDC)	of Estimated I	Direct Cost		
2. CONT	FRACTOR's PROFIT (0% - 8% of TDC)	of Estimated I	Direct Cost		
E. TOTA	L OCM & PROFIT	of D			
F. VALU	E ADDED TAX, (VAT) 5.0	0% of (D + E)			
	AL ESTIMATED INDIRECT COST ( F + E ), P		· · · · · · · · · · · · · · · · · · ·		
H. TOTA	AL ESTIMATED UNIT INDIRECT COST ( G / C	Quantity), P/Unit			
	ESTIMATED COST ( D + G ), P				
TOTAL I	ESTIMATED UNIT COST (Total Estimated Co	ost / Quantity), P/	Unit		

Signature:	
Printed Name:	
Position:	
Name Company:	
Date:	

# Section IX. Checklist of Technical and Financial Documents

## **Checklist of Technical and Financial Documents**

### I. TECHNICAL COMPONENT ENVELOPE

### Class "A" Documents

<u>Leg</u>	<u>(a)</u> (a)	cuments Valid PhilGEPS Registration Certificate (Platinum Membership) (all pages) in accordance with Section 8.5.2 of the IRR;
<u>Teo</u>	chnica (b)	Statement of the prospective bidder of all its ongoing government and private contracts, including contracts awarded but not yet started, if any, whether similar or not similar in nature and complexity to the contract to be bid (Annex "A" Form 1); and
	(c)	Statement of the bidder's Single Largest Completed Contract (SLCC) similar to the contract to be bid, except under conditions provided under the rules (Annex "A" Form 2); and
		a. The statement of SLCC shall be accompanied by a Certificate of Final Acceptance issued by the owner, or a final rating of at least Satisfactory in the Constructors Performance Evaluation System (CPES). In the case of contracts with the private sector, an equivalent document shall be submitted. (Section 23.4.2.5 of the Revised IRR of Republic Act No. 9184).; and
	(d)	Special PCAB License in case of Joint Ventures $\underline{\text{and}}$ registration for the type and cost of the contract to be bid; $\underline{\text{and}}$
	(e)	Original copy of Bid Security. If in the form of a Surety Bond, submit also a certification issued by the Insurance Commission <b>or</b> original copy of Notarized Bid Securing Declaration (Annex "B" Form 1); <b>and</b>
	(f)	Project Requirements, which shall include the following:  a. Organizational chart for the contract to be bid (Annex "B" Form 2);  b. List of contractor's key personnel (e.g., Project Manager, Project Engineers, Materials Engineers, and Foremen), to be assigned to the contract to be bid, with their complete qualification and experience data (Annex "B" Form 3);
		c. List of contractor's major equipment units, which are owned, leased, and/or under purchase agreements, supported by proof of ownership or certification of availability of equipment from the equipment lessor/vendor for the duration of the project, as the case may be (Annex "B" Form 5); and
	(g)	Original duly signed Omnibus Sworn Statement (OSS) <u>and</u> if applicable, Original Notarized Secretary's Certificate in case of a corporation, partnership, or cooperative; or Original Special Power of Attorney of all members of the joint venture giving full power and authority to its officer to sign the OSS and do acts to represent the Bidder ( <i>Annex "B" Form 6</i> ).
		This shall include all of the following documents as attachment to the Omnibus Sworn Statement:

		1.	Certification, under oath, attesting that they have no pending case(s) against the Government, in addition to the eligibility requirements as prescribe under the 2016 Revise Implementing Rules and Regulation (R-IRR) of RA No. 9184; <u>and</u>
		2.	Legal Clearance to be issued by the CAAP Enforcement and Legal Service with respect to the non-pending cases of the prospective bidders against this Authority; <b>and</b>
		3.	Bid Bulletins (if applicable).
Fin	ancial	Doc	ruments
	(h)	The	e prospective bidder's computation of Net Financial Contracting Capacity FCC).
			Class "B" Documents
	(i)	No dul the	applicable, duly signed joint venture agreement (JVA) in accordance with RA . 4566 and its IRR in case the joint venture is already in existence <u>or</u> y notarized statements from all the potential joint venture partners stating that y will enter into and abide by the provisions of the JVA in the instance that bid is successful.
FINA	ΔNCI4	VI C	OMPONENT ENVELOPE
	(j)	_	ginal of duly signed and accomplished Financial Bid Form; and
<u>Oth</u>	er dod (k)		entary requirements under RA No. 9184 iginal of duly signed Bid Prices in the Bill of Quantities (Annex "C" Form 1); and
	(I)	Su	mmary of Bid Proposal (Annex "C" Form 2).
		☐	□ 3.  Financial Doc

# **Bidding Forms**

# Other Bidding Forms

### (ANNEX "A")

ANNEX "A" FORM 1	STATEMENT OF ALL ON-GOING CONTRACTS
ANNEX "A" FORM 2	STATEMENT OF SINGLE LARGEST COMPLETED CONTRACT

# {ATTACH COMPANY LETTERHEAD/LOGO}

Statement of all its ON-GOING government and private contracts, including contracts awarded but not yet started, if any, whether similar or not similar in nature and complexity to the contract to be bid

	-		_						
	a. Owner's Name		Contractor's Role	Role		a. Date Awarded	Accomplishment	ishment	
Name of Contract	b. Address c. Telephone No.	Nature of Work	Description	%	Contract Amount at Award	<ul><li>b. Date of Contract</li><li>c. Contract Duration</li><li>d. Date Started</li><li>e. Date Completed</li></ul>	Planned	Actual	Values of Outstanding Works
Government									
Private									
							Total value of outstanding works	alue of ig works	
Submitted by:									
	(Print Name & Signature)	ature)							
Designation:									
Date:									

# {ATTACH COMPANY LETTERHEAD/LOGO}

Name of Project: Location of Project: Name of Company: Address of Company:						
	a. Owner's Name		Contractor's Role	9		a. Date Awarded
Name of Contract	b. Address c. Telephone No.	Nature of Work	Description	%	Contract Amount at Award	<ul><li>b. Date of Contract</li><li>c. Contract Duration</li><li>d. Date Started</li><li>e. Date Completed</li></ul>
Submitted by:						
	(Print Name & Signature)	nature)				
Designation:						
Date:						

Important Notice: This statement shall be accompanied by a Certificate of Final Acceptance issued by the owner, or a final rating of at least Satisfactory in the Constructors Performance Evaluation System (CPES). In the case of contracts with the private sector, an equivalent document shall be submitted. (Section 23.4.2.5 of the Revised IRR of Republic Act No. 9184)

Statement of single largest COMPLETED contract similar to the contract to be bid

# Other Bidding Forms

### (ANNEX "B")

Annex "B" Form 1	Bid Securing Declaration
Annex "B" Form 2	Organizational Chart of Contract to be Bid
Annex "B" Form 3	Qualification of Key Personnel Proposed to be Assigned in the Projec
	Contractor's Letter-Certificate to Procuring Entity
Annex "B" Form 4c	Key Personnel (Format of Bio-Data)
Annex "B" Form 5	List of Equipment Owned or Leased and/or under Purchased
Annex "B" Form 6 (Revised)	Omnibus Sworn Statement

### **Bid Securing Declaration Form**

[shall be submitted with the Bid if bidder opts to provide this form of bid security]

REPUBLIC OF THE PHILIPPINES)			
CITY OF	_) S.S.		

# BID SECURING DECLARATION Project Identification No.: [Insert number]

To: [Insert name and address of the Procuring Entity]

I/We, the undersigned, declare that:

- 1. I/We understand that, according to your conditions, bids must be supported by a Bid Security, which may be in the form of a Bid Securing Declaration.
- 2. I/We accept that: (a) I/we will be automatically disqualified from bidding for any procurement contract with any procuring entity for a period of two (2) years upon receipt of your Blacklisting Order; and, (b) I/we will pay the applicable fine provided under Section 6 of the Guidelines on the Use of Bid Securing Declaration, within fifteen (15) days from receipt of the written demand by the procuring entity for the commission of acts resulting to the enforcement of the bid securing declaration under Sections 23.1(b), 34.2, 40.1 and 69.1, except 69.1(f), of the IRR of RA No. 9184; without prejudice to other legal action the government may undertake.
- 3. I/We understand that this Bid Securing Declaration shall cease to be valid on the following circumstances:
  - a. Upon expiration of the bid validity period, or any extension thereof pursuant to your request;
  - b. I am/we are declared ineligible or post-disqualified upon receipt of your notice to such effect, and (i) I/we failed to timely file a request for reconsideration or (ii) I/we filed a waiver to avail of said right; and
  - c. I am/we are declared the bidder with the Lowest Calculated Responsive Bid, and I/we have furnished the performance security and signed the Contract.

IN WITNESS WHEREOF, I/We have hereunto set my/our hand/s this \_\_\_\_ day of [month] [year] at [place of execution].

[Insert NAME OF BIDDER OR ITS AUTHORIZED REPRESENTATIVE]
[Insert signatory's legal capacity]
Affiant

[Jurat]

[Format shall be based on the latest Rules on Notarial Practice]

### CAAP-BAC-SF Annex "B" Form 2

### **Contractor's Organizational Chart for the Project**

Submit Copy of the Organizational Chart that the Contractor intends to use to execute the contract if awarded to him. Indicate in the chart the names of the Key Engineering Personnel who will be assigned in the Project.

{ATTACH COMPANY LETTERHEAD/LOGO}
Attach the required Proposed Organizational Chart for the Contract as stated above.
Submitted by:
Designation:
Date :

# {ATTACH COMPANY LETTERHEAD/LOGO}

Qualification of Key Personnel Proposed to be Assigned to the Project

Name of Company:Address of Company:					
	Project Manager/Engineer	Material Engineer	Foreman	Construction Safety and Health Personnel	Other Position deemed required by the Applicant for this project
1. Name					
2. Address					
3. Date of Birth					
4. Employed Since					
5. Experience					
6. Previous Employment					
7. Education					
8. PRC License					

(Signature over Printed Name)

Submitted by

Designation Date

### CAAP-BAC-SF Annex "B" Form 4a

### {ATTACH COMPANY LETTERHEAD/LOGO}

Date:
CAPTAIN EDGARDO G. DIAZ Chairman, Bids and Awards Committee Civil Aviation Authority of the Philippines Mia Road, Pasay City, M.M. 1300 Tel: 944-2358
Subject: Contractor's Letter-Certificate to Procuring Entity
Dear Sir:
Supplementing our Organizational Chart for the Contract, we have the honor to submit herewith, and to certify as true and correct, the following pertinent information:
That I/we have engaged the service of(Name of Employee)_, to be the(Designation)_ of the(Name of Project), who is a(Profession)_ with Professional License Certificate No issued on and who has performed the duties in the construction of the project enumerated in the filled Annex "B" Form 5b.
That(Name of Employee) _ shall personally perform the duties of the said position in the above-mentioned project, if and when the same is awarded in our favor.
That <u>(Name of Employee)</u> shall employ the best care, skill and ability in performing his duties in accordance with the Contract Agreement, Conditions of Contract, Plans, Specifications, Special Provisions, and other provisions embodied in the proposed contract.
That <u>(Name of Employee)</u> shall be personally present at the jobsite all the time to supervise the phase of the construction work pertaining to his assignment as <u>(Designation)</u> .
That <u>(Name of Employee)</u> is aware that he shall be authorized to handle only one contract at a time.
That in order to guarantee that <u>(Name of Employee)</u> shall perform his duties properly and be personally present in the Job Site, he is hereby required to secure a certificate of appearance for the Procuring Entity's Engineer at the end of every month.

That in the event that I/we elect or choose to replace <u>(Name of Employee)</u> with another Engineer, the Procuring Entity will be accordingly notified by us in writing at least twenty one (21) days before making replacement. We will submit to the Procuring Entity, for prior approval, the name of the proposed new <u>(Designation)</u>, his qualification, experience, list of

projects undertaken and other relevant information.

Very truly yours,		
(Authorized Representative of Bidder)		

That any willful violation on my/our part of the herein conditions may prejudice my/our standing as a reliable contractor in future bidding of the Procuring Entity.

(Name of Engineer)

**CONCURRED BY:** 

## {ATTACH COMPANY LETTERHEAD/LOGO}

Date:			
CAPTAIN EDGARDO G. I Chairman, Bids and Award Civil Aviation Authority of t Mia Road, Pasay City, M.N Tel: 944-2358	ds Committee he Philippines		
Subject: Key Personnel's (	Certificate of Empl	loyment	
Dear Sir:			
I am <u>(Name of Employee</u> issued on <u>(Date of Issuar</u>	•	-	onal License No.
I hereby certify that <u>(Nar.</u> the Project), if awarded in		engaged my services a	as <u>(Designation)</u> for <u>(Name of</u>
			e to supervise and managed the ed to handle only one (1) contract
			above-mentioned Contractor to sume the post of <u>(Designation)</u>
As <u>(<i>Designation)</i>,</u> I super	vised the following	completed projects simi	lar to the contract under bidding:
NAME OF PROJECT	OWNER	cost	DATE  COMPLETED

Page 110 of 131

At present, I am supervising the following project:

NAME OF PROJECT	OWNER	COST	DATI	Ē	
			C	OMPLETION	
					_
					_
					_
					_
In case of my separation notify the(Name date of my separation.					
			(Signature of Engine	er)	
CUROORIDED AND OW	(OD)		00	eer a land	
SUBSCRIBED AND SW to me his/her Residence	νυκιν το before me t e Certificate No.	nis _ day of	, 20 issued on	amant exhibit	ting
to me his/her Residence at	, Pł	nilippines.			_
			Notary Pub	olic	
			Until 31 Decemb		
			Issued at:		
			Issued on:		
			TIN No.:		
Doc. No.	_				
Page No	_				
Book No Series of	_				
	_				
			CAAP-BAC-SF Ar	າnex "B" For	m 4
	KEY P	ERSONNEL			
	<b>(</b> FORM	IAT OF BIO-DATA	٨)		
Give the detailed inforn time field staff for the pr			are scheduled to be	assigned as f	full-
1. Authorized Mar	naging Officer / Repre	esentative:			
<ol><li>Sustained Tech</li></ol>	nical Employee:				
Name:	· ·				

Date of	of Birth:						<u> </u>
Nation	nality:						
Educa Speci	ation and Degrees:						_
•	tration:						_
9	h of Service with the						_
Lengu	Year		(	montha)		(voor)	
	1 eai					-	
V	. ( E	10		(montns)	)	(year)	
	of Experience:	(1.5)					
	n 7 is less than ten oyers for a ten (10) y						
Name	and Address of Em	ployer	Length o	of Service	Э		
			_year(s)	from	t	0	
			_year(s)	from	t	0	
			_year(s)	from	t	0	
	should cover the passsary to show involve						
a.	Name:						_
b.	Name and Address	of Owner	r:				
C.	Name and Address	of the Ov	vner's En	gineer (C	Consulta	nt):	
d.	Indicate the Feature	es of Proj	ect (partio	culars of	the proje	ect components	3
	and any other parti	cular inter	est conne	ected witl	h the pro	oject):	
e.	Contract Amount E	xpressed	in Philipp	ine Curre	ency:		<u> </u>
f.	Position:Structures for which	h the emp	lovee wa	recoon	ciblo:		
g.		ii tile ellip					
h.	Assignment Period	: from	-	` ′		(years	
		to		(months)	_	(years	)
Name and Signati	ure of Employee	_					
-	, ,						
It is hereby	certified that t	he abo		sonnel if the co		be assigned awarded to ou	to the r company.

(Place and Date)	(The Authorized Representative)

List of Equipment, Owned or Leased and/or under Purchased Agreements, Pledge to the Proposed Project

Name of Company:Address of Company:							
Description	Model/Year	Capacity/ Performance/ Size	Plate No.	Motor No./ Body No.	Location	Condition	Proof of Ownership/ Lessor or Vendor
A. Owned							
I.							
II.							
III.							
IV.							
V.							
B. <u>Leased</u>							
I.							
II.							
III.							
IV.							
V.							
C. Under Purchased Agreement							
I.							
П.							
III.							
IV.							
V.							
Submitted by							
		(Signature over Printed Name)	(ame)				

Name of Project: \_\_\_\_ Location of Project: \_

## **Omnibus Sworn Statement (Revised)**

## [shall be submitted with the Bid]

REPUBLIC OF THE PHILIPPINES )	
CITY/MUNICIPALITY OF ) S.S.	

## **AFFIDAVIT**

- I, [Name of Affiant], of legal age, [Civil Status], [Nationality], and residing at [Address of Affiant], after having been duly sworn in accordance with law, do hereby depose and state that:
- [Select one, delete the other:]
   [If a sole proprietorship:] I am the sole proprietor or authorized representative of [Name of Bidder] with office address at [address of Bidder];
   [If a partnership, corporation, cooperative, or joint venture:] I am the duly authorized and designated representative of [Name of Bidder] with office address at [address of Bidder]:
- 2. [Select one, delete the other:] [If a sole proprietorship:] As the owner and sole proprietor, or authorized representative of [Name of Bidder], I have full power and authority to do, execute and perform any and all acts necessary to participate, submit the bid, and to sign and execute the ensuing contract for [Name of the Project] of the [Name of the Procuring Entity], as shown in the attached duly notarized Special Power of Attorney:

[If a partnership, corporation, cooperative, or joint venture:] I am granted full power and authority to do, execute and perform any and all acts necessary to participate, submit the bid, and to sign and execute the ensuing contract for [Name of the Project] of the [Name of the Procuring Entity], as shown in the attached [state title of attached document showing proof of authorization (e.g., duly notarized Secretary's Certificate, Board/Partnership Resolution, or Special Power of Attorney, whichever is applicable;)];

- 3. [Name of Bidder] is not "blacklisted" or barred from bidding by the Government of the Philippines or any of its agencies, offices, corporations, or Local Government Units, foreign government/foreign or international financing institution whose blacklisting rules have been recognized by the Government Procurement Policy Board, by itself or by relation, membership, association, affiliation, or controlling interest with another blacklisted person or entity as defined and provided for in the Uniform Guidelines on Blacklisting;
- 4. Each of the documents submitted in satisfaction of the bidding requirements is an authentic copy of the original, complete, and all statements and information provided therein are true and correct:
- 5. [Name of Bidder] is authorizing the Head of the Procuring Entity or its duly authorized representative(s) to verify all the documents submitted;

6. [Select one, delete the rest:]

[If a sole proprietorship:] The owner or sole proprietor is not related to the Head of the Procuring Entity, Procurement Agent if engaged, members of the Bids and Awards Committee (BAC), the Technical Working Group, and the BAC Secretariat, the head of the Project Management Office or the end-user unit, and the project consultants by consanguinity or affinity up to the third civil degree;

[If a partnership or cooperative:] None of the officers and members of [Name of Bidder] is related to the Head of the Procuring Entity, Procurement Agent if engaged, members of the Bids and Awards Committee (BAC), the Technical Working Group, and the BAC Secretariat, the head of the Project Management Office or the end-user unit, and the project consultants by consanguinity or affinity up to the third civil degree;

[If a corporation or joint venture:] None of the officers, directors, and controlling stockholders of [Name of Bidder] is related to the Head of the Procuring Entity, Procurement Agent if engaged, members of the Bids and Awards Committee (BAC), the Technical Working Group, and the BAC Secretariat, the head of the Project Management Office or the end-user unit, and the project consultants by consanguinity or affinity up to the third civil degree;

- 7. [Name of Bidder] complies with existing labor laws and standards; and
- 8. [Name of Bidder] is aware of and has undertaken the responsibilities as a Bidder in compliance with the Philippine Bidding Documents, which includes:
  - a. Carefully examining all of the Bidding Documents;
  - b. Acknowledging all conditions, local or otherwise, affecting the implementation of the Contract:
  - Making an estimate of the facilities available and needed for the contract to be bid, if any; and
  - d. Inquiring or securing Supplemental/Bid Bulletin(s) issued for the [Name of the Project].
- 9. [Name of Bidder] did not give or pay directly or indirectly, any commission, amount, fee, or any form of consideration, pecuniary or otherwise, to any person or official, personnel or representative of the government in relation to any procurement project or activity.
- 10. In case advance payment was made or given, failure to perform or deliver any of the obligations and undertakings in the contract shall be sufficient grounds to constitute criminal liability for Swindling (Estafa) or the commission of fraud with unfaithfulness or abuse of confidence through misappropriating or converting any payment received by a person or entity under an obligation involving the duty to deliver certain goods or services, to the prejudice of the public and the government of the Philippines pursuant to Article 315 of Act No. 3815 s. 1930, as amended, or the Revised Penal Code.

IN	WITNESS	WHEREOF, , Philippines.	hereunto	set my	hand	this _	_ day	of	, 20	_ at
		- ''	[Inse	ert NAME [Inser	REP	RESEN	OR ITS ITATIV egal ca	E]	iORIZ.	ED

## Affiant

[Jurat]
[Format shall be based on the latest Rules on Notarial Practice]

## **Bid Form for the Procurement of Infrastructure Projects**

## [shall be submitted with the Bid]

E	BID FORM
	Date :
Pr	oject Identification No.:

To: [name and address of Procuring Entity]

Having examined the Philippine Bidding Documents (PBDs) including the Supplemental or Bid Bulletin Numbers *[insert numbers]*, the receipt of which is hereby duly acknowledged, we, the undersigned, declare that:

- a. We have no reservation to the PBDs, including the Supplemental or Bid Bulletins, for the Procurement Project: [insert name of contract];
- b. We offer to execute the Works for this Contract in accordance with the PBDs;
- c. The total price of our Bid in words and figures, excluding any discounts offered below is: [insert information];
- d. The discounts offered and the methodology for their application are: [insert information];
- e. The total bid price includes the cost of all taxes, such as, but not limited to: [specify the applicable taxes, e.g. (i) value added tax (VAT), (ii) income tax, (iii) local taxes, and (iv) other fiscal levies and duties], which are itemized herein and reflected in the detailed estimates.
- f. Our Bid shall be valid within the a period stated in the PBDs, and it shall remain binding upon us at any time before the expiration of that period;
- g. If our Bid is accepted, we commit to obtain a Performance Security in the amount of *[insert percentage amount]* percent of the Contract Price for the due performance of the Contract, or a Performance Securing Declaration in lieu of the the allowable forms of Performance Security, subject to the terms and conditions of issued GPPB guidelines<sup>2</sup> for this purpose;
- h. We are not participating, as Bidders, in more than one Bid in this bidding process, other than alternative offers in accordance with the Bidding Documents;
- i. We understand that this Bid, together with your written acceptance thereof included

-

<sup>&</sup>lt;sup>2</sup> currently based on GPPB Resolution No. 09-2020

in your notification of award, shall constitute a binding contract between us, until a formal Contract is prepared and executed; and

- j. We understand that you are not bound to accept the Lowest Calculated Bid or any other Bid that you may receive.
- k. We likewise certify/confirm that the undersigned, is the duly authorized representative of the bidder, and granted full power and authority to do, execute and perform any and all acts necessary to participate, submit the bid, and to sign and execute the ensuing contract for the [Name of Project] of the [Name of the Procuring Entity].
- I. We acknowledge that failure to sign each and every page of this Bid Form, including the Bill of Quantities, shall be a ground for the rejection of our bid.

Name:	
Legal Capacity:	
Signature:	
Duly authorized to sign the Bid for and behalf of:	
Date:	

## Other Bidding Forms

## (ANNEX "C")

Annex "C" Form 1	Bill of Quantities
Annex "C" Form 2	Summary of Bid Proposal
Annex "C" Form 3	Bill of Materials & Cost Estimates
Annex "C" Form 4	Summary of Unit Prices of Materials
Annex "C" Form 5	Summary of Unit Prices of Labor
Annex "C" Form 6	Summary of Unit Prices of Equipment
Annex "C" Form 7	

## CAAP-BAC-SF Annex "C" Form 1

{ATTACH COMPANY LETTERHEAD/LOGO}

## **BILL OF QUANTITIES**

<b>10</b> .		PESCRIPTION	QTY	UNIT	UNIT PRICE (Pesos)	AMOUN (Pesos
	Pesos	Amount in Words				
			-			
	centavos					
	Pesos	Amount in Words				
	and		· -			
	centavos					
	Pesos	Amount in Words				
	and		-			
	centavos					
	Pesos	Amount in Words				
			-			
	centavos			_		
TAL B	ID AMOUNT (Php)			1		
TAL B	ID AMOUNT IN W	ORDS				

Date:

# {ATTACH COMPANY LETTERHEAD/LOGO}

SUMMARY OF BID PROPOSAL

TEM NO.	DESCRIPTION OF WORK	VΙΟ		ESTIMATED		MARK-UPS IN PERCENT	TOTAL	TOTAL MARK-UP	V.A.T.	TOTAL	TOTAL COST	UNIT COST
		· ·	i	DIRECT COST	OCM	PROFIT	%	NALUE		COST		
[1]	[2]	[3]	[4]	[2]	[9]	[7]	[8]	[8]×[5] [6]	[10] [11] 5%[[5] +[9]} [9] +[10]	[11] [9] +[10]	[12] [5] + [11]	[13] [12] / [3]

SUBMITTED BY:

Signature:	Printed Name:	Position:	Name Company:	Date:

PROJECT: LOCATION:

## CAAP-BAC-SF Annex "C" Form 3

{ATTACH COMPANY LETTERHEAD/LOGO}

	BILL OF MATERIALS & C	OST ESTIM	ATES		
NAME O	F PROJECT :				
DESCRIP'					
LOCATIO	ON :			QUANTITY	UNIT
	1	1			
ITEM	DESCRIPTION	QUANTITY	UNIT	UNIT COST	AMOUNT
ı					
ı					
ı					
ı					
ı					
ı					
ı					
A	TOTAL MATERIAL COST	•			
В	TOTAL LABOR COST				
C	TOTAL EQUIPMENT COST			_	
D	TOTAL DIRECT COST			<del>-</del>	
		STS			
	0% of TDC)			-	
	RACTOR's PROFIT (0% of TDC)				
	L OCM & CONTRACTOR'S PROFIT				
	E ADDED TAX, (VAT) 5.0%				
	L ESTIMATED INDIRECT COST ( E + F ), P  L ESTIMATED UNIT INDIRECT COST ( G / Quantity), P/Unit				
	STIMATED ONT INDIRECT COST ( G / Gdantity), F/Onit				
	STIMATED COST ( D + G ), F STIMATED UNIT COST (Total Estimated Cost / Quantity), P/Un	it			
TOTALL	STIMULTED SIGN COST (Total Estimated Cost) adamaty, 1701	16			
	SUBMITTED BY:				
	Signature:				
	Printed Name:				
	_				
	Position:				
	Name Company:				
	rame company.				
	Date:				

CAAP-BAC-SF Annex "C" Form 5

## {ATTACH COMPANY LETTERHEAD/LOGO}

## **SUMMARY FOR UNIT PRICES OF MATERIALS**

LOCATION:		
DESCRIPTION	UNIT PRICE	UNIT
SUBMITTED BY:		
Printed Name:		
Position:		
Date:		

{ATTACH COMPANY LETTERHEAD/LOGO}

PROJECT: \_

## **SUMMARY FOR UNIT PRICES OF LABOR**

DESCRIPTION	UNIT PRICE	UNIT
SUBMITTED BY:		
Signature:		
Printed Name:		
Nome Company:		
Date:		
	CAAP-BA	.C-SF Annex "C" F
{ATTACH	I COMPANY LETTERHEAD/LOGO}	
0.1	FOR UNIT PRICES OF EQUIPMENT	

DESCRIPTION	UNIT PRICE	UNIT
SUBMITTED BY:		
Signature:		
Date:		

# {ATTACH COMPANY LETTERHEAD/LOGO}

Name of Project:					
CASF	I FLOW BY	CASH FLOW BY QUARTER AND PAYMENY SCHEDULE	YMENY SCHEDUL	E	
PARTICULAR	M %	1ST QUARTER	2ND QUARTER	3RD QUARTER	4TH QUARTER
ACCOMPLISHMENT					
CASH FLOW					
CUMULATIVE ACCOMPLISHMENT					
CUMULATIVE CASH FLOW					
Submitted by:					
Name of the Representative of the Bidder					
Position					
Name of the Company					
Date					

# Other Bidding Forms

## (ANNEX "D")

Annex	"D"	Form	1	 Authority	of	Signatory	(Secretary's
Certific	ate)			_		_	

## CAAP-BAC-SF Annex "D" Form 1

# AUTHORITY OF SIGNATORY (SECRETARY'S CERTIFICATE)

I,, a duly elected and qualified Corporate Secretary of (Name of the Bidder), a corporation duly organized and existing under and by virtue of the law of the, DO HEREBY CERTIFY, that:

I am familiar with the facts herein certified and duly authorized to certify the same;

At the regular meeting of the Board of Directors of the said Corporation duly convened and held on at which meeting a quorum was present and acting throughout, the following resolutions were approve, and the same have been annulled, revoked and amended in any way whatever and are in full force and effect on the date hereof:

RESOLVED, that (Name of Bidder) be, as it hereby is, authorized to participate in the bidding of (Name of the Project) by the (Name of the Procuring Entity); and in that if awarded the project shall enter into a contract with the (Name of the Procuring Entity) and in connection therewith hereby appoints (Name of Representative), acting as duly authorized and designated representatives of (Name of the Bidder), and granted full power and authority to do, execute and perform any and all acts necessary and/or to represent (Name of the Bidder) in the bidding as fully and effectively as the (Name of the Bidder) might do if personally present with full power of substitution and revocation and hereby satisfying and confirming all that my said representative shall lawfully do or cause to be done by virtue hereof;

RESOLVED FERTHER THAT, the Board hereby authorized its President to:

- a. execute a waiver of jurisdiction whereby the (Name of the Bidder) hereby submits itself to the jurisdiction of the Philippine government and hereby waives its right to question the jurisdiction of the Philippine court;
- b. execute a waiver that the <u>(Name of the Bidder)</u> shall not seek and obtain writ of injunctions or prohibition or restraining order against the CAAP or any other agency in connection with this Project to prevent and restrain the bidding procedures related thereto, the negotiating and award of a contract to a successful bidder, and the carrying out of the awarded project.

WITNESS the signature of the undersigned as such officer of the said\_this.

	<ul><li>(Corporate Secretary)</li></ul>
SUBSCRIBED AND SWORN to his/her Community Tax Certificate Noat, Philippines.	before me this day of, 20affiant exhibited to me issued on
Notary Public	

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	Until 31 December 20
	PRT No.:
	Issued at:
	Issued on: TIN No.:
Doc. No	
Page No.:	
Book No.:	
Series of	

